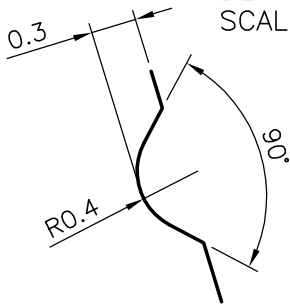


P-4750-1

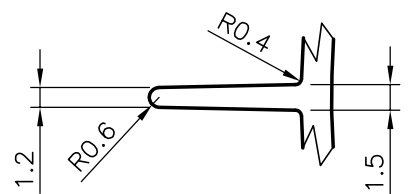
S1188

27221

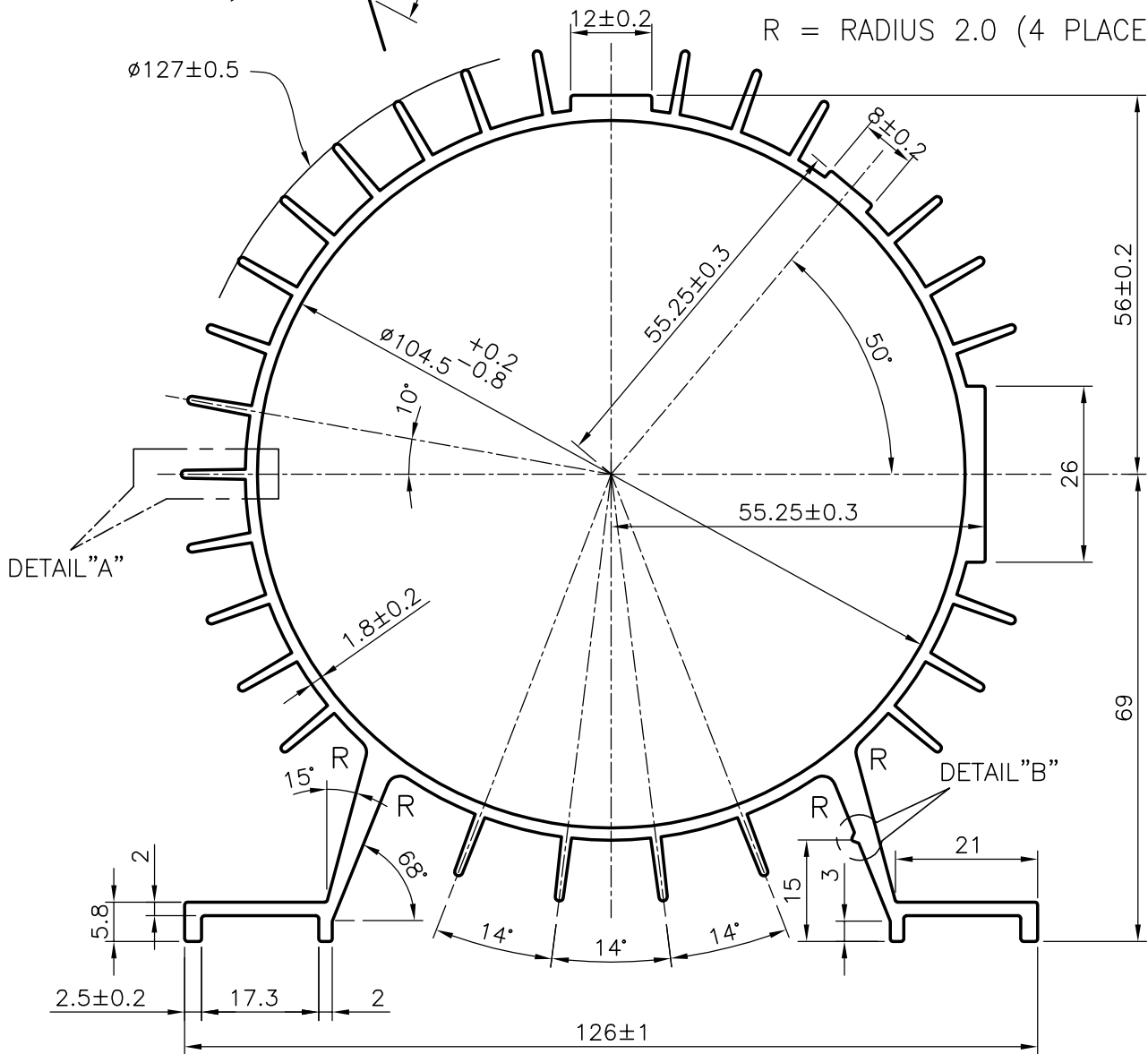
DETAIL "B"
SCALE 20:1



DETAIL "A"
SCALE 2:1



R = RADIUS 2.0 (4 PLACES)



1. THIS SECTION IS VERY LIGHT
OVALITY WILL BE 1% OF DIA

2. WALL THICKNESS 1.8 ± 0.2 MAY GO
UP TO 2 mm



SYMBOL OF QUALITY
AN ISO 9002 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

| | NAME | DATE |
|----------|-------------|------------|
| DRAWN | RAGHAVENDRA | 22-03-2004 |
| CHECKED | | |
| APPROVED | | |

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

| | |
|----------------------|----------|
| SCALE | 1:1 |
| AREA mm ² | 1277.246 |
| PERIMETER mm. | 1020.585 |
| WEIGHT kg/m | 3.449 |

| | |
|---------------------|-------------------------------------|
| PARTY'S NAME | GANGA ENGG CORPORATION., COIMBATORE |
| PARTY'S DRAWING No. | AS PER SAMPLE & AS PER REQUIREMENT |
| ALLOY & TEMPER | HE9 WP |
| DESCRIPTION | PUMP BODY |

| DRAWING No. | SECTION No. |
|-------------|-------------|
| P-4750-1 | - |
| S1188 | S1188 |
| 27221 | 27221 |