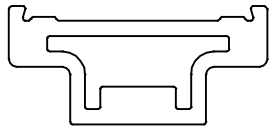
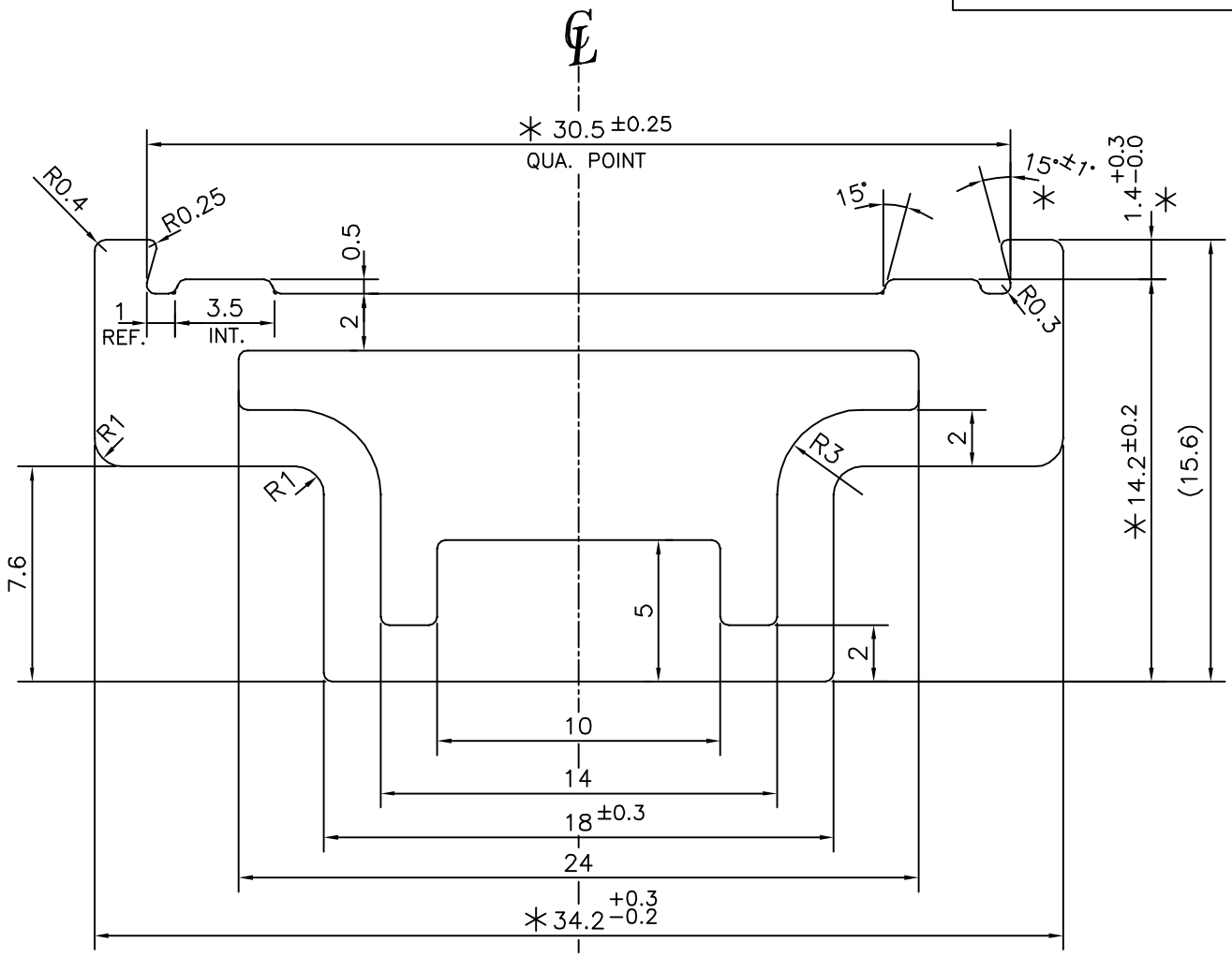
P−13307−1
S3985
24853



SCALE:− 1:1



1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.007xWIDTH

∗ = MARKED DIMENSION IS CRITICAL

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD≤100	100<CD≤200	200<CD≤300	300<CD≤500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 −25.0	±0.30	±0.40	±0.50	±0.60
25.0 −50.0	±0.50	±0.60	±0.80	±0.90
50.0 −100	±0.70	±0.90	±1.10	±1.30
100 − 150	−	±1.10	±1.30	±1.50
150 − 200	−	±1.3	±1.50	±1.80
200 − 300	−	−	±1.70	±2.10
300 − 450	−	−	−	±2.80

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE−560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	04−01−2014
CHECKED		
APPROVED	S.S.GARG	09−01−2014

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.30 mm.
3. TOLERANCES WILL BE AS PER BS:EN−755−9 , UNLESS OTHERWISE SPECIFIED

SCALE	4:1
AREA mm^2	225.805
PERIMETER mm.	102.376
WEIGHT kg/m	0.610

PARTY'S NAME	SANMIT CARD CLOTHING INDIA PVT. LTD., COIMBATORE
PARTY'S DRAWING No.	SANMIT−TYPE−H−516/R1
ALLOY & TEMPER	63400 WP
DESCRIPTION	TEXTILE SECTION

DRAWING No.	SECTION No.
P−13307−1	−
S3985	S3985
24853	24853