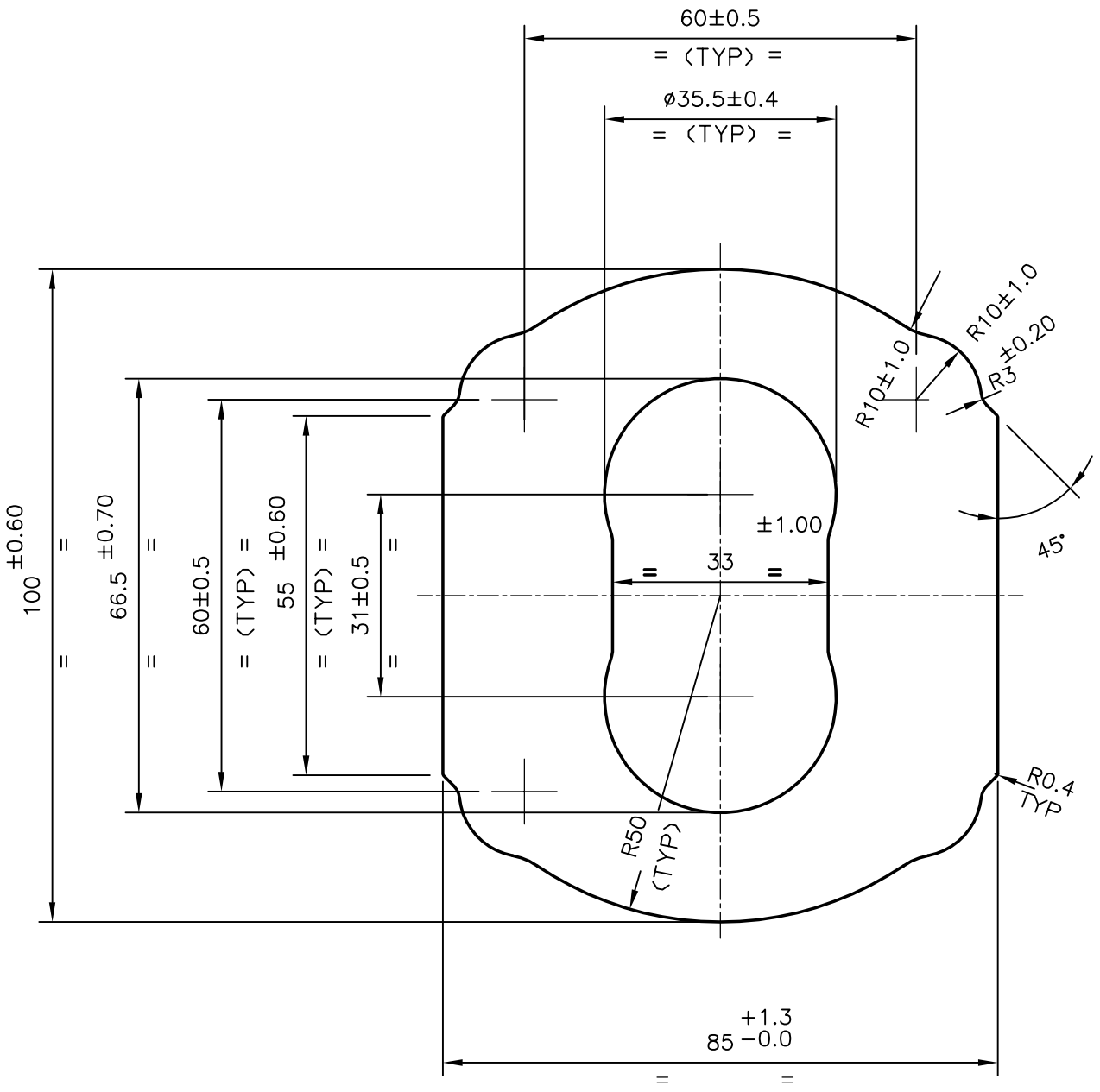
P−6393−3
S1777
27058

NOTE.:−1. PERMISSIBLE DEVATION FROM STRAIGHTNESS = 2mm/1000mm
2. PERMISSIBLE DIFFERANCE IN WALL THICKNESS = 1mm MAX
3. PERMISSIBLE DRAWING WARPAGE ALONG DIMN.55,1.5/1000



			NAME	DATE
JINDAL SYMBOL OF QUALITY AN ISO 9001 COMPANY	*JINDAL ALUMINIUM LTD.* *BANGALORE−560073 (INDIA)*	DRAWN	J.P.KAUSHIK	26−05−2006
		CHECKED		
		APPROVED		

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477−1983 UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	5377.494
PERIMETER mm.	314.788
WEIGHT kg/m	14.519

PARTY'S NAME	MIVIN ENGINEERING TECHNOLOGIES.BANGALORE
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	HE30 WP
DESCRIPTION	PUMP BODY

DRAWING No.	SECTION No.
P−6393−3	−
S1777	S1777
27058	27058