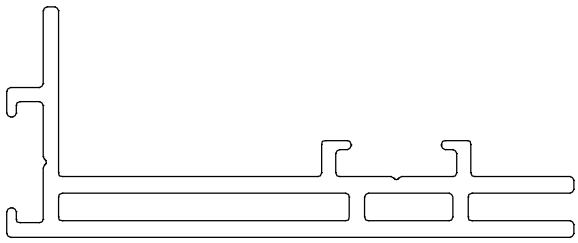
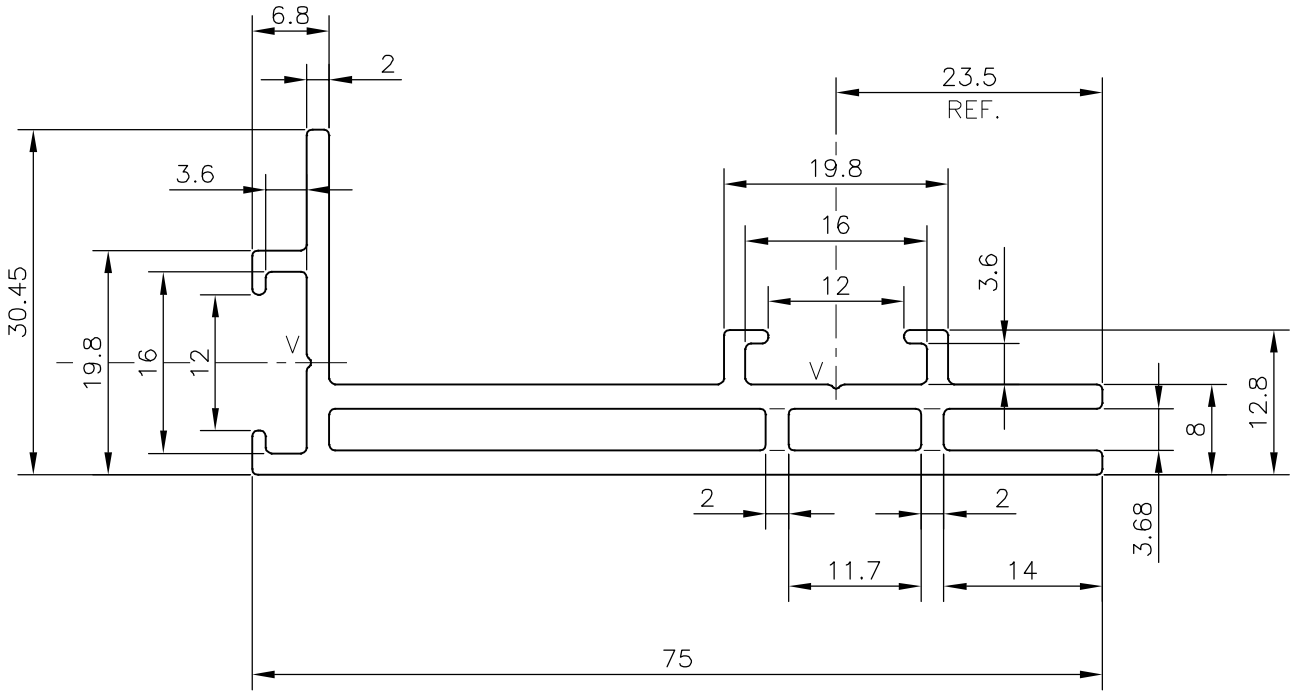
P−16769−1
S5281
25380



SCALE 1:1



V : VEE GROOVE 0.3x90° (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm − ±0.30	UPTO 80.0mm − ±0.70	UPTO 180.0mm − ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm − ±0.38	UPTO 100.0mm − ±0.80	UPTO 200.0mm − ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm − ±0.45	UPTO 120.0mm − ±0.90	UPTO 225.0mm − ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm − ±0.52	UPTO 140.0mm − ±1.00		4. FLATNESS =0.006xWIDTH
UPTO 60.0mm − ±0.60	UPTO 160.0mm − ±1.14		

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE−560073 (INDIA)

	NAME	DATE
DRAWN	KIRAN	27−01−2017
CHECKED		
APPROVED	B.NATARAJ	28−01−2017

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:6477−1983, UNLESS OTHERWISE SPECIFIED

SCALE	1.5:1
AREA mm^2	416.006
PERIMETER mm.	277.358
WEIGHT kg/m	1.123

PARTY'S NAME	DISHA RETAIL FIXTURES PVT. LTD., BANGALORE
PARTY'S DRAWING No.	DRF−DEV−2167
ALLOY & TEMPER	6063 T6
DESCRIPTION	ELECTRICAL SECTION

DRAWING No.	SECTION No.
P−16769−1	
S5281	S5281
25380	25380