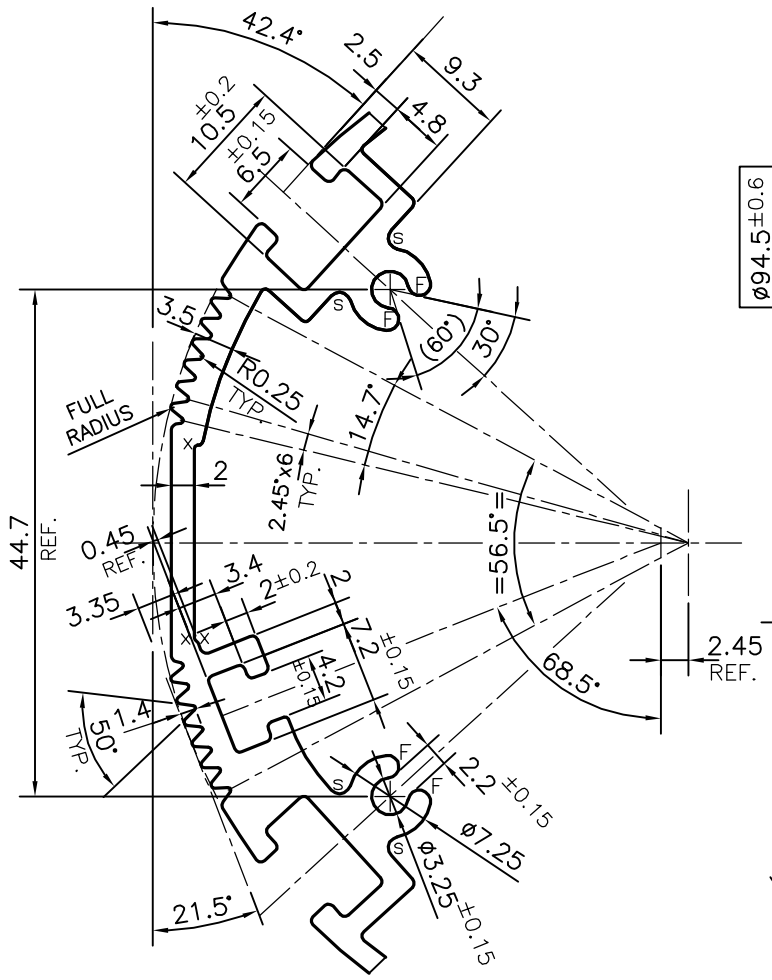
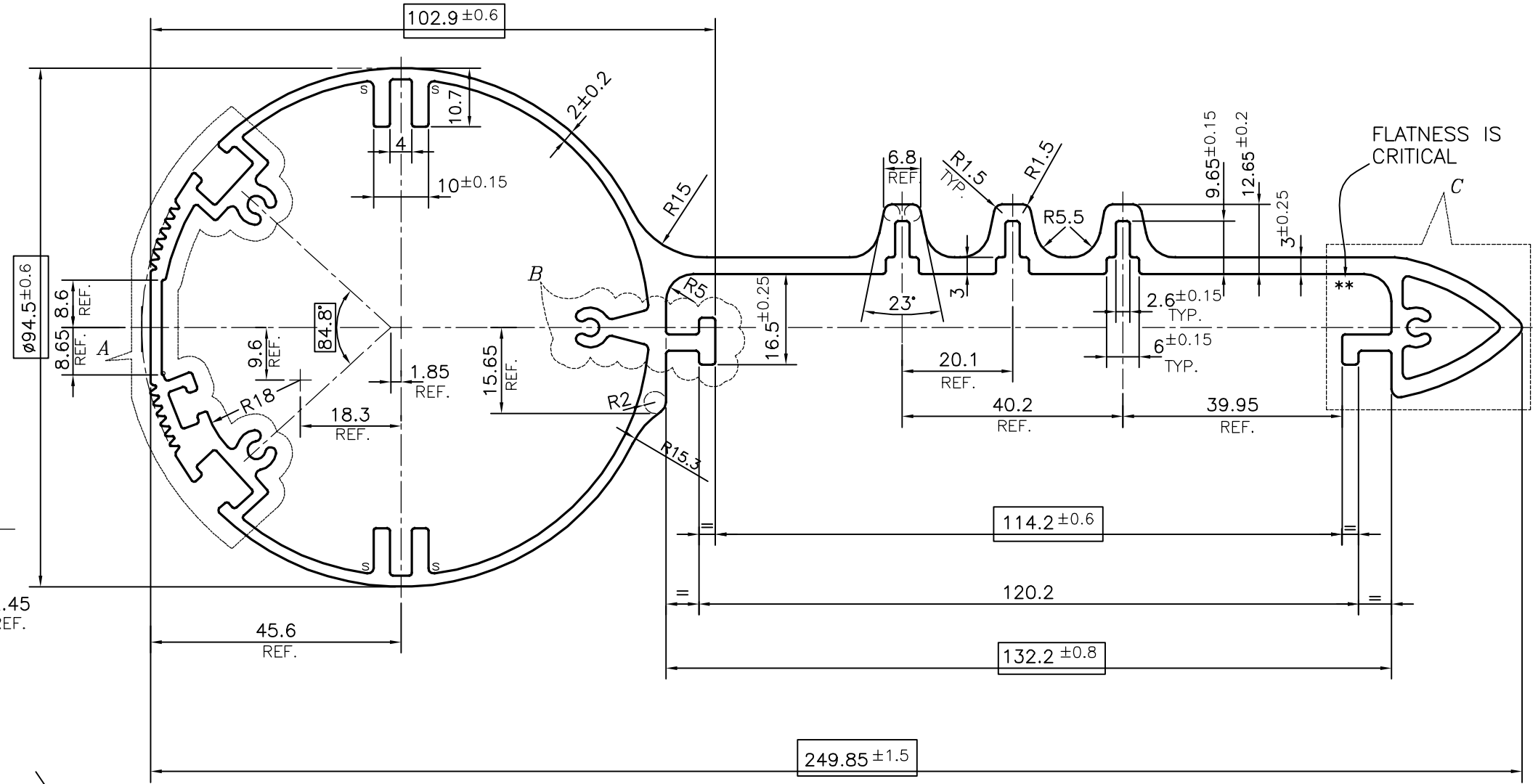
P−12519−2
X1664
25291

