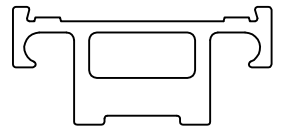
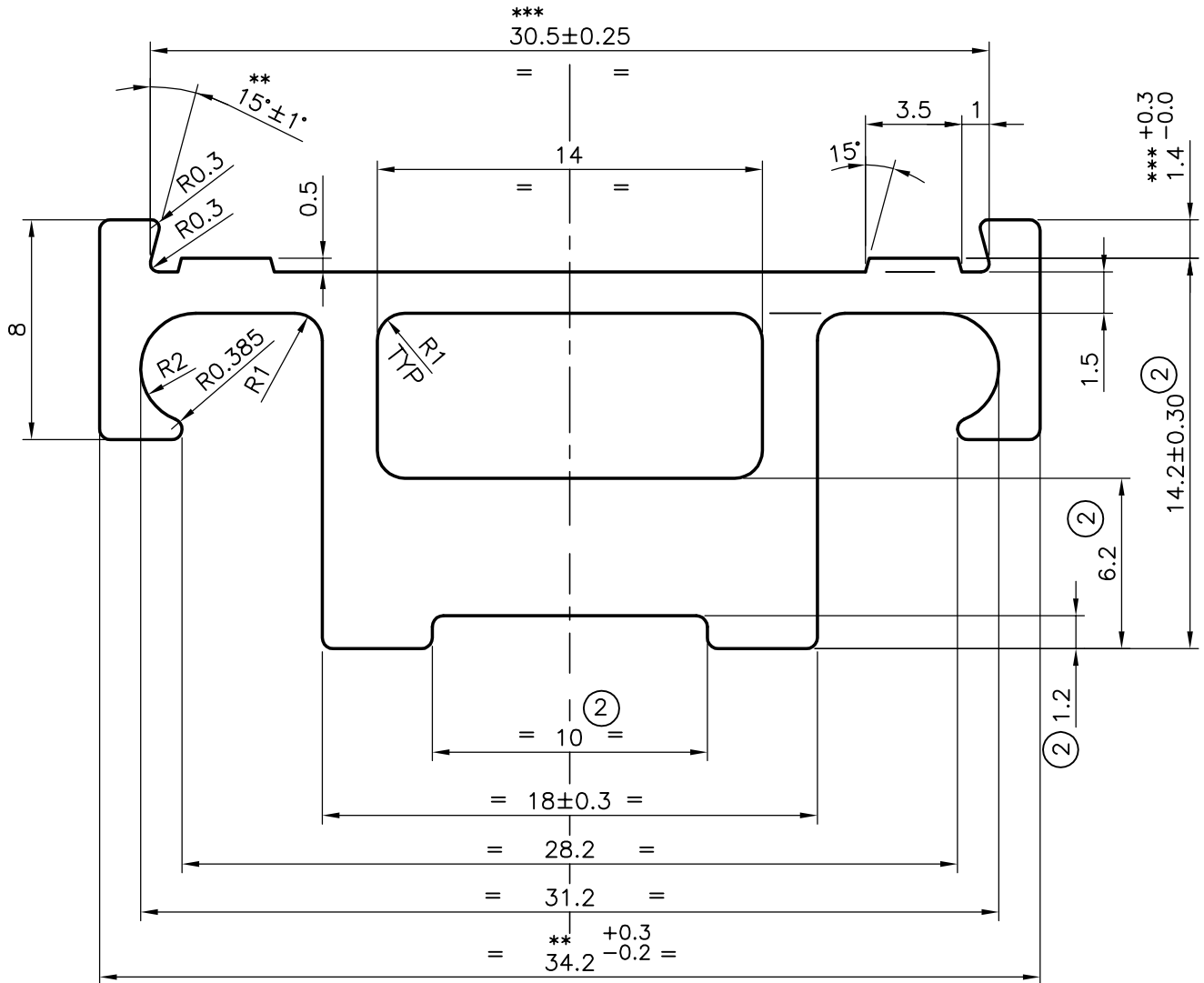


P-9248
S2143
24814


1. TWIST & BEND = 1.7mm/M
2. ** = CRITICAL DIMENSIONS (2 PLACES)
3. *** = MOST CRITICAL DIMENSIONS (2 PLACES)



SCALE 1:1



±0.3 ±0.3
 ISSUE-2 DIMENSIONS CHANGED FROM 15.2 TO 14.2, 6.5 TO 6.2 & 1.5 TO 1.2, 12 TO 10 mm

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	J.P.KAUSHIK 16-07-2009
		CHECKED	
		APPROVED	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		SCALE	4:1
		AREA mm ²	205.921
		PERIMETER mm.	125.585
PARTY'S NAME	LAKZER CARD TOPS, COIMBATORE	WEIGHT kg/m	0.556
PARTY'S DRAWING No.	LAK-TYPE-H-LC300-100	DRAWING No.	SECTION No.
ALLOY & TEMPER	HE9 WP	P-9248	-
DESCRIPTION	TEXTILE MACHINERY SECTION	S2143	S2143(ISSUE-2)
		24814	24814