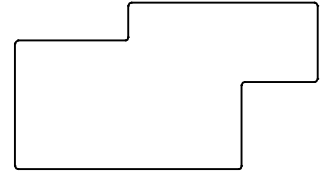


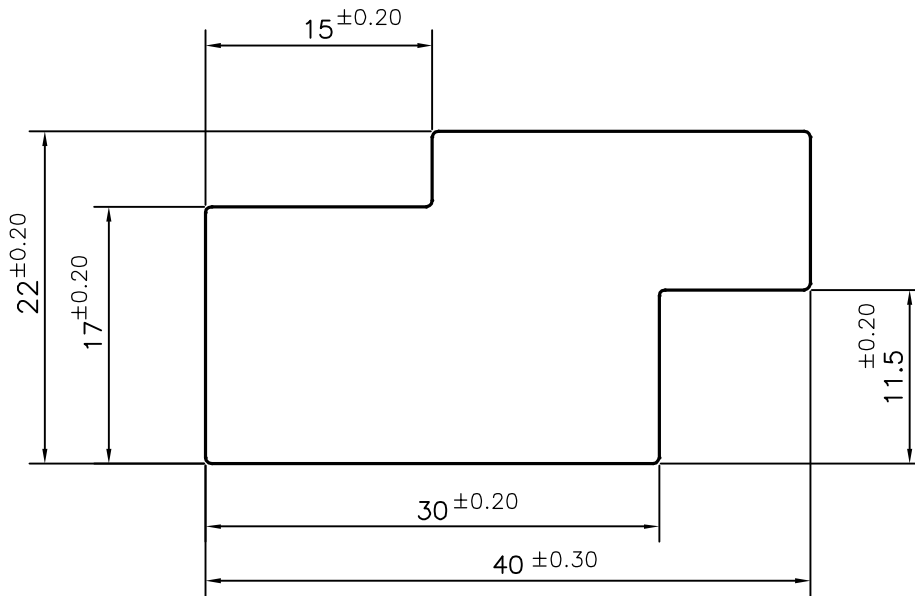
P-14050

S4283

25305



SCALE: - 1:1



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20
 UPTO 10.0mm - ±0.23
 UPTO 12.0mm - ±0.25
 UPTO 16.0mm - ±0.28
 UPTO 25.0mm - ±0.30

UPTO 32.0mm - ±0.38
 UPTO 50.0mm - ±0.46
 UPTO 60.0mm - ±0.53
 UPTO 80.0mm - ±0.69
 UPTO 100.0mm - ±0.75

UPTO 120.0mm - ±0.85
 UPTO 160.0mm - ±1.02
 UPTO 200.0mm - ±1.14
 UPTO 250.0mm - ±1.40
 UPTO 300.0mm - ±1.65

1. STRAIGHTNESS=1.7mm/M
 2. TWIST=1.7mm/M
 3. ANGULARITY= ±2°
 4. FLATNESS =0.007xWIDTH



SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	18-10-2014
CHECKED		
APPROVED	S.S.GARG	05-11-2014
SCALE		2:1
AREA mm ²		689.863
PERIMETER mm.		122.627
WEIGHT kg/m		1.863
DRAWING No.	SECTION No.	
P-14050	-	
S4283	S4283	
25305	25305	

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME SHREE EXPORT, JAMNAGAR

PARTY'S DRAWING No. 3867403/820-2-0060-01

ALLOY & TEMPER 6061 T6

DESCRIPTION ELECTRICAL SECTION