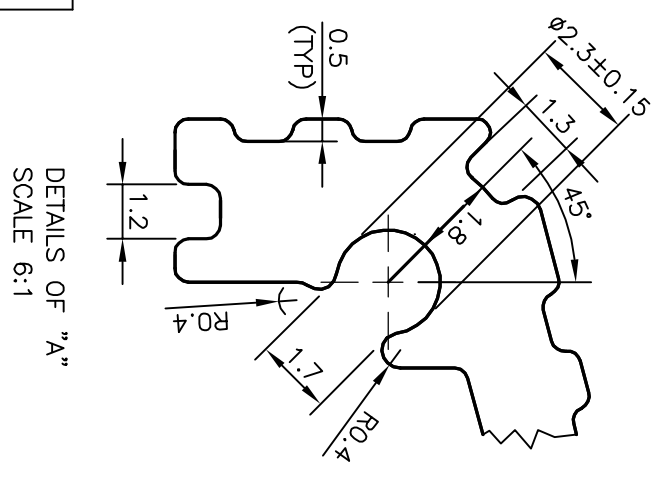
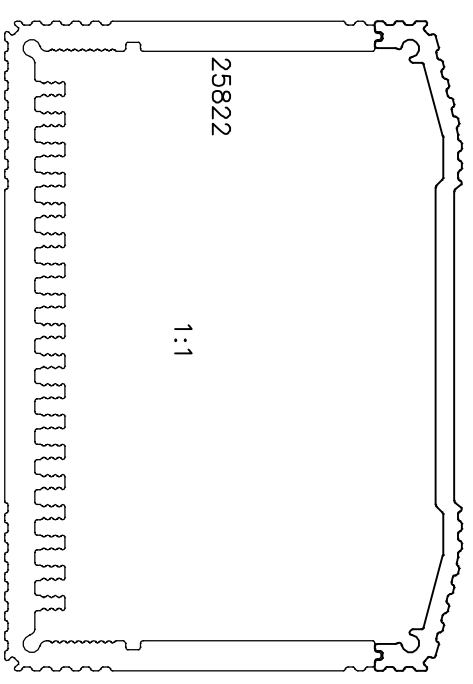


PLEASE NOTE:
@ - CRITICAL DIMENSIONS



DETAILS OF "A"
SCALE 6:1



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	4. FLATNESS = 0.007xWIDTHH
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 320.0mm - ±1.70	

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SYMBOL OF QUALITY AN ISO 9001 COMPANY			

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.30 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	TUMKUR PRECISION PRESSING WORKS, TUMKUR	SCALE	3:1
PARTY'S DRAWING No.	AS PER DRAWING & SAMPLE	AREA mm ²	238.651
ALLOY & TEMPER	6063 T5	PERIMETER mm.	221.796
DESCRIPTION	HEAT SINK	WEIGHT kg/m	0.644
		DRAWING No.	SECTION No.
		P-13251-1	-
		S3959	S3959
		25823	25823