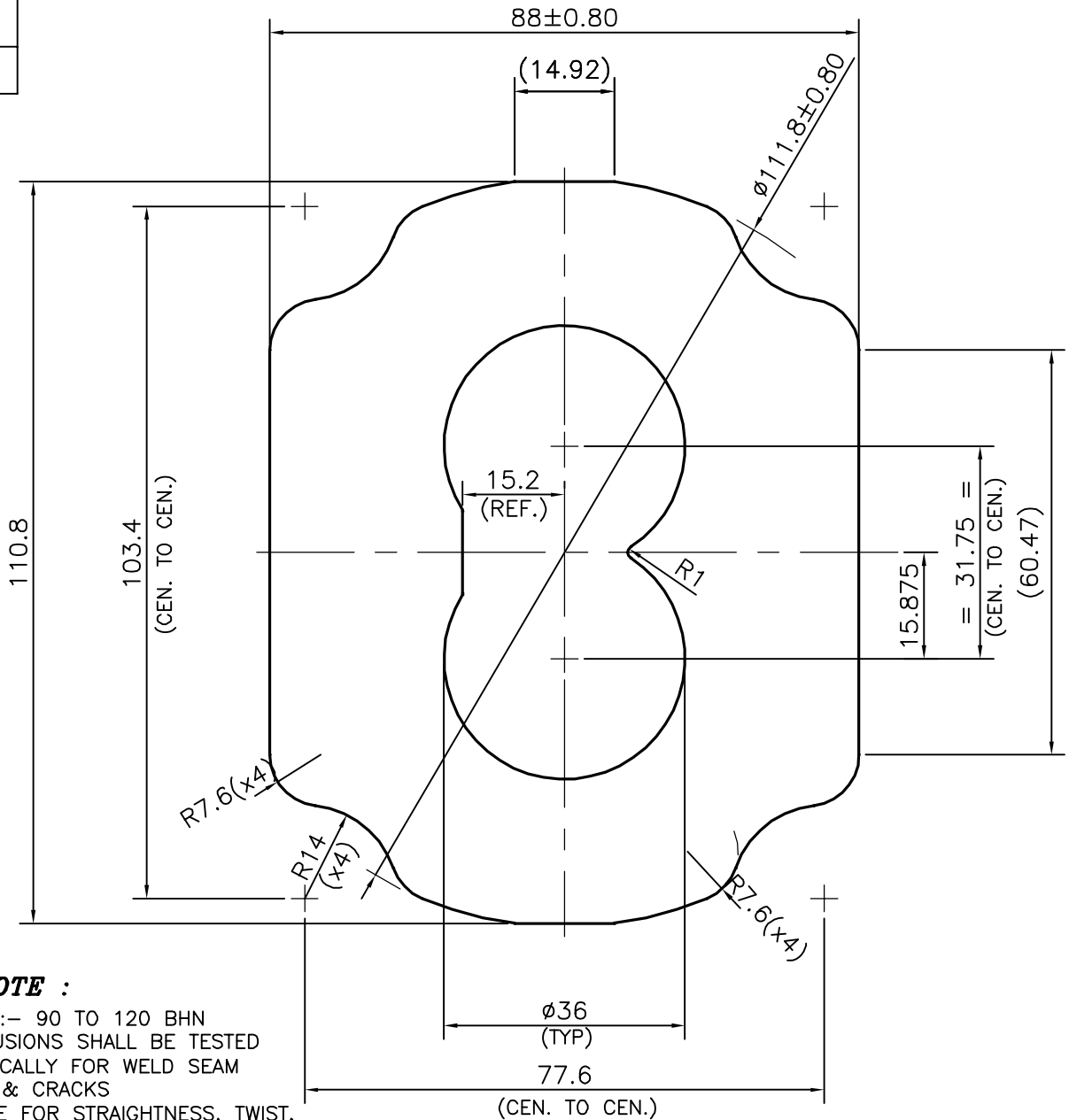


P-12947-2  
S3824  
27119




**PLEASE NOTE :**

1. HARDNESS:- 90 TO 120 BHN
2. ALL EXTRUSIONS SHALL BE TESTED ULTRASONICALLY FOR WELD SEAM INTEGRITY & CRACKS
3. TOLERANCE FOR STRAIGHTNESS, TWIST, CONCAVITY & CONVEXITY AND OTHER UNSPECIFIED LINEAR AND ANGULAR TOLERANCE SHOULD BE AS PER IS:6477-1983
4. SHIFT IN HOLLOW PROFILE WITH RESPECT TO OUTER PROFILE SHOULD NOT EXCEED 1 mm ( $\pm 0.50\text{mm}$ )

**TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS**

UPTO 6.40mm - $\pm 0.20$	UPTO 32.0mm - $\pm 0.38$	UPTO 120.0mm - $\pm 0.85$	UPTO 320.00mm - $\pm 1.70$
UPTO 10.0mm - $\pm 0.23$	UPTO 50.0mm - $\pm 0.46$	UPTO 160.0mm - $\pm 1.02$	
UPTO 12.0mm - $\pm 0.25$	UPTO 60.0mm - $\pm 0.53$	UPTO 200.0mm - $\pm 1.14$	
UPTO 16.0mm - $\pm 0.28$	UPTO 80.0mm - $\pm 0.69$	UPTO 250.0mm - $\pm 1.40$	
UPTO 25.0mm - $\pm 0.30$	UPTO 100.0mm - $\pm 0.75$	UPTO 300.0mm - $\pm 1.65$	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	DRAWN	NAME	DATE
		CHECKED	SRIVATHSA	10-08-2013
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED		APPROVED	S.S.GARG	14-08-2013
		SCALE		1:1
PARTY'S NAME DYNAMATIC TECHNOLOGIES LTD., BANGALORE		AREA mm <sup>2</sup>		6335.361
		PERIMETER mm.		341.450
PARTY'S DRAWING No. RAE00030 $\Delta$ & REQUIREMENT		WEIGHT kg/m		17.105
		DRAWING No.	SECTION No.	
ALLOY & TEMPER HE30 WP		P-12947-2		-
		S3824		S3824
DESCRIPTION HOLLOW EXTRUSION		27119		27119