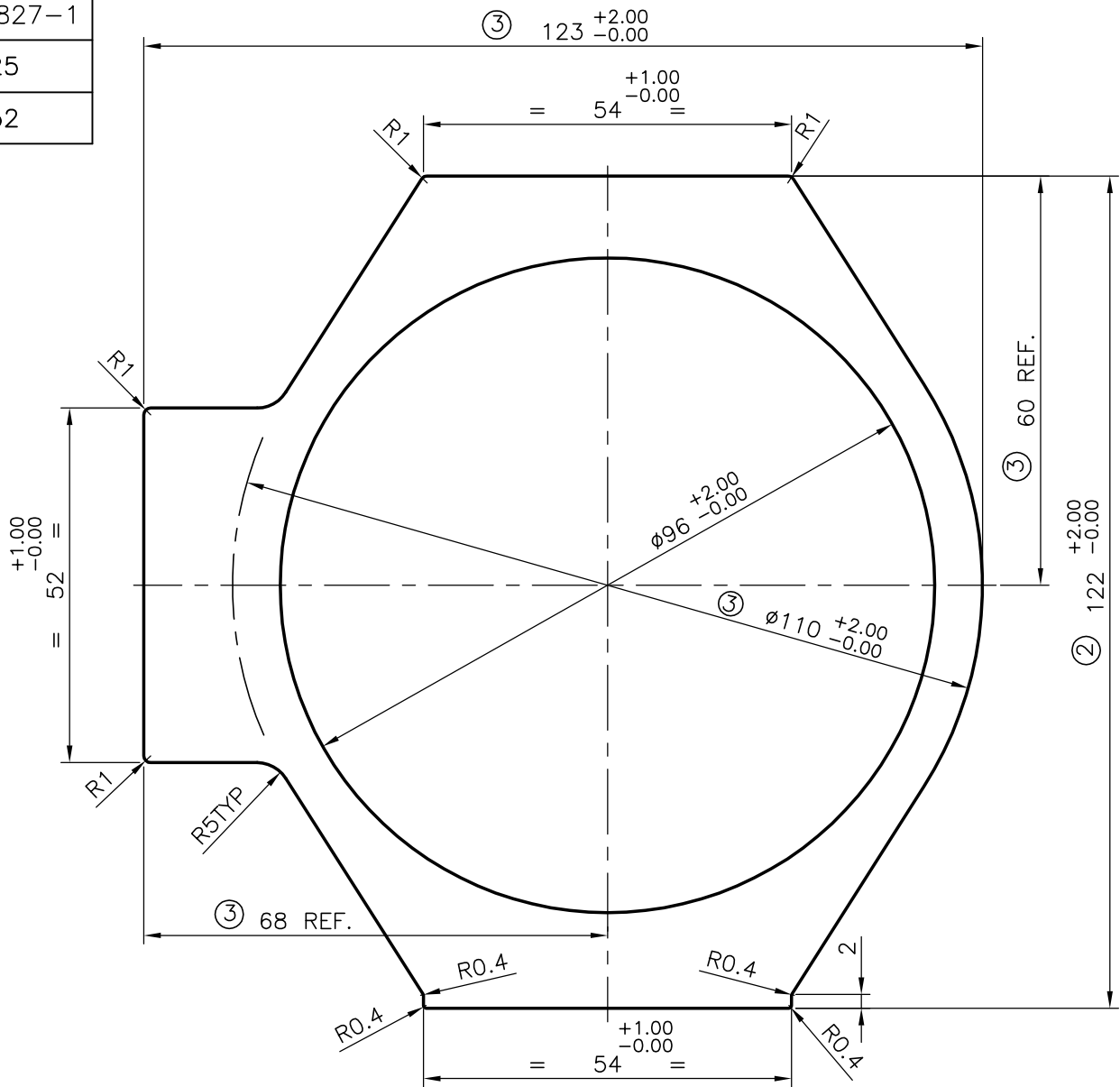


P-4827-1
S1325
27052




ISSUE - ② DIMENSION CHANGED FROM  $121.50^{+1.50}_{-0.50}$  mm TO  $122^{+2.00}_{-0.00}$  mm  
AND WEIGHT ALSO CHANGED FROM 11.444 kg/m TO 11.543 kg/m

ISSUE - ③  $123^{+2.00}_{-0.00}$  mm, 60.00 mm, R1.00 mm AT 4 PLACES &  $\phi 110^{+2.00}_{-0.00}$  DIMENSIONS ADDED,  
DIMENSIONS CHANGED FROM  $67.5^{+1.00}_{-0.20}$  mm TO 68.00 mm, R55.00 mm &  $62^{+1.00}_{-0.20}$  mm  
DIMENSIONS REMOVED, AND WEIGHT ALSO CHANGED FROM 11.543 kg/m TO 11.612 kg/m

NOTE:-

1. BEND AND TWIST WILL BE 1.70 mm/M
2. OVALITY TOLERANCE WILL BE 2.00 mm

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	PRASANN.H 19-09-2007
		CHECKED	
		APPROVED	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		SCALE	1:1
		AREA mm <sup>2</sup>	4300.851
		PERIMETER mm.	415.564
		WEIGHT kg/m	11.612 ③
PARTY'S NAME	CRANE PROCESS FLOW TECHNOLOGIES (I) LTD, SATARA	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	701 0950	P-4827-1	-
ALLOY & TEMPER	6063 T6 (Al Mg Si 0.5 F22)	S1325	S1325
		27052	27052-ISSUE-3
DESCRIPTION	ACTUATOR BODY		