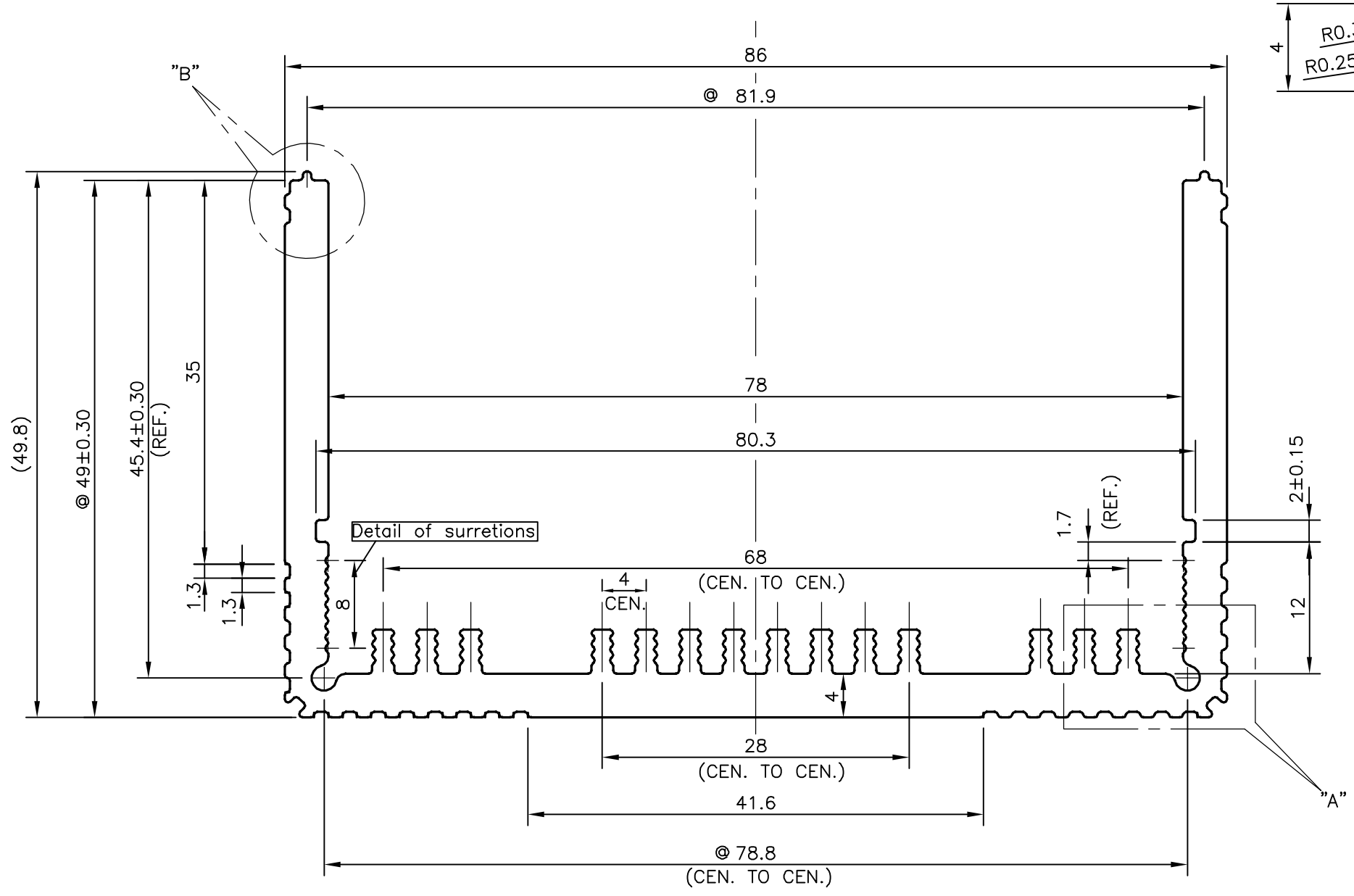
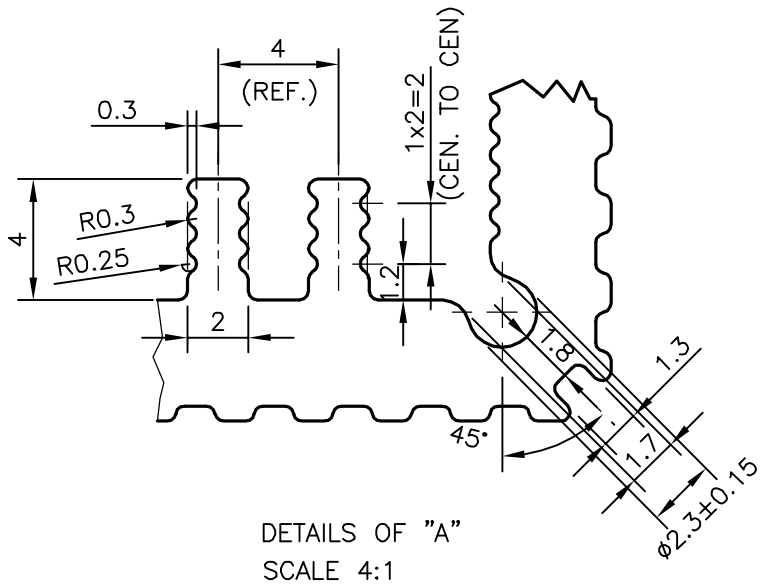
P−13250−1
S3958
25822