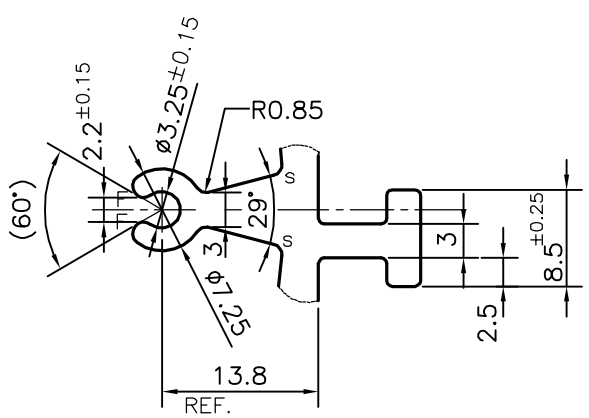


DETAIL OF "A"
SCALE 1.5:1

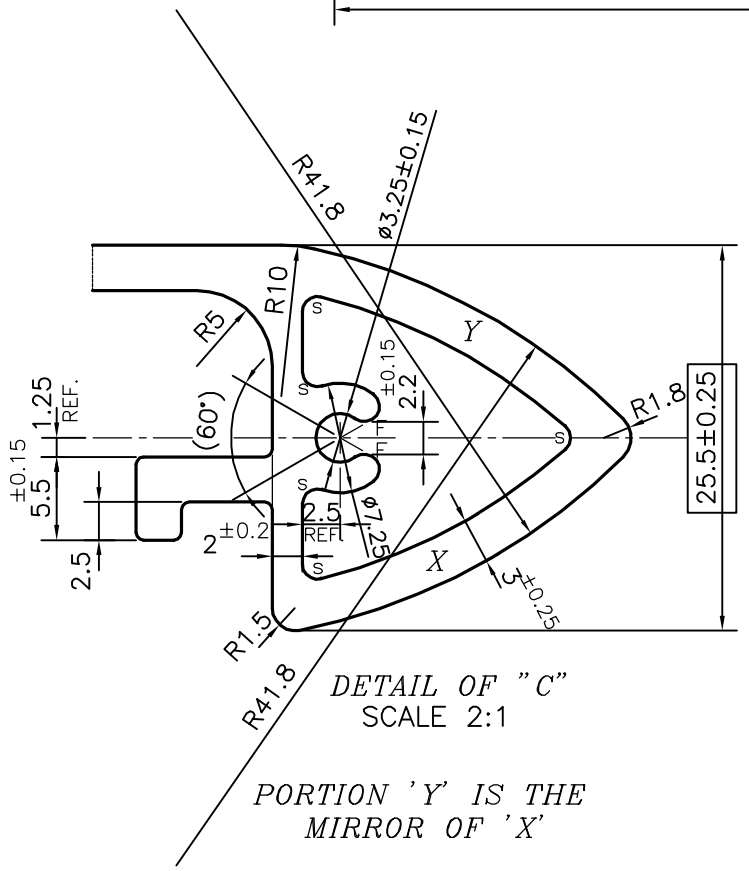


F = FULL RADIUS (8 PLACES)
S = RADIUS 1 mm. (15 PLACES)
X = RADIUS 0.3 mm. (3 PLACES)
▭ = CRITICAL DIMENSION

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.007 mm/mm



DETAIL OF "B"
SCALE 1.5:1



DETAIL OF "C"
SCALE 2:1

PORTION 'Y' IS THE MIRROR OF 'X'

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE−560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:6477−1983 , UNLESS OTHERWISE SPECIFIED

		NAME	DATE
DRAWN		PARVESH	02−03−2013
CHECKED			
APPROVED		S.S.GARG	13−03−2013
SCALE			1:1
AREA mm²			1860.366
PERIMETER mm.			833.639
WEIGHT kg/m			5.023

		DRAWING No.	SECTION No.
PARTY'S NAME	KESELEC SCHREDER PVT. LTD., FARIDABAD	P−12519−2	−
PARTY'S DRAWING No.	P−1525	X1664	X1664
ALLOY & TEMPER	6063 T5	25291	25291
DESCRIPTION	ELECTRICAL SECTION		