


1. THIS SECTION IS VERY LIGHT OVALITY WILL BE 1% OF DIA
2. WALL THICKNESS  $1.8 \pm 0.2$  MAY GO UP TO 2 mm

 SYMBOL OF QUALITY AN ISO 9002 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	RAGHAVENDRA 22-03-2004
		CHECKED	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		APPROVED	
		SCALE	1:1
		AREA mm <sup>2</sup>	1148.516
PARTY'S NAME		PERIMETER mm.	890.38
		WEIGHT kg/m	3.101
PARTY'S DRAWING No.		DRAWING No.	SECTION No.
		P-4751-1	-
ALLOY & TEMPER		S1189	S1189
		27218	27218
DESCRIPTION			
PARTY'S NAME		GANGA ENGG CORPORATION., COIMBATORE	
ALLOY & TEMPER		HE9 WP	
DESCRIPTION		PUMP BODY	