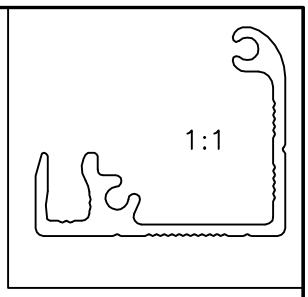
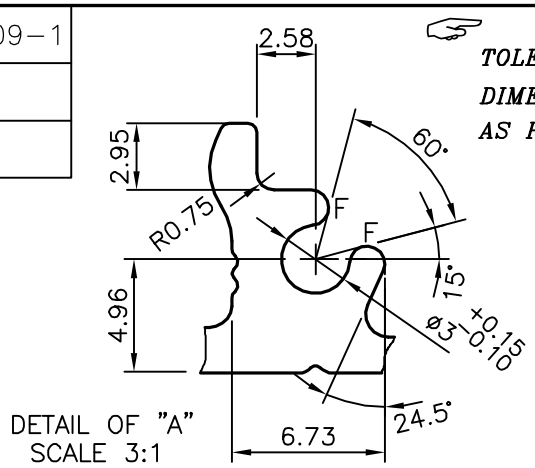
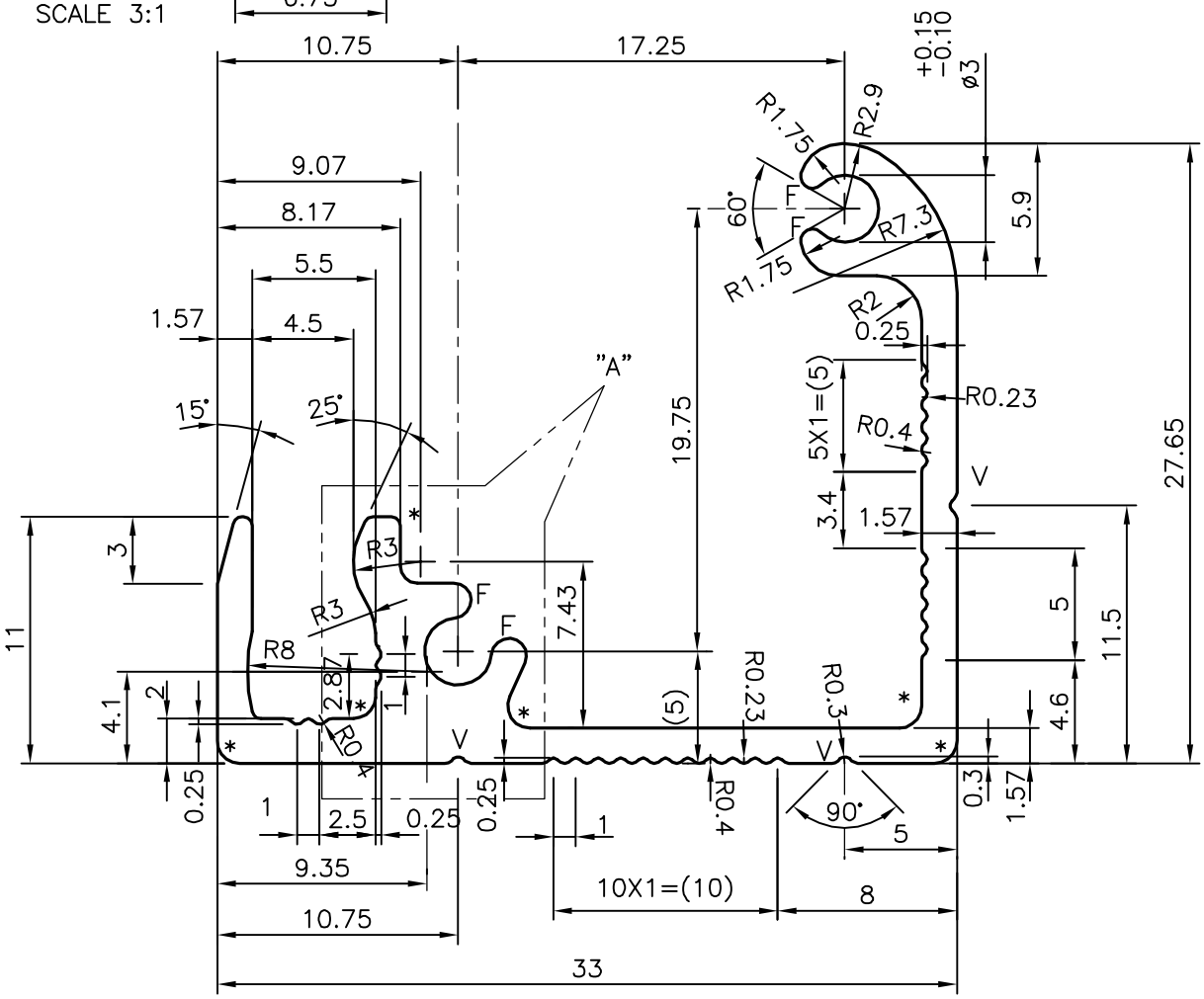
P-10509-1	
S2744	
26288	

TOLERANCE ADDED ON SCREW HOLE DIMENSION ø3.0 $^{+0.1}_{-0.2}$
AS PER E-MAIL DATED 20-11-2013





DETAIL OF "A"
SCALE 3:1



V = V GROOVE 0.3x90°(3 PLACES)
F = FULL RADIUS (4 PLACES)
* = R 1.0 RADIUS (6 PLACES)

ISSUE-2
TOLERANCE CHANGED FROM ON ø3.0 $^{+0.10}_{-0.20}$ TO ø3.0 $^{+0.15}_{-0.10}$
AS PER CUSTOMER REQUIREMENT ON DATED 27-08-2015

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	27-08-2015
CHECKED		
APPROVED	S.S.GARG	28-08-2015

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED

SCALE	3:1
AREA mm^2	155.151
PERIMETER mm.	178.202
WEIGHT kg/m	0.419

PARTY'S NAME	TATA BP SOLAR, BANGALORE
PARTY'S DRAWING No.	SE-02416-19 REVB
ALLOY & TEMPER	6063 T6
DESCRIPTION	SOLAR SECTION

DRAWING No.	SECTION No.
P-10509-1	–
S2744	S2744
26288	26288(ISSUE-2)