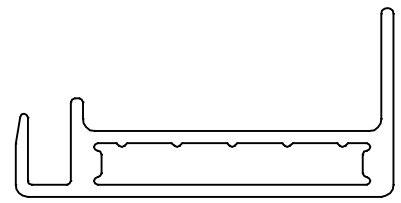


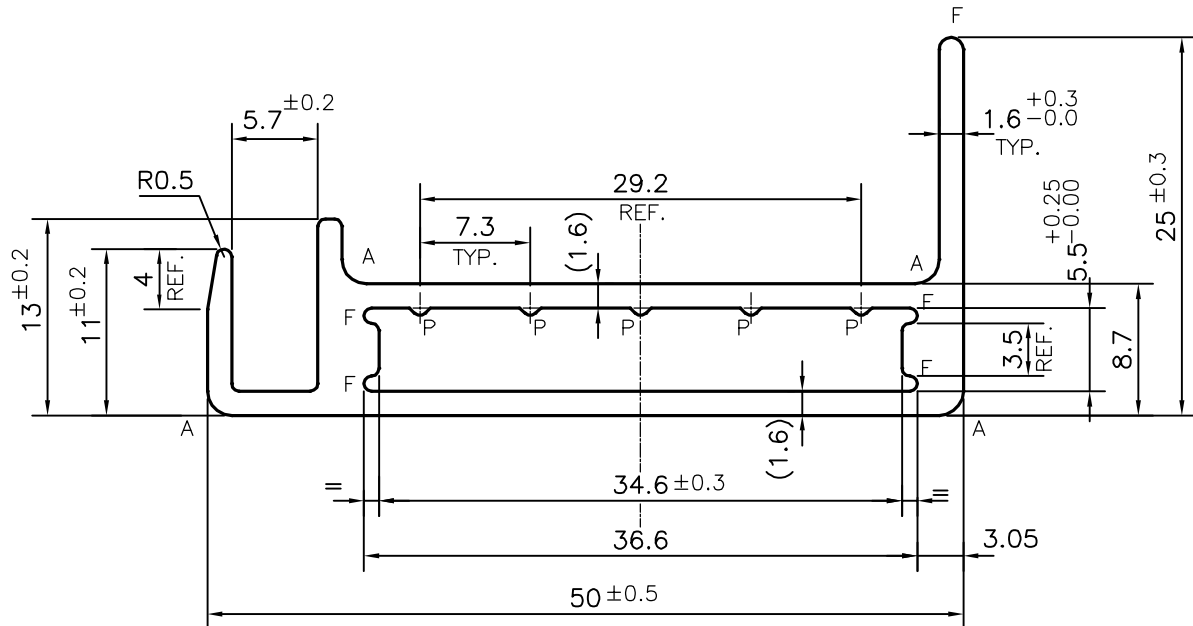
P-13393-2

S4048

26297



SCALE: - 1:1



A = RADIUS 1.6 mm. (4 PLACES)  
 F = FULL RADIUS (5 PLACES)  
 P = PIP  $0.5 \times 90^\circ$  (5 PLACES)

## TOLERANCES ON OVERALL WIDTHS &amp; WIDTHS ACROSS FLATS OF BARS, &amp; REGULAR SECTIONS

UPTO 6.40mm - $\pm 0.20$	UPTO 32.0mm - $\pm 0.38$	UPTO 120.0mm - $\pm 0.85$	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= $\pm 2^\circ$ 4. FLATNESS = $0.007 \times$ WIDTH
UPTO 10.0mm - $\pm 0.23$	UPTO 50.0mm - $\pm 0.46$	UPTO 160.0mm - $\pm 1.02$	
UPTO 12.0mm - $\pm 0.25$	UPTO 60.0mm - $\pm 0.53$	UPTO 200.0mm - $\pm 1.14$	
UPTO 16.0mm - $\pm 0.28$	UPTO 80.0mm - $\pm 0.69$	UPTO 250.0mm - $\pm 1.40$	
UPTO 25.0mm - $\pm 0.30$	UPTO 100.0mm - $\pm 0.75$	UPTO 300.0mm - $\pm 1.65$	



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	24-02-2014
CHECKED		
APPROVED	S.S.GARG	01-03-2014

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm <sup>2</sup>	237.597
PERIMETER mm.	172.129
WEIGHT kg/m	0.642

PARTY'S NAME	SHRI RAGHAVENDRA ENGG. WORKS, BANGALORE	DRAWING No.	P-13393-2	SECTION No.	-
PARTY'S DRAWING No.	4 679 02 00119	S4048	S4048		
ALLOY & TEMPER	HE9 P	26297	26297		
DESCRIPTION	SOLAR SECTION				