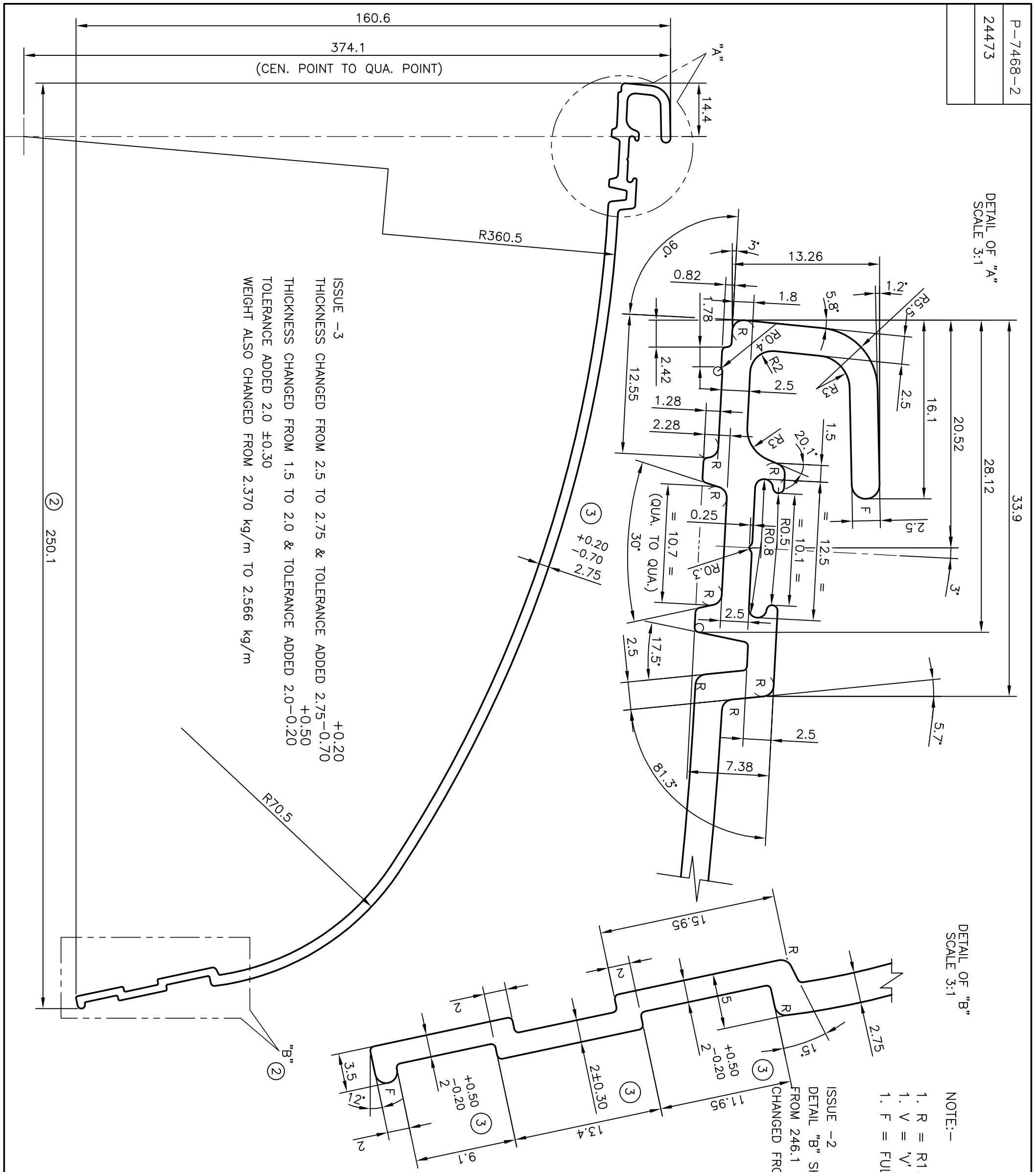
P-7468-2	
24473	



ISSUE -3
THICKNESS CHANGED FROM 2.5 TO 2.75 & TOLERANCE ADDED 2.75−0.70 +0.20
THICKNESS CHANGED FROM 1.5 TO 2.0 & TOLERANCE ADDED 2.0−0.20 +0.50
TOLERANCE ADDED 2.0 ±0.30
WEIGHT ALSO CHANGED FROM 2.370 kg/m TO 2.566 kg/m

ISSUE -2
DETAIL "B" SHAPE CHAGED, DIMENSION CHANGED
FROM 246.1 TO 250.1 mm & WEIGHT ALSO
CHANGED FROM 2.834 kg/m TO 2.370 kg/m

NOTE:-
1. R = R1.00 mm (12 PLACES)
1. V = 'V' GROOVE 0.25x90° (1 PLACE)
1. F = FULL RADIUS (2 PLACE)

JINDAL SYMBOL OF QUALITY AN ISO 9001 COMPANY	*JINDAL ALUMINIUM LTD.* *BANGALORE-560073 (INDIA)*
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PERIS:3965-1981 UNLESS OTHERWISE SPECIFIED	
PARTY'S NAME	TATA MOTORS LTD., LUCKNOW
PARTY'S DRAWING No.	980211082
ALLOY & TEMPER	6063 T6
DESCRIPTION	TRANSPORT SECTION (ROOF CORNER)

	NAME	DATE
DRAWN	J.P.KAUSHIK	04-04-2009
CHECKED		
APPROVED		
SCALE		1:1
AREA mm^2		950.449
PERIMETER mm.		722.981
WEIGHT kg/m		2.566

DRAWING No.	SECTION No.
P-7468-2	-
24473	24473-ISSUE-3