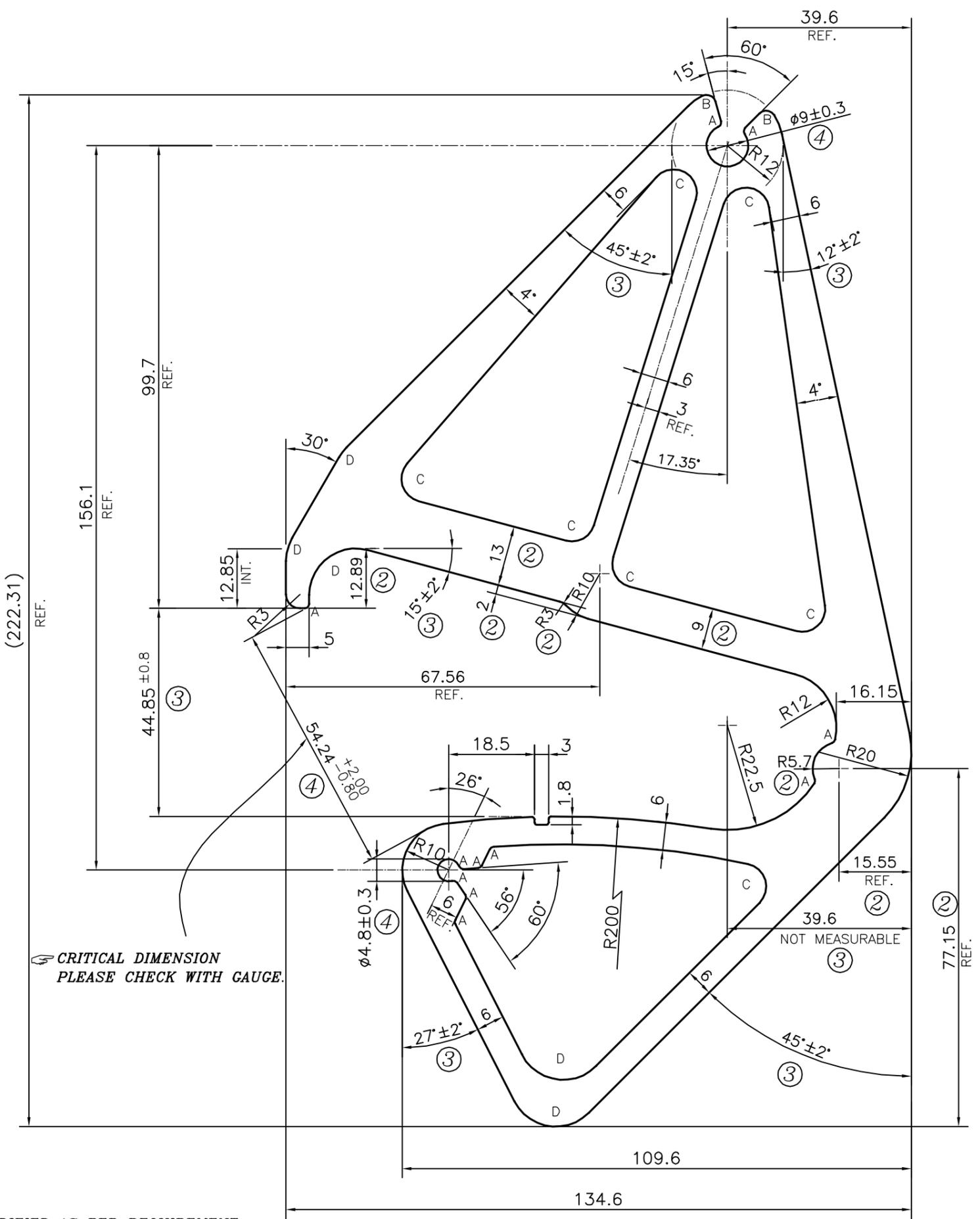


P-13272
S3967
22586



ISSUE (2) :-

- ☞ DRAWING MODIFIED AS PER REQUIREMENT
- ☞ WEIGHT ALSO CHANGED FROM 16.482 Kg/M TO 17.378 Kg/M .

ISSUE (3) :-

- ☞ TOLERANCE ADDED ON :-
- 45° ±2°
- 15° ±2°
- 12° ±2°
- 27° ±2°
- 44.85 ±0.80

ISSUE (4) :-

- ☞ TOLERANCE ADDED ON :-
- ∅9 ±0.3
- ∅4.8 ±0.3
- ☞ DIMENSION 54.24 ^{+2.00}/_{-0.80} ADDED.

- A = RADIUS 1 mm. (11 PLACES)
- B = RADIUS 2 mm. (2 PLACES)
- C = RADIUS 5 mm. (7 PLACES)
- D = RADIUS 10 mm. (5 PLACES)

| TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS | | | |
|--|----------------------|----------------------|---|
| UPTO 6.40mm - ±0.20 | UPTO 32.0mm - ±0.38 | UPTO 120.0mm - ±0.85 | 1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH |
| UPTO 10.0mm - ±0.23 | UPTO 50.0mm - ±0.46 | UPTO 160.0mm - ±1.02 | |
| UPTO 12.0mm - ±0.25 | UPTO 60.0mm - ±0.53 | UPTO 200.0mm - ±1.14 | |
| UPTO 16.0mm - ±0.28 | UPTO 80.0mm - ±0.69 | UPTO 250.0mm - ±1.40 | |
| UPTO 25.0mm - ±0.30 | UPTO 100.0mm - ±0.75 | UPTO 300.0mm - ±1.65 | |

| | | | |
|--|--|----------------------|---------------------|
| SYMBOL OF QUALITY AN ISO 9001 COMPANY | JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA) | NAME | DATE |
| | | DRAWN | PARVESH 06-02-2014 |
| | | CHECKED | |
| | | APPROVED | S.S.GARG 06-02-2014 |
| | | SCALE | 1:1 |
| | | AREA mm ² | 6436.441 |
| | | PERIMETER mm. | 758.493 |
| | | WEIGHT kg/m | 17.378 |
| PARTY'S NAME | SAGAR ASIA PVT. LTD., HYDERABAD | DRAWING No. | SECTION No. |
| PARTY'S DRAWING No. | AS PER AUTOCAD DRAWING-SAPL-L12 | P-13272 | - |
| ALLOY & TEMPER | 6005 T6 | S3967 | S3967-ISSUE-4 |
| DESCRIPTION | LADDER SECTION - RUNG LOCK | 22586 | 22586 |

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED