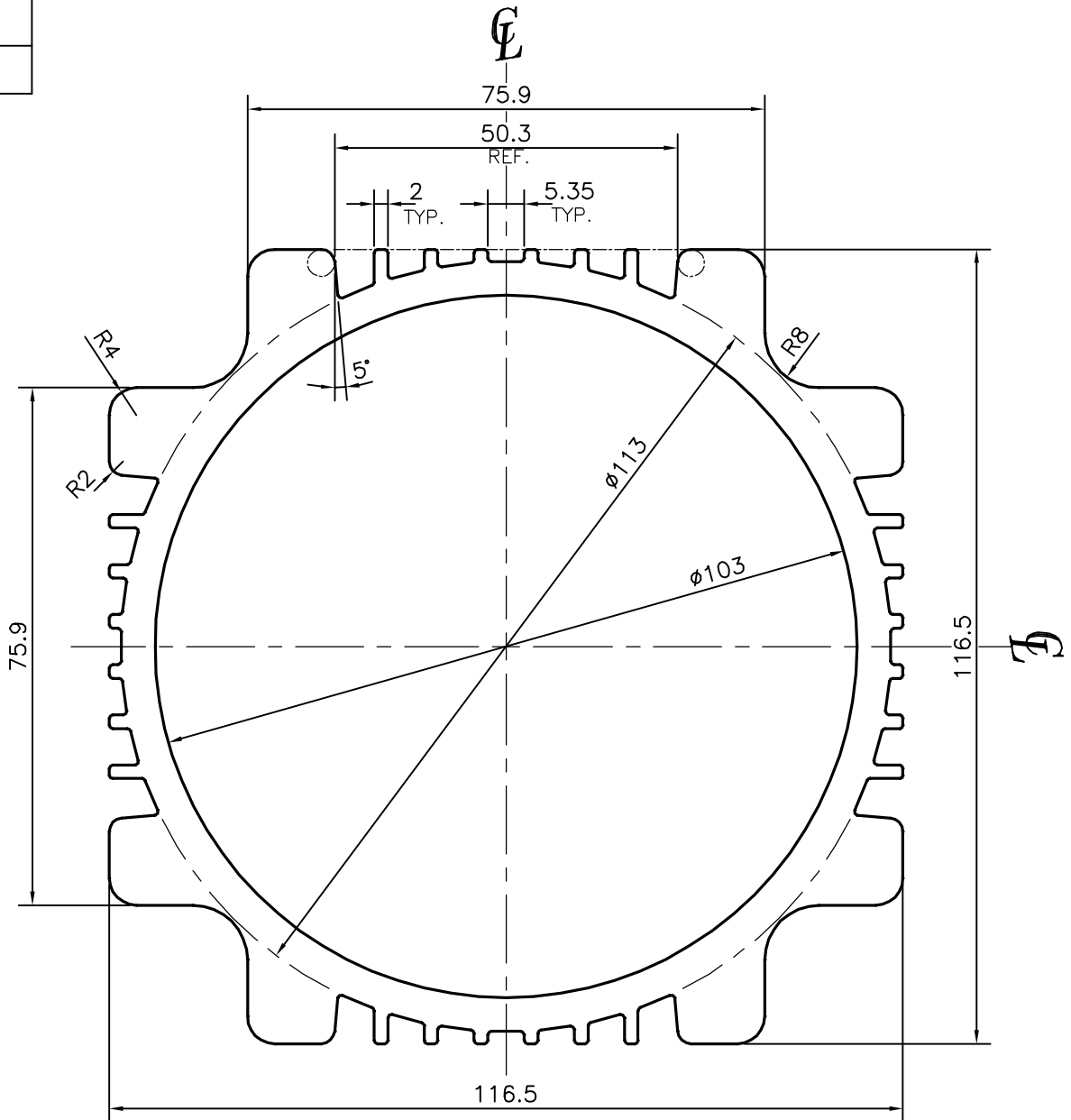


P-14208-1

S4324

27123



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	06-12-2014
CHECKED		
APPROVED	S.S.GARG	16-12-2014
SCALE		1:1
AREA mm ²		3037.425
PERIMETER mm.		620.747
WEIGHT kg/m		8.201
DRAWING No.		SECTION No.
P-14208-1		-
S4324		S4324
27123		27123

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	PARGATI AUTOMATION PVT. LTD., BANGALORE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-CS340201
ALLOY & TEMPER	6005 T6
DESCRIPTION	MOTOR BODY SECTION-HOUSING