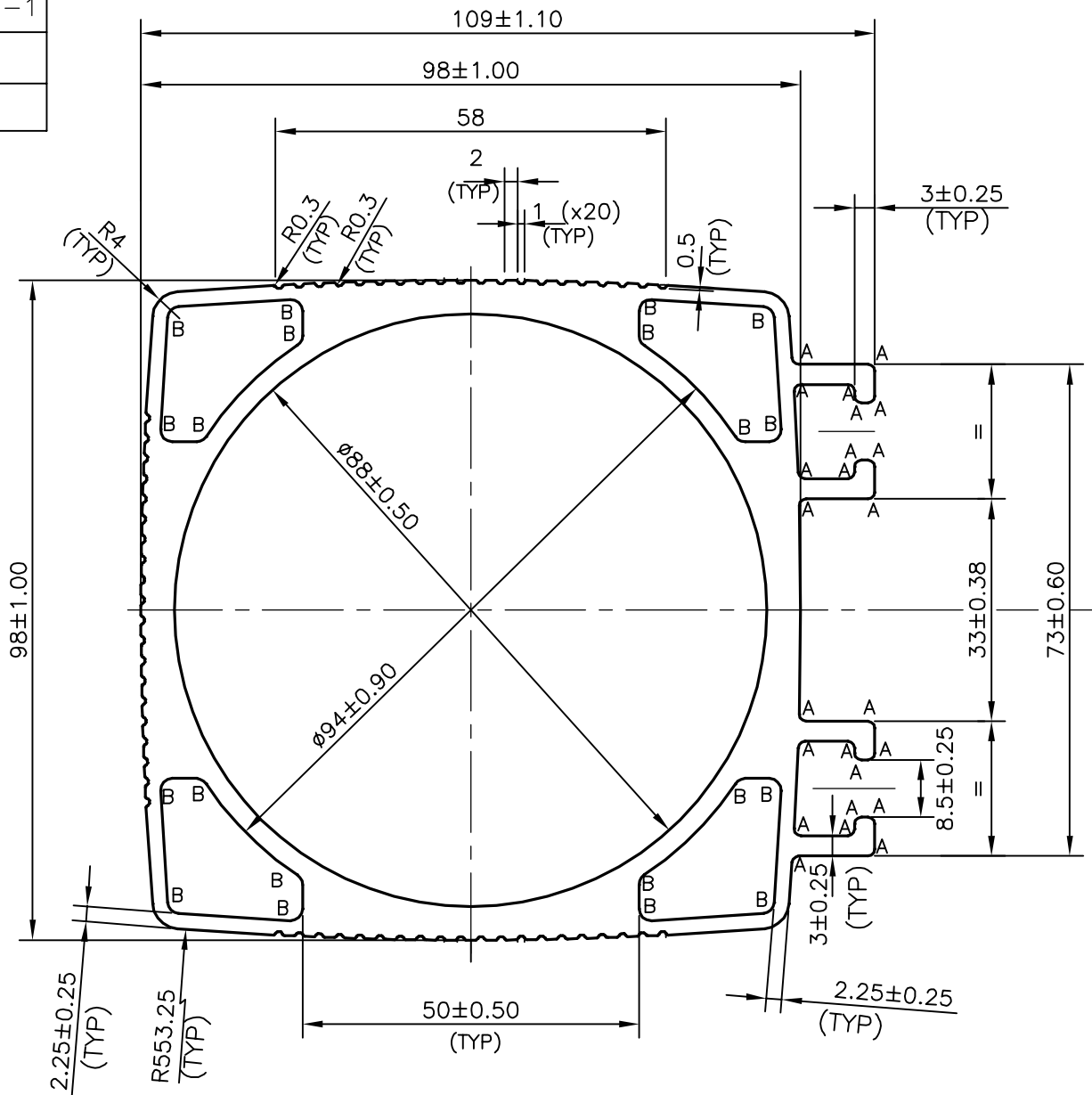


P-13035-1
S3881
25264



A = RADIUS 1mm (24 PLACES)
B = RADIUS 1.75mm (20 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.3mm
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 320.0mm - ±1.70	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	SRIVATHSA	21-09-2013
CHECKED		
APPROVED	S.S.GARG	01-10-2013
SCALE		1:1
AREA mm ²		2205.546
PERIMETER mm.		507.13
WEIGHT kg/m		5.955
DRAWING No.	SECTION No.	
P-13035-1	-	
S3881	S3881	
25264	25264	

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	MOTOTECHNIKA, WADHWAN
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	HE9 WP
DESCRIPTION	ELECTRICAL MOTOR STATOR SECTION