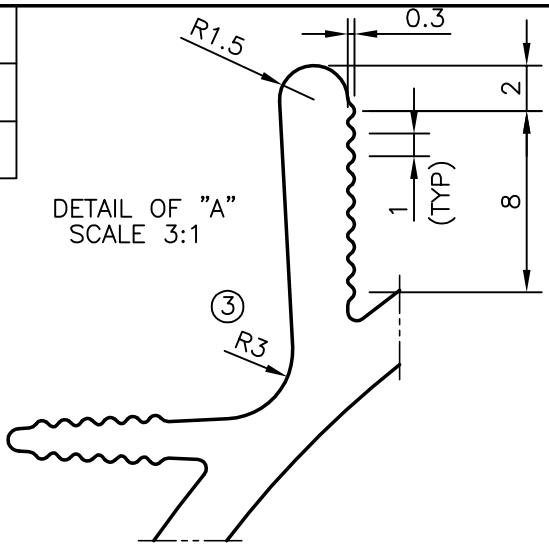
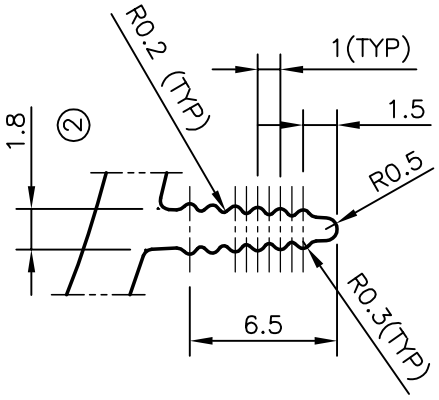
