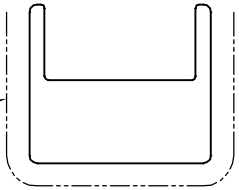


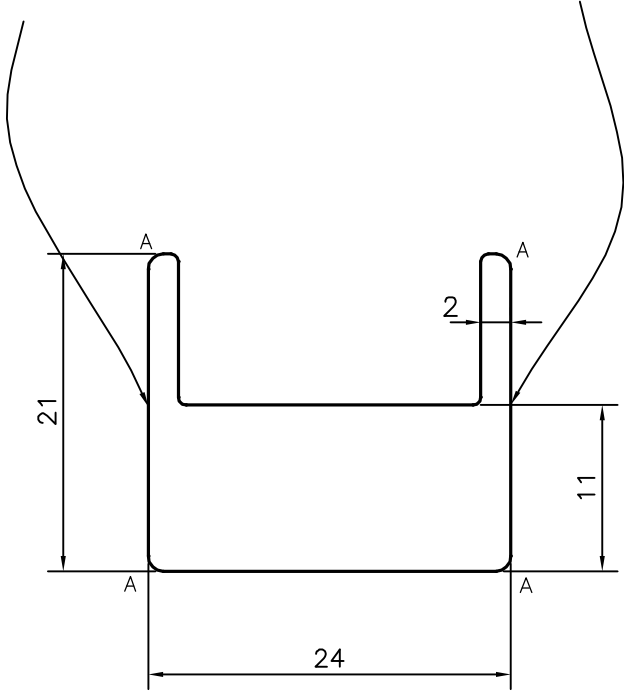
P-13257
X1715
26917

EXPOSED SURFACE



SCALE:- 1:1


☞ SINCE THICKNESS VARIATION IS HIGH, THERE WILL BE SOME IMPRESSION MARK OR COLOUR DIFFERENCE AT THESE TWO POINTS IN EXTRUDED PRODUCTS.



A = RADIUS 1 mm. (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2' 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	PARVESH 13-12-2013
		CHECKED	
		APPROVED	S.S.GARG 04-01-2014
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED		SCALE	2:1
		AREA mm ²	303.142
		PERIMETER mm.	107.425
		WEIGHT kg/m	0.818
		DRAWING No.	SECTION No.
PARTY'S NAME	WILLIAMS REFREGARATION, BANGALORE	P-13257	-
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-35340-0	X1715	X1715
ALLOY & TEMPER	HE9 WP	26917	26917
DESCRIPTION	REFRIGERATION SECTION		