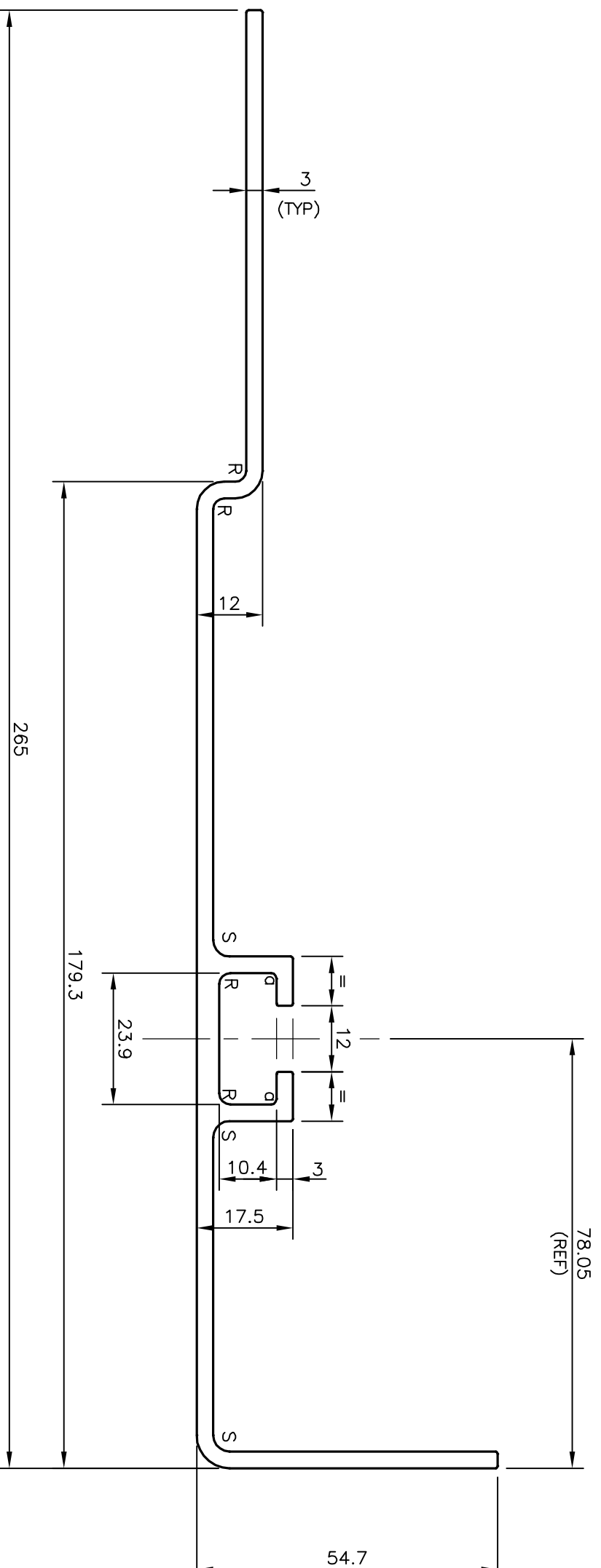


P-12663
S3744
24579



S = 3 mm RADIUS (3 PLACES)
R = 2 mm RADIUS (4 PLACES)
d = 1 mm RADIUS (2 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	PASUPATINATH INTERNATIONAL, LUDHIANA	DRAWN	NAME	DATE
PARTY'S DRAWING No.	AS PER DRAWING	CHECKED	SRIYATHSA	15-04-2013
ALLOY & TEMPER	HE9 WP	APPROVED	S.S.GARG	11-05-2013
DESCRIPTION	RAIL COACH SECTION	SCALE		1:1
		AREA mm ²		1116.948
		PERIMETER mm.		720.261
		WEIGHT kg/m		3.016
		DRAWING No.		SECTION No.
		P-12663		-
		S3744		S3744
		24579		24579