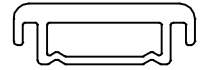


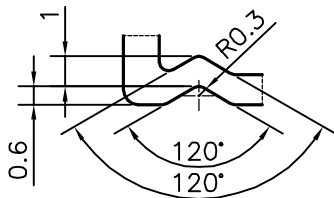
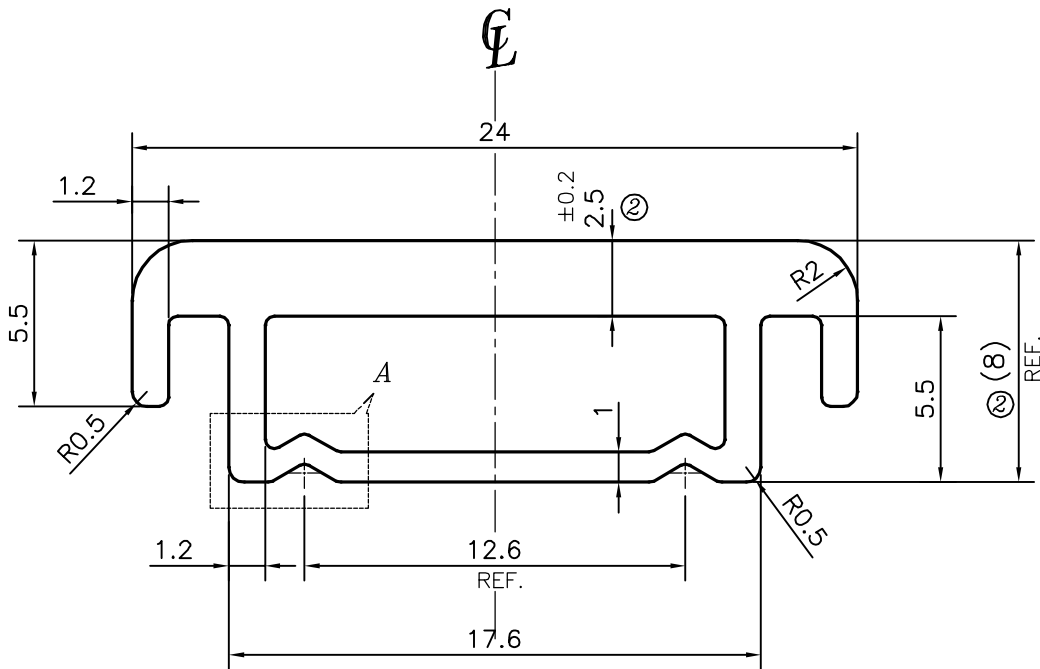
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SCALE: - 1:1



DETAIL OF "A"
SCALE 4:1

ISSUE (2) :-

- ➔ DIMENSION & TOLERANCE 2.5±0.20 ADDED
- ➔ DIMENSION 8 mm. IS ONLY FOR REFERENCE.

UNSPECIFIED CORNERS RADIUS WILL BE 0.30 MM.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	03-06-2015
CHECKED		
APPROVED	S.S.GARG	16-06-2015

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

SCALE	4:1
AREA mm ²	93.849
PERIMETER mm.	73.266
WEIGHT kg/m	0.253

PARTY'S NAME	PRESTO INDUSTRIES , THANE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING
ALLOY & TEMPER	HE9 WP
DESCRIPTION	ELECTRICAL SECTION

DRAWING No.	SECTION No.
P-14552	-
S4437	S4437(ISSUE-2)
25327	25327