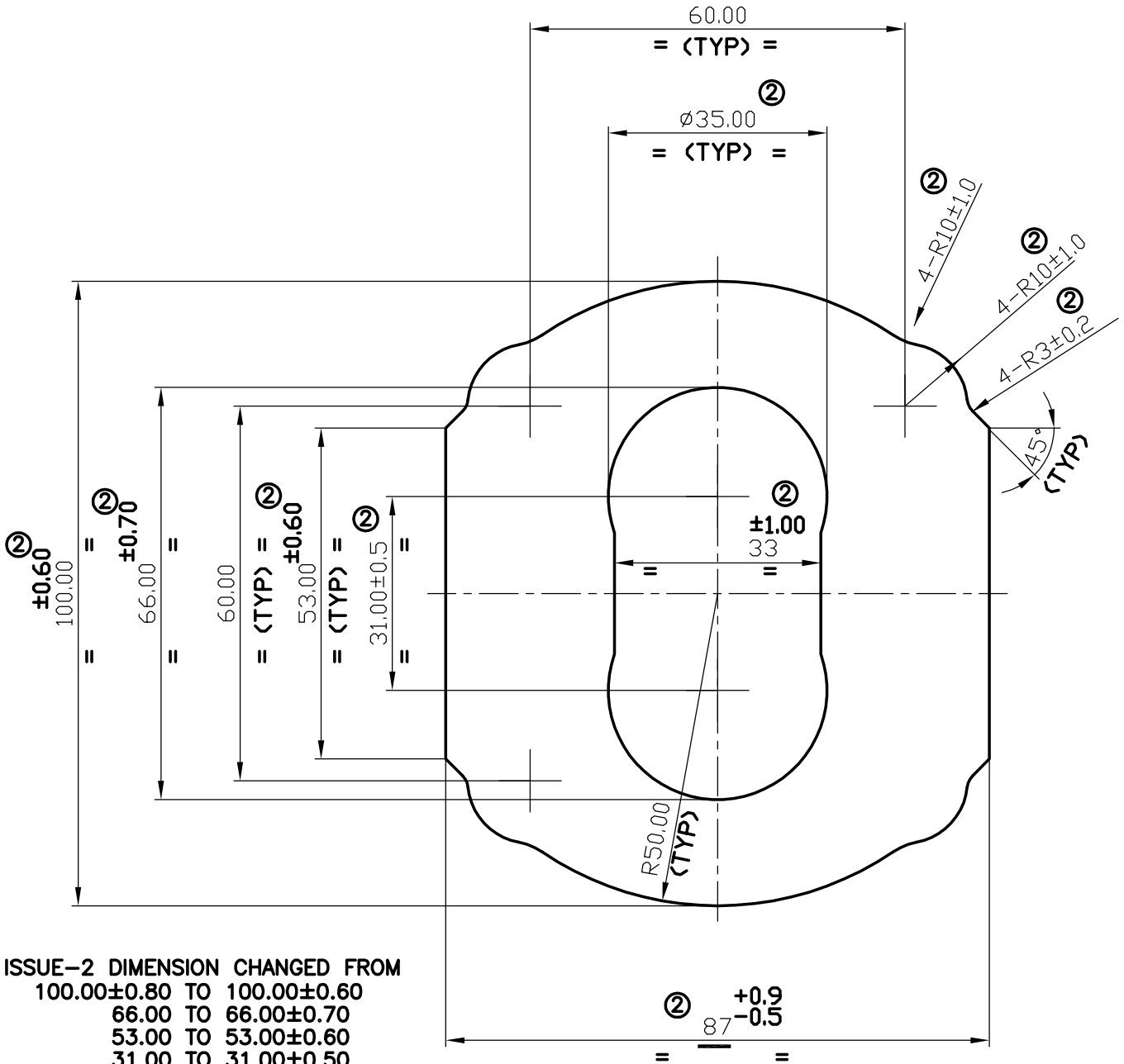


S431
7979
27014

NOTE.-1. PERMISSIBLE DEVIATION FROM STRAIGHTNESS = 2mm/1000mm
2. PERMISSIBLE DIFFERENCE IN WALL THICKNESS = 1mm MAX



ISSUE-2 DIMENSION CHANGED FROM
 100.00±0.80 TO 100.00±0.60
 66.00 TO 66.00±0.70
 53.00 TO 53.00±0.60
 31.00 TO 31.00±0.50
 86.50±0.80 TO 87.00^{+0.9}_{-0.5}
 33.50±0.40 TO 33.00±1.0
 35.00±0.40 TO 35.00
 R10.00 TO R10±1.0
 R10.00 TO R3±0.20
 AND WEIGHT ALSO CHANGED FROM
 14.830kg/M TO 14.927kg/M

	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	P,KULKARNI 25-11-99
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		CHECKED	
		APPROVED	
		SCALE	1:1
PARTY'S NAME	VINAYAKA COMPUTERISED NUMERICAL., B,LORE	WEIGHT kg/m	14.927
PARTY'S DRAWING No.	AS PER SKETCH	SECTION No.	27014
ALLOY & TEMPER	64430 WP LENGTH: MULTIPLES OF 64 mm	DRAWING No.	27014
DESCRIPTION	PUMP BODY HOLLOW		