

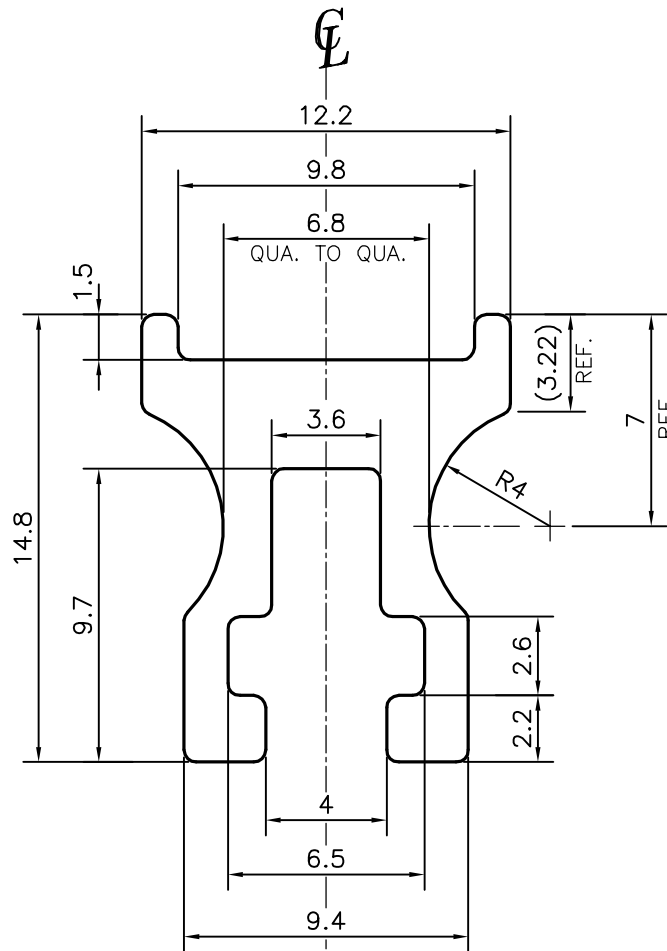
P-13734-1

S4185

25827

EXPOSED
SURFACE

SCALE:- 1:1



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	24-07-2014
CHECKED		
APPROVED	S.S.GARG	26-07-2014

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED

SCALE	4:1
AREA mm ²	80.281
PERIMETER mm.	78.08
WEIGHT kg/m	0.217

PARTY'S NAME	SPM ELECTRONICS & SYSTEMS, GANDHI NAGAR
PARTY'S DRAWING No.	SR-327/08-07-2014 & AS PER REQUIREMENT
ALLOY & TEMPER	HE9 WP
DESCRIPTION	ELECTRONIC SECTION-SUBRACK CARD PULLER SECTION

DRAWING No.	SECTION No.
P-13734-1	-
S4185	S4185
25827	25827