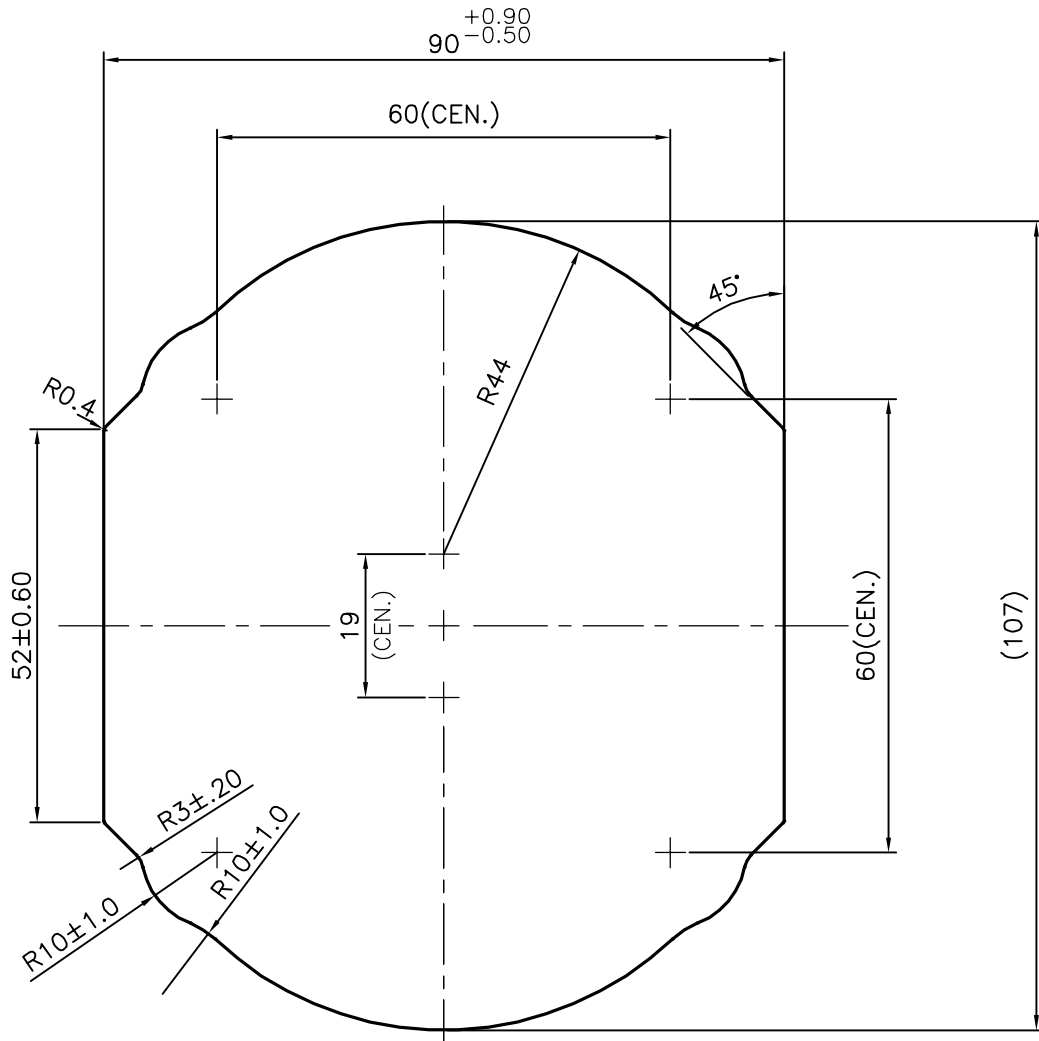


P-14543

S4427

27117



NOTE:—

1. PERMISSIBLE DEVIATION FROM STRAIGHTNESS=2mm/1000mm.
2. PERMISSIBLE DRAWING WARPAGE ALONG DIMENSION 52 = 1.5mm/1000mm
3. SAWN TAPER PER SIDE 3mm ALLOWED IN THE REGION OF LENGTH TOLERANCE
4. HARDNESS \geq 100HB. TENSILE STRENGTH MIN. 350 MPa



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	07-04-2015
CHECKED		
APPROVED	S.S.GARG	08-04-2015
SCALE		1:1
AREA mm ²		8068.634
PERIMETER mm.		325.519
WEIGHT kg/m		21.785
DRAWING No.	SECTION No.	
P-14543	-	
S4427	S4427	
27117	27117	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	MIVIN ENGG TECHNOLOGIES PVT. LTD., RAMANAGARA
PARTY'S DRAWING No.	R 002 G11 704
ALLOY & TEMPER	HE30 WP
DESCRIPTION	PUMP BODY