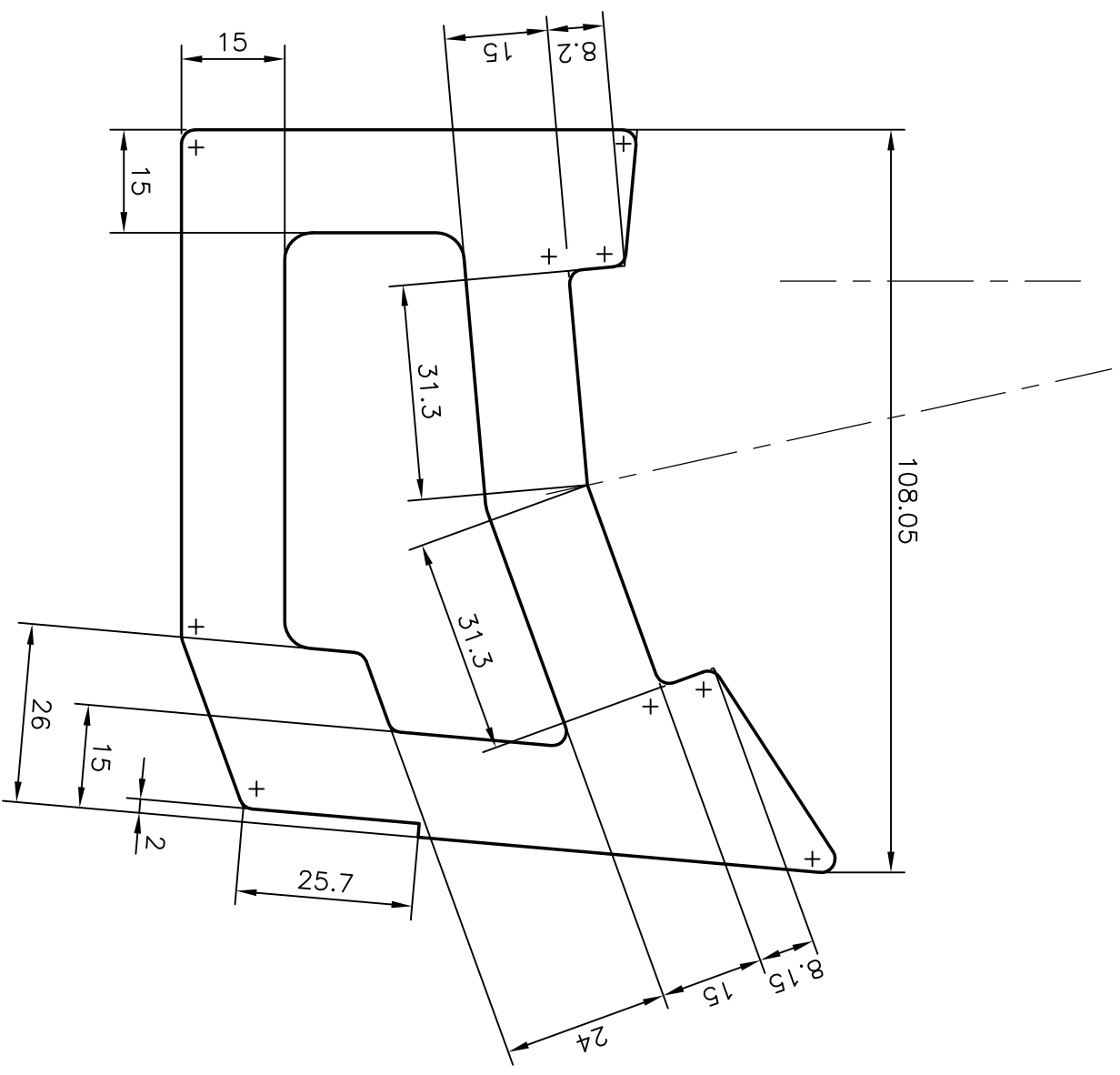
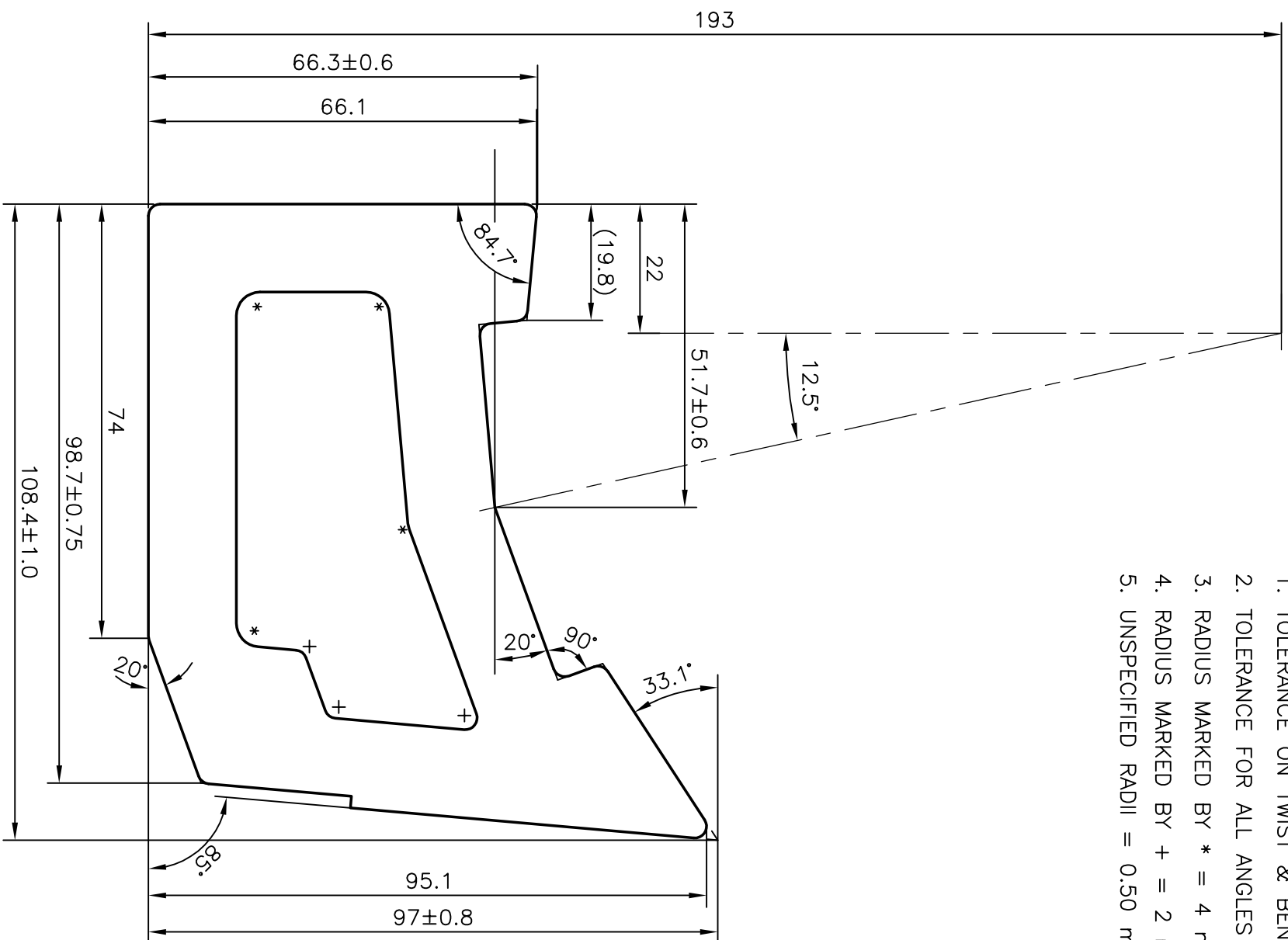


