

P-3694-1

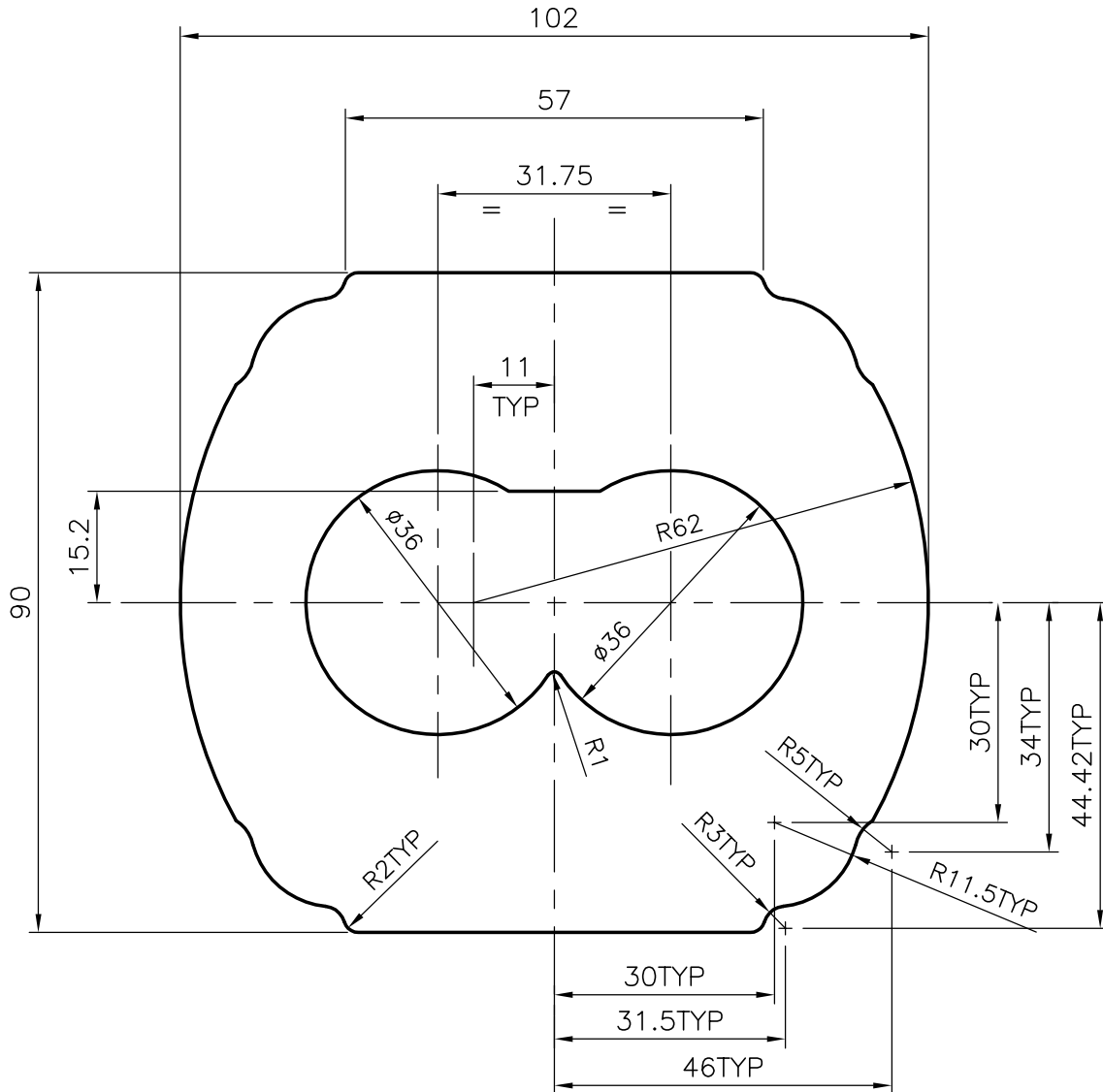
S825

9229

27029

NOTE:-

1. EXTRUSION SHOULD BE FREE FROM INTERNAL & EXTERNAL CRACKS.
2. TOLERANCES FOR STRAIGHTNESS, TWIST, CONCAVITY & CONVEXITY AND OTHER UNSPECIFIED LINEAR AND ANGULAR TOLERANCES SHOULD BE AS PER IS 6477-1983
3. SHIFT IN HOLLOW PROFILE WITH RESPECT TO OUTER PROFILE SHOULD NOT EXCEED 1.0mm ($\pm 0.50\text{mm}$)
4. MINIMUM HARDNESS = 95BHN
5. BURSTING PRESSURE ≥ 6000 PSI



SYMBOL OF QUALITY
AN ISO 9002 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	RAGHAVENDRA	22-12-01
CHECKED		
APPROVED		

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS 6477-1983 UNLESS OTHERWISE SPECIFIED

SCALE	1:1
WEIGHT kg/m	16.201
PERIMETER	327.07mm
SECTION No.	27029
DRAWING No.	27029

PARTY'S NAME	DYNAMATIC TECHNOLOGIES LTD ., BANGALORE
PARTY'S DRAWING No.	AS PER DRAWING (ULRYE 494))
ALLOY & TEMPER	BS 1474-6082 TF (HE30 WP)
DESCRIPTION	PUMP BODY