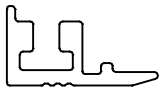
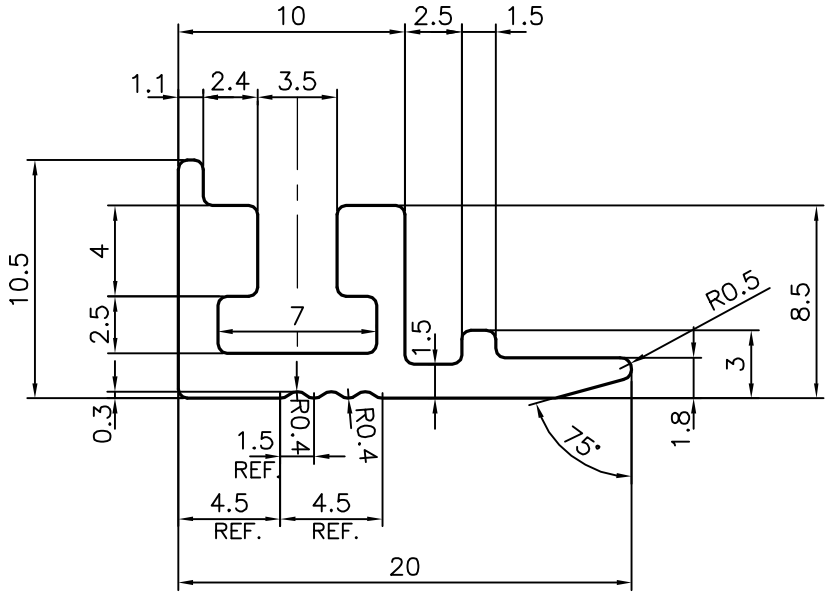
P−17858
S5673
25394



1:1



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm − ±0.20	UPTO 32.0mm − ±0.38	UPTO 120.0mm − ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm − ±0.23	UPTO 50.0mm − ±0.46	UPTO 160.0mm − ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm − ±0.25	UPTO 60.0mm − ±0.53	UPTO 200.0mm − ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm − ±0.28	UPTO 80.0mm − ±0.69	UPTO 250.0mm − ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm − ±0.30	UPTO 100.0mm − ±0.75	UPTO 300.0mm − ±1.65	

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE−560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	06−02−2018
CHECKED		
APPROVED	B.NATARAJ	10−02−2018

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965−1981 , UNLESS OTHERWISE SPECIFIED

SCALE	3:1
AREA mm^2	72.357
PERIMETER mm.	80.197
WEIGHT kg/m	0.195

PARTY'S NAME	LUMENS AIRCON PVT. LTD., BANGALORE
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	LED LUMINARY SECTION

DRAWING No.	SECTION No.
P−17858	−
S5673	S5673
25394	25394