S101  
7809  
24769

1. TOLERANCE ON TWIST & BEND = 1.70 mm./M
2. TOLERANCE FOR ALL ANGLES =  $\pm 2^\circ$
3. RADIUS MARKED BY \* = 4 mm.
4. RADIUS MARKED BY + = 2 mm.
5. UNSPECIFIED RADII = 0.50 mm.



|  |                              |             |                     |
|--|------------------------------|-------------|---------------------|
| <p align="center"><b>JINDAL ALUMINIUM LTD.</b><br/>BANGALORE-560073</p>  |                              | NAME        | DATE                |
|  |                              | DRAWN       | R.D.Sharma 29-03-96 |
| <p>1. ALL DIMENSIONS ARE IN mm.<br/>2. ROUND OFF ALL SHARP CORNERS WITH 0.4 mm.<br/>3. TOLERANCES WILL BE AS PER IS: 6477-1983, UNLESS OTHERWISE SPECIFIED</p> |                              | CHECKED     |                     |
| PARTY'S NAME   |                              | APPROVED    |                     |
| THE INDIAN CARD CLOTHING CO. LTD., PUNE  |                              | SCALE       | 1:1 & 5:1           |
| PARTY'S DRAWING No.  | SF-380/E                     | WEIGHT kg/m | 12.824              |
| ALLOY & TEMPER   | HE9 WP                       | SECTION No. | 24769               |
| LENGTH   | 1022 $+6.0$<br>$-0.0$ mm.    | DRAWING No. | 24769               |
| DESCRIPTION  | BEAM EXTRUSION FOR XLZ ASSY. |             |                     |