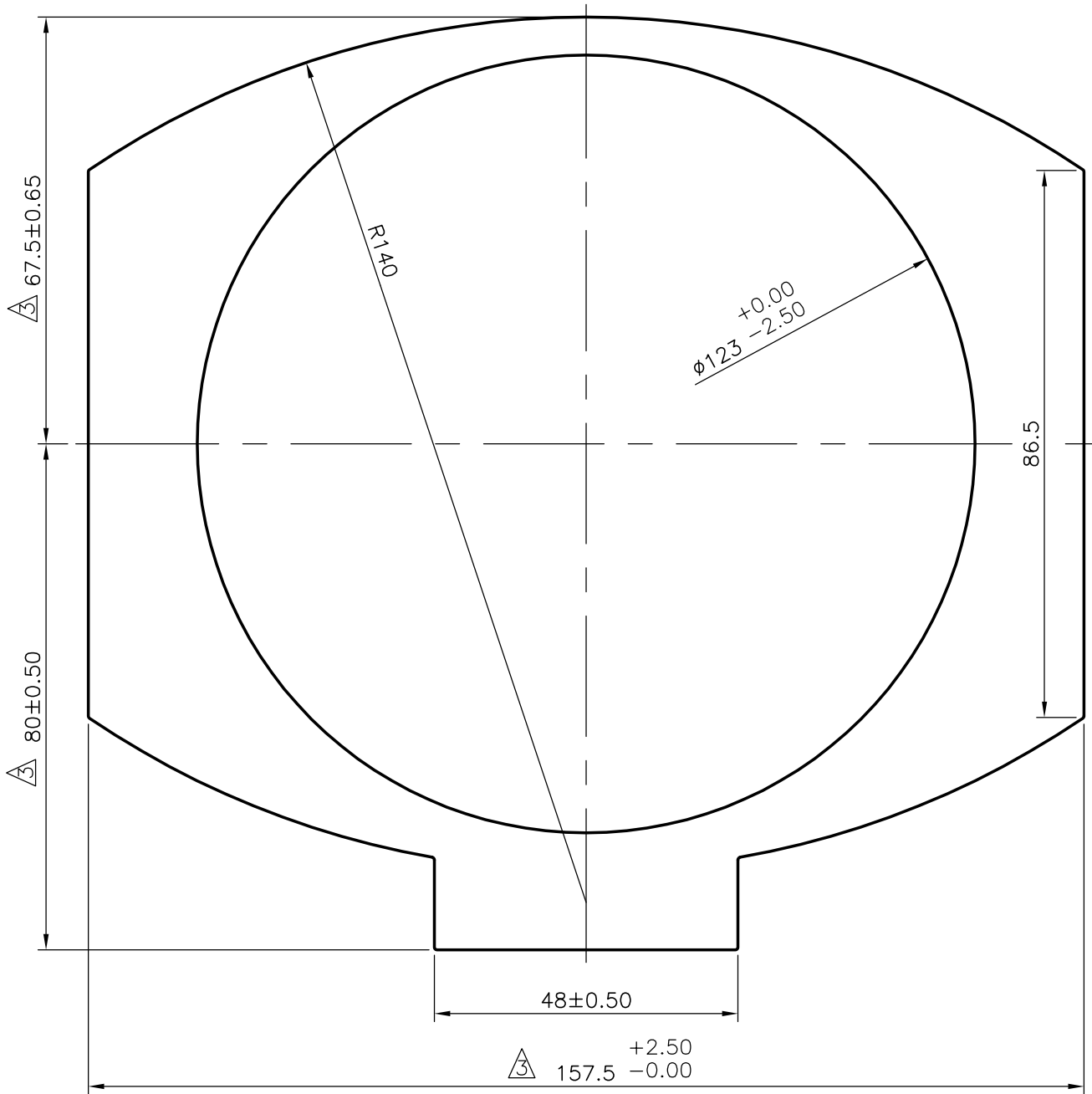



X085
7984-ISSUE-3
27017

1. TOLERANCE FOR STRAIGHTNESS = 1.7 mm/m
2. TOLERANCE FOR TWIST = 1.7 mm/m
3. OVALITY: ID AT ANY POINT WILL BE BETWEEN $\phi 120.5$ TO $\phi 123$



△ DIMENSION CHANGED FORM 157.50 TO 157.50 ^{+2.50}/_{-0.00}
80±0.7 TO 80±0.5
67.5±0.5 TO 67.5±0.65

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	NAME	DATE
		CHECKED	MALINGAPPA	07-10-2005
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		APPROVED		
		SCALE		1:1
PARTY'S NAME MICRO PNEUMATICS., MUMBAI		AREA mm ²		7562.433
		PERIMETER mm.		535.755
PARTY'S DRAWING No. AS PER DRAWING(MP-M8124/R1)		WEIGHT kg/m		20.418
		DRAWING No.		SECTION No.
ALLOY & TEMPER HE9 WP		X085		X085
		7984-ISSUE-3		7984-ISSUE-3
DESCRIPTION PUMP BODY		27017		27017