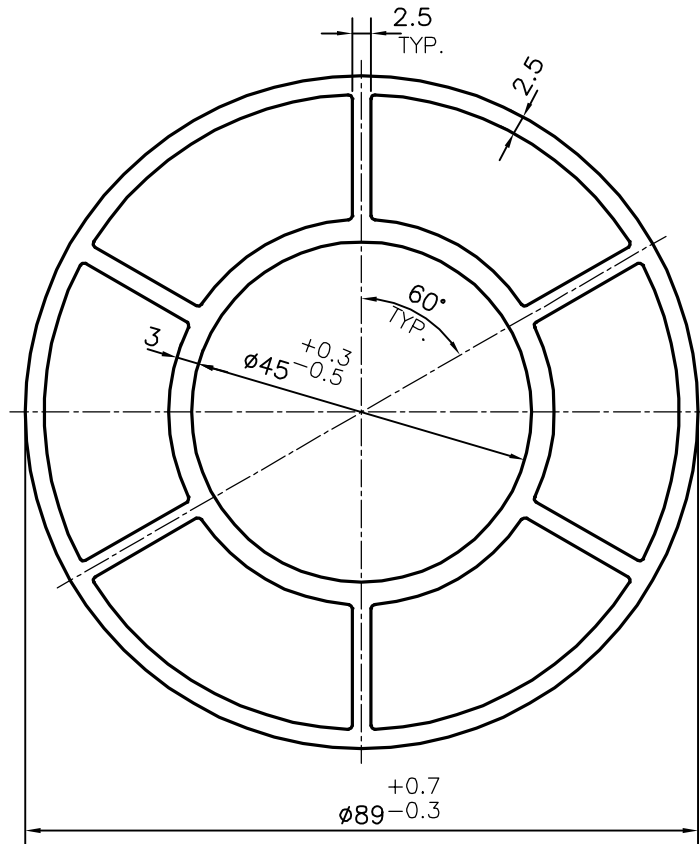


P-13589-1

S4141

24885



1. SURFACE ROUGHNESS=R_a. 1.6 MICRON
2. STRAIGHTNESS=0.7mm/M
3. CONCENTRICITY = 0.6

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

| DIMENSION | CD≤100 | 100<CD≤200 | 200<CD≤300 | 300<CD≤500 |
|------------|--------|------------|------------|------------|
| UPTO 10mm | ±0.25 | ±0.30 | ±0.35 | ±0.40 |
| 10.0 -25.0 | ±0.30 | ±0.40 | ±0.50 | ±0.60 |
| 25.0 -50.0 | ±0.50 | ±0.60 | ±0.80 | ±0.90 |
| 50.0 -100 | ±0.70 | ±0.90 | ±1.10 | ±1.30 |
| 100 - 150 | - | ±1.10 | ±1.30 | ±1.50 |
| 150 - 200 | - | ±1.3 | ±1.50 | ±1.80 |
| 200 - 300 | - | - | ±1.70 | ±2.10 |
| 300 - 450 | - | - | - | ±2.80 |



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

| | NAME | DATE |
|----------|----------|------------|
| DRAWN | PARVESH | 24-05-2014 |
| CHECKED | | |
| APPROVED | S.S.GARG | 07-06-2014 |

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER BS:EN-755-9, UNLESS OTHERWISE SPECIFIED

| | |
|----------------------|----------|
| SCALE | 1:1 |
| AREA mm ² | 1380.579 |
| PERIMETER mm. | 279.602 |
| WEIGHT kg/m | 3.728 |

| | | | | | |
|---------------------|--------------------------------------|-------------|-----------|-------------|-------|
| PARTY'S NAME | MAMTA MACHINERY PVT. LTD., AHMEDABAD | DRAWING No. | P-13589-1 | SECTION No. | - |
| PARTY'S DRAWING No. | DO1 006 57 0 00 | | S4141 | | S4141 |
| ALLOY & TEMPER | 6063 T6 | | 24885 | | 24885 |
| DESCRIPTION | TEXTILE SECTION-PULLEY | | | | |