

TOLERANCE ADDED ON SCREW HOLE

DIMENSION $\phi 3.0^{+0.1}_{-0.2}$

AS PER E-MAIL DATED 20-11-2013

ISSUE-2:-


TOLERANCE CHANGED ON SCREW HOLE

DIMENSION $\phi 3.0^{+0.1}_{-0.2}$ TO $\phi 3.0^{+0.15}_{-0.10}$

V = V GROOVE $0.3 \times 90^\circ$ (2 PLACES)

F = FULL RADIUS (2 PLACES)

* = R 1.0 RADIUS (4 PLACES)

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	J.P.KAUSHIK 23-06-2015
		CHECKED	
		APPROVED	S.S.GARG 24-06-2015
		SCALE	2:1
		AREA mm ²	220.527
		PERIMETER mm.	210.579
		WEIGHT kg/m	0.595
PARTY'S NAME	SHRI RAGHAVENDRA ENGG. WORKS, BANGALORE	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	SE-02416-57 REV 1	P-12093	-
ALLOY & TEMPER	HE9 WP	S3508	S3508
DESCRIPTION	SOLAR SECTION (SIDE FRAME TYPE Y)	26289	26289(ISSUE-2)