ISSUE−2

4 FINS REMOVED & WEIGHT ALSO CHANGED FROM 2.143 Kg/M TO 2.065 Kg/M

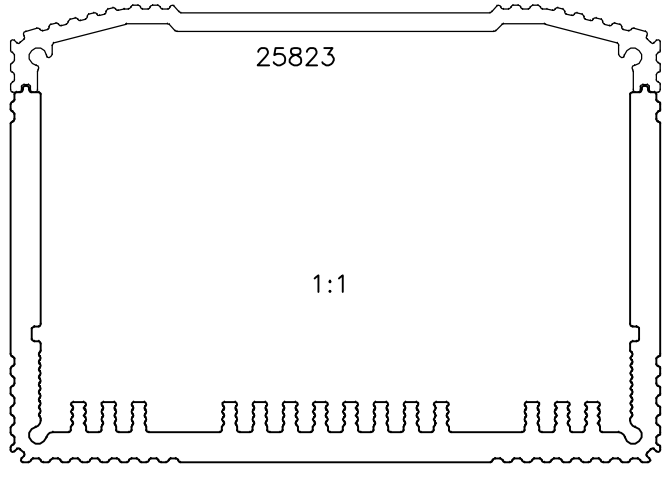




DETAILS OF "A"
SCALE 4:1

DETAILS OF "B"
SCALE 4:1

PLEASE NOTE:
@ − CRITICAL DIMENSIONS



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm − ±0.20 UPTO 10.0mm − ±0.23 UPTO 12.0mm − ±0.25 UPTO 16.0mm − ±0.28 UPTO 25.0mm − ±0.30	UPTO 32.0mm − ±0.38 UPTO 50.0mm − ±0.46 UPTO 60.0mm − ±0.53 UPTO 80.0mm − ±0.69 UPTO 100.0mm − ±0.75	UPTO 120.0mm − ±0.85 UPTO 160.0mm − ±1.02 UPTO 200.0mm − ±1.14 UPTO 250.0mm − ±1.40 UPTO 320.0mm − ±1.70	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE−560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.30 mm.
3. TOLERANCES WILL BE AS PER IS:3965−1981 ,UNLESS OTHERWISE SPECIFIED

		NAME	DATE
DRAWN		*J.P.KAUSHIK*	25−12−2014
CHECKED			
APPROVED		S.S.GARG	25−12−2014
SCALE			2:1
AREA	mm^2		764.994
PERIMETER	mm.		515.585
WEIGHT	kg/m		2.065

		DRAWING No.	SECTION No.
PARTY'S NAME	TUMKUR PRECISION PRESSING WORK	P−13250−1	−
PARTY'S DRAWING No.	AS DRAWING & SAMPLE	S3958	S3958(ISSUE−2)
ALLOY & TEMPER	6063 T5	25822	25822
DESCRIPTION	HEAT SINK SECTION		