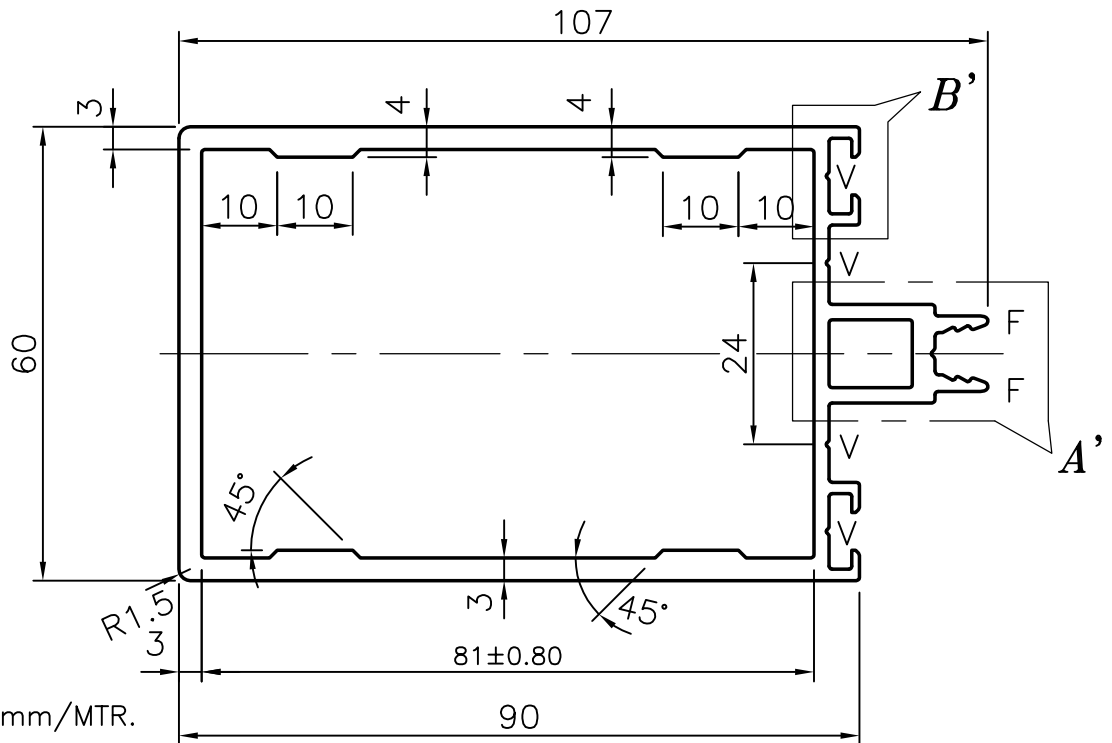
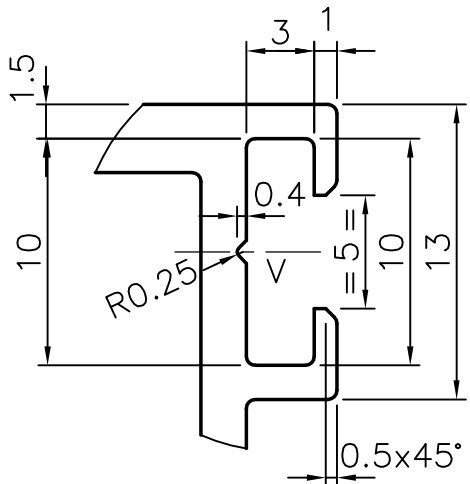


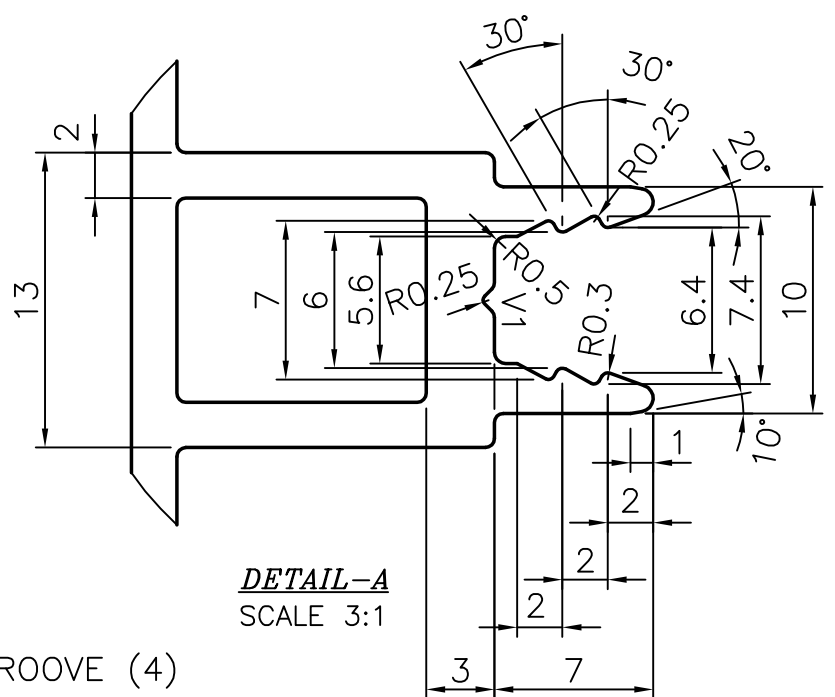
P-5630
X413
22847



TWIST = 1.7 mm/MTR.
 FLATNESS = ±0.70
 ANGULARITY = ±2°
 STRAIGHTNESS = 1.7 mm/MTR.




DETAIL-B
SCALE 3:1



DETAIL-A
SCALE 3:1

V = 0.40 DEEPx90° VEE GROOVE (4)
 V1 = 0.50 DEEPx90° VEE GROOVE (1)
 F = FULL RADIUS (2)

 SYMBOL OF QUALITY AN ISO 9002 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	MALINGAPPA 05-07-2005
		CHECKED	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		APPROVED	
PARTY'S NAME		SCALE	
		1:1 & 3:1	
PARTY'S DRAWING No.		AREA mm ²	968.486
		PERIMETER mm.	393.979
ALLOY & TEMPER		WEIGHT kg/m	2.615
		DRAWING No.	SECTION No.
DESCRIPTION		P-5630	-
		X413	X413
		22847	22847