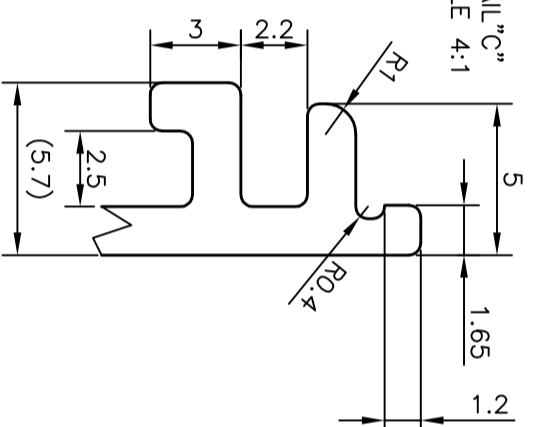


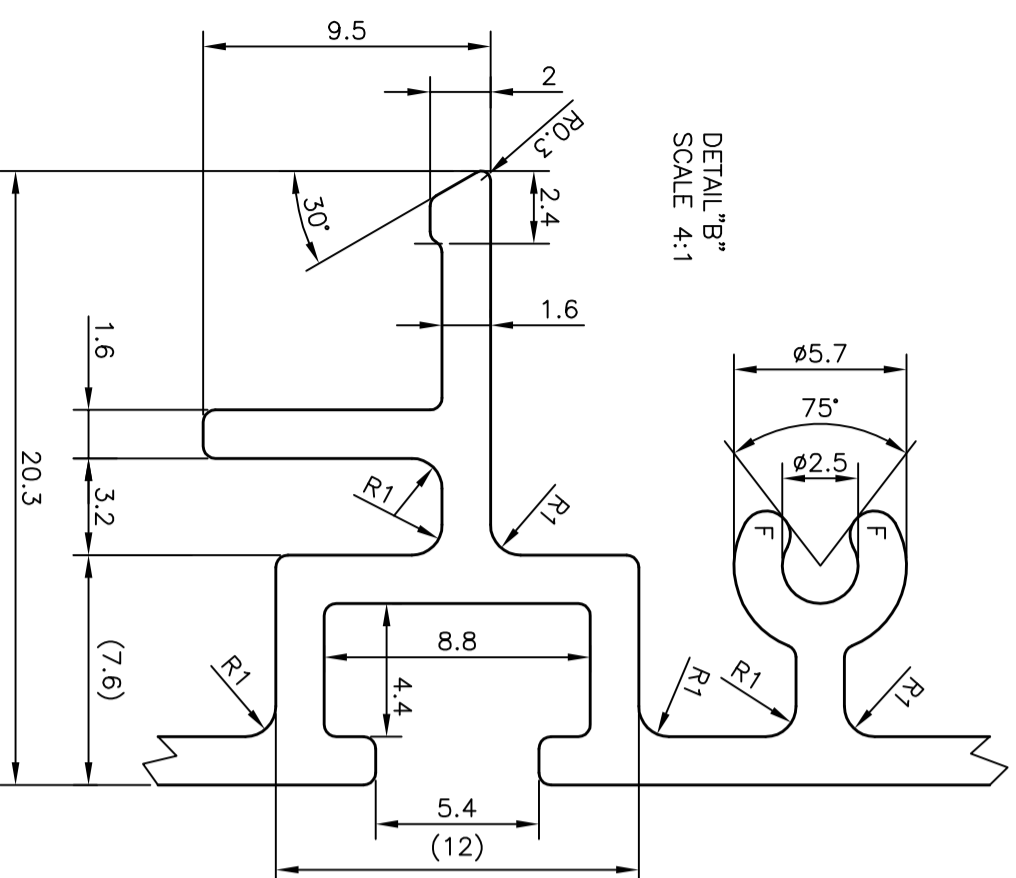
P-9520
S2308
25790

DETAIL "C"
SCALE 4:1

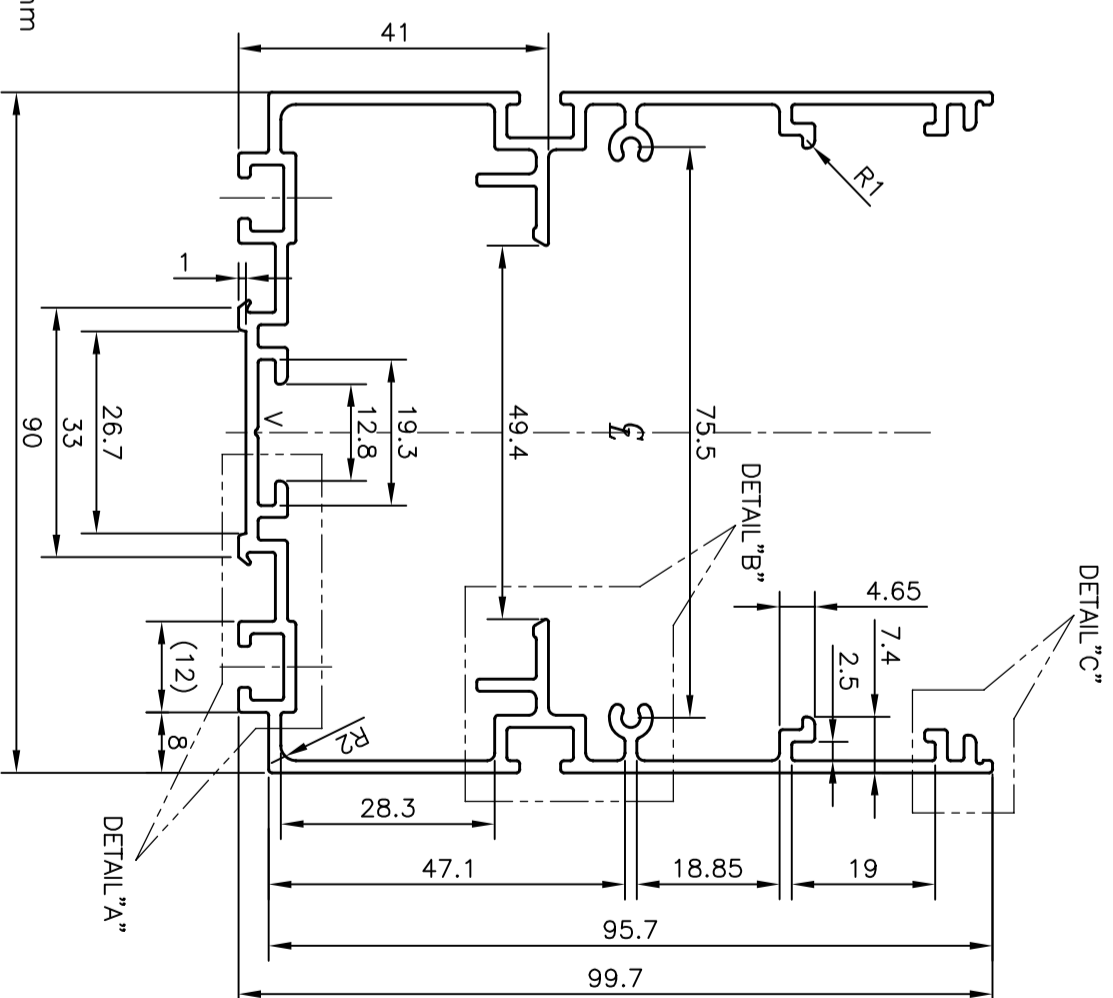


GENERAL WALL THICKNESS = 1.60mm
SECTION IS SYMMETRY ABOUT CENTER

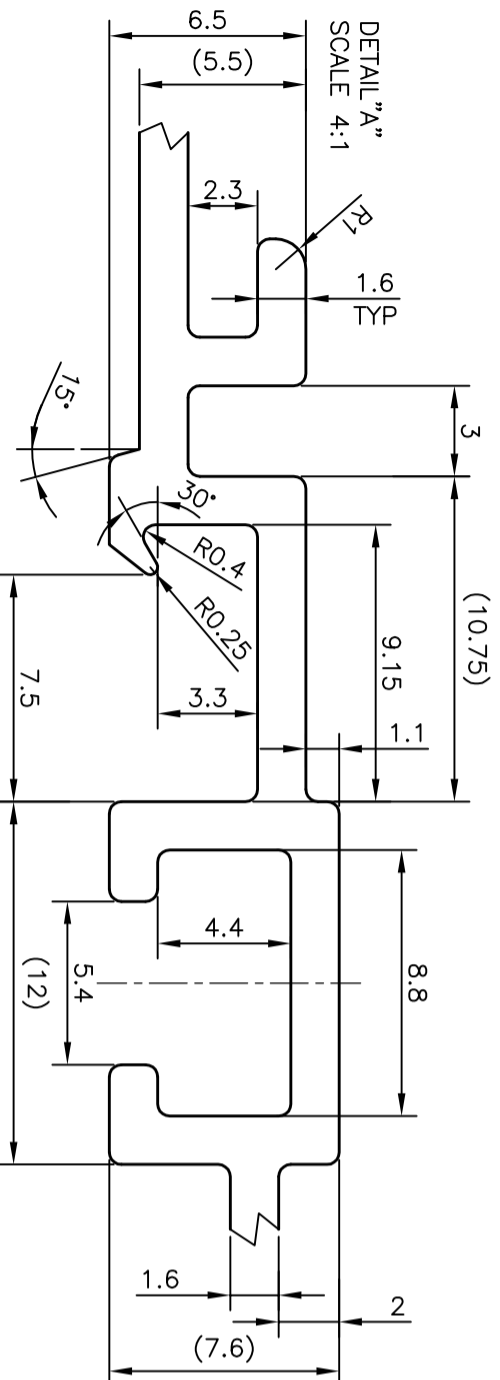
DETAIL "B"
SCALE 4:1



F = FULL RADIUS (4 PLACES)
V = VEE GROOVE 0.40x90° (1 PLACE)
ALL UNSPECIFIED RADII WILL BE 0.40mm



DETAIL "A"
SCALE 4:1



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	INNOVATIVE INDIA ILLUMINATIONS, NEW DELHI	SCALE	1:1
PARTY'S DRAWING No.	AS PER SAMPLE	AREA mm ²	753.266
ALLOY & TEMPER	HE9 WP	PERIMETER mm.	909.899
DESCRIPTION	ELECTRONICS SECTION	WEIGHT kg/m	2.034
		DRAWING No.	SECTION No.
		P-9520	-
		S2308	S2308
		25790	25790

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.007xWIDTH

DRAWN NAME RAGHAVENDRA06-10-2009

CHECKED

APPROVED