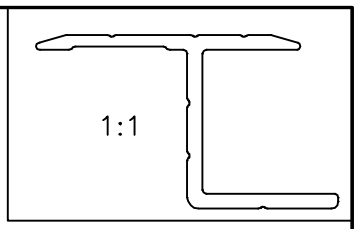
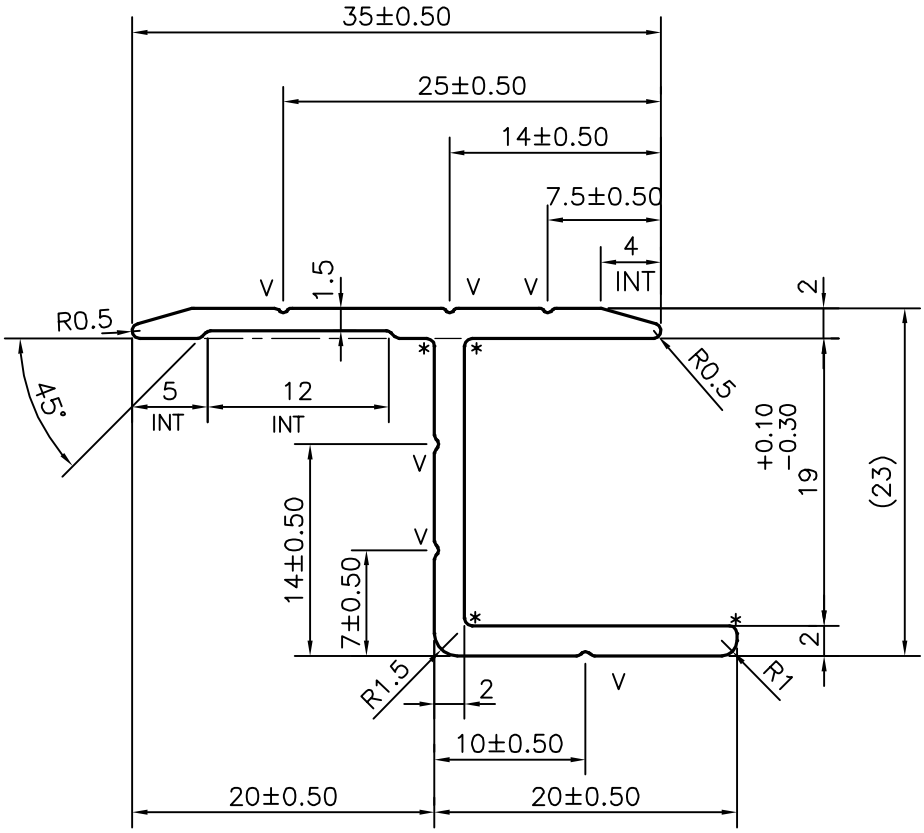
P−17592
S5582
24521





V = V GROOVE 0.3x90°(6 PLACES)

* = RADIUS 0.5 mm(4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm − ±0.20	UPTO 32.0mm − ±0.38	UPTO 120.0mm − ±0.85	UPTO 320.00mm − ±1.70
UPTO 10.0mm − ±0.23	UPTO 50.0mm − ±0.46	UPTO 160.0mm − ±1.02	
UPTO 12.0mm − ±0.25	UPTO 60.0mm − ±0.53	UPTO 200.0mm − ±1.14	
UPTO 16.0mm − ±0.28	UPTO 80.0mm − ±0.69	UPTO 250.0mm − ±1.40	
UPTO 25.0mm − ±0.30	UPTO 100.0mm − ±0.75	UPTO 300.0mm − ±1.65	

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE−560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	26−10−2017
CHECKED		
APPROVED	*B.NATARAJA*	08−11−2017

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER,IS:3965−1981 UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	135.509
PERIMETER mm.	148.961
WEIGHT kg/m	0.366

PARTY'S NAME	VOLVO BUSES INDIA PVT.LTD., BANGALORE
PARTY'S DRAWING No.	23247662 ISSUE−01
ALLOY & TEMPER	6063 T6
DESCRIPTION	SERVICE HATCH SECTION

DRAWING No.	SECTION No.
P−17592	−
S5582	S5582
24521	24521