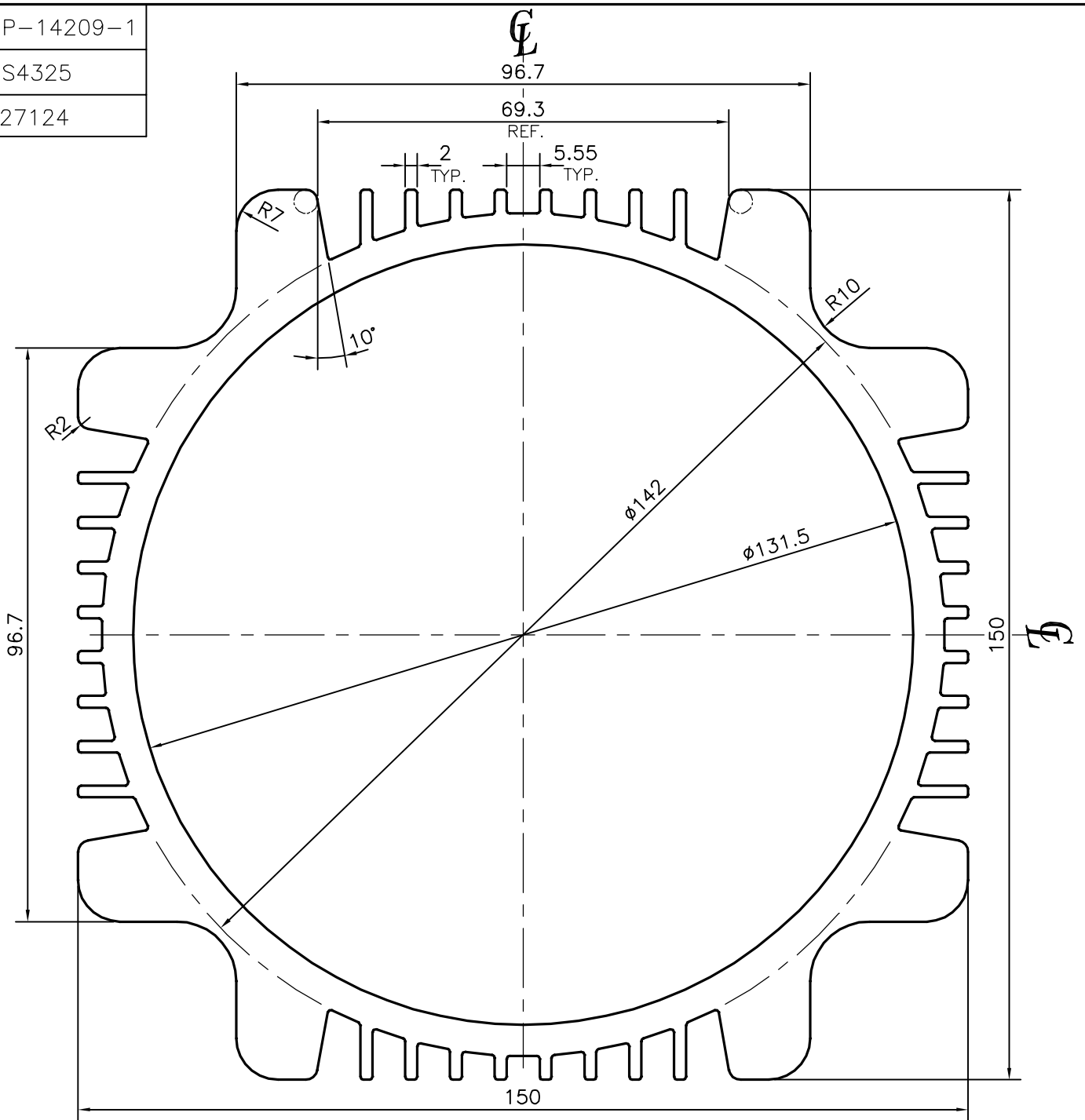



P-14209-1
S4325
27124



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	NAME	DATE
		CHECKED	PARVESH	06-12-2014
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED		APPROVED	S.S.GARG	16-12-2014
		SCALE		1:1
PARTY'S NAME PARGATI AUTOMATION PVT. LTD., BANGALORE		AREA mm ²		4628.756
		PERIMETER mm.		1006.433
PARTY'S DRAWING No. AS PER AUTOCAD DRAWING-CS440201		WEIGHT kg/m		12.498
		DRAWING No.		SECTION No.
ALLOY & TEMPER 6005 T6		P-14209-1		-
		S4325		S4325
DESCRIPTION MOTOR BODY SECTION-HOUSING		27124		27124