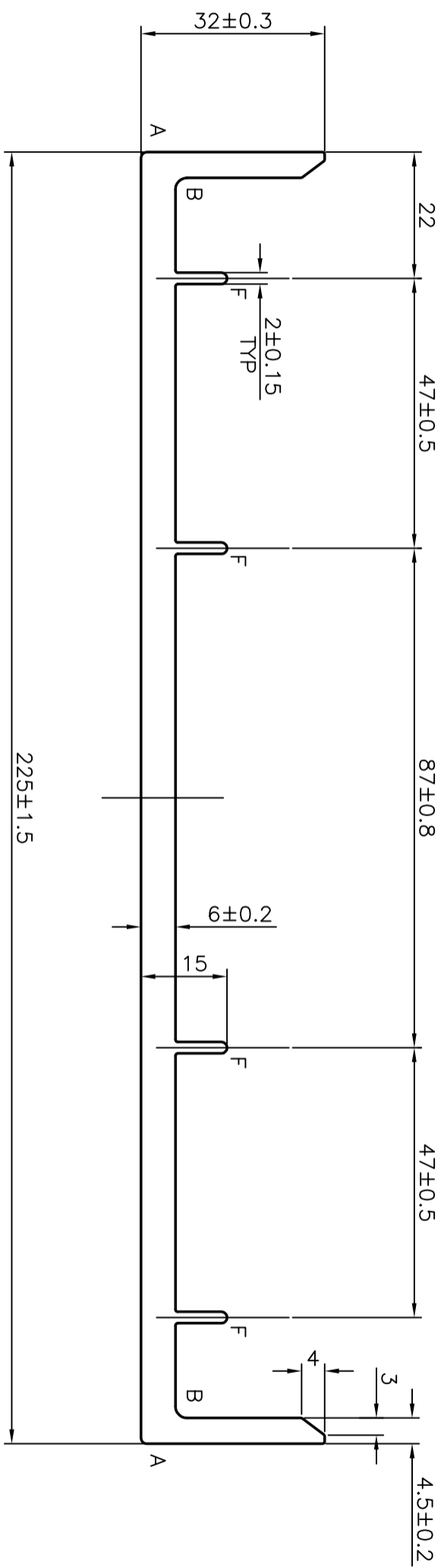



P-4551
S1087
25129



F = FULL RADIOUS
A = R1
B = R2
FLATNESS TOLERANCE ON BACK FACE OF WEB +0.7
OVER DEPTH OF CHANNEL THEREFORE BACK FACE OF CHANNEL TO BE CONVEX
STRAIGHTNESS OF EXTRUSION - 0.3 mm OVER 300 mm. 1.1mm OVER TOTAL LENGTH.
TWIST OF EXTRUSION 0.5° OVER 300 mm. 5° OVER TOTAL LENGTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS: 3965-1981 UNLESS OTHERWISE SPECIFIED			
PARTY'S NAME		GENERAL ENGINEERING, BANGALORE	
PARTY'S DRAWING No.		GKY-S-076	
ALLOY & TEMPER		E91E WP	
DESCRIPTION		BUSBAR	
DRAWN	MALINGAPPA	NAME	
CHECKED		DATE	10-11-2003
APPROVED			
SCALE		4:1	
AREA mm ²		1643.8	
PERIMETER mm.		626.2	
WEIGHT kg/m		4.438	
DRAWING No.		SECTION No.	
P-4551		-	
S1087		S1087	
25129		25129	