


- 1 * = 1.0 RADIUS (44 PLACES)
- 2 ANGULARITY = 2°
- 3 FLATNESS ON 256 mm :- ±0.8
- 4 EXTRUSION SHOULD BE FREE FROM DEFECTS
- 5 STRAIGHTNESS (BEND / TWIST) FOR 910 MM LENGTH WILL BE 1.7mm
- 6 TAPER CUTTING ALLOWANCE WILL BE +5MM. CUT LENGTH TOLERANCE WILL BE ± 5.0 mm.

ISSUE-2
 TOLERANCE ADDED ON DIMENSION 43±0.50 & FLATNESS CHANGED ON 256 mm :-±1.6 mm TO ±0.8 mm

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755 UNLESS OTHERWISE SPECIFIED		SCALE 1:1 AREA mm ² 8531.431 PERIMETER mm. 821.14 WEIGHT kg/m 23.035	
PARTY'S NAME	ASTRA MICROWAVE PRODUCTS PVT.LTD., HYDERABAD	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	TR132SD1-CP-01 REV. 0B	P-10640-2	-
ALLOY & TEMPER	6005 T6	S2830	S2830
DESCRIPTION	L-BAND COLD PLATE	25798	25798(ISSUE-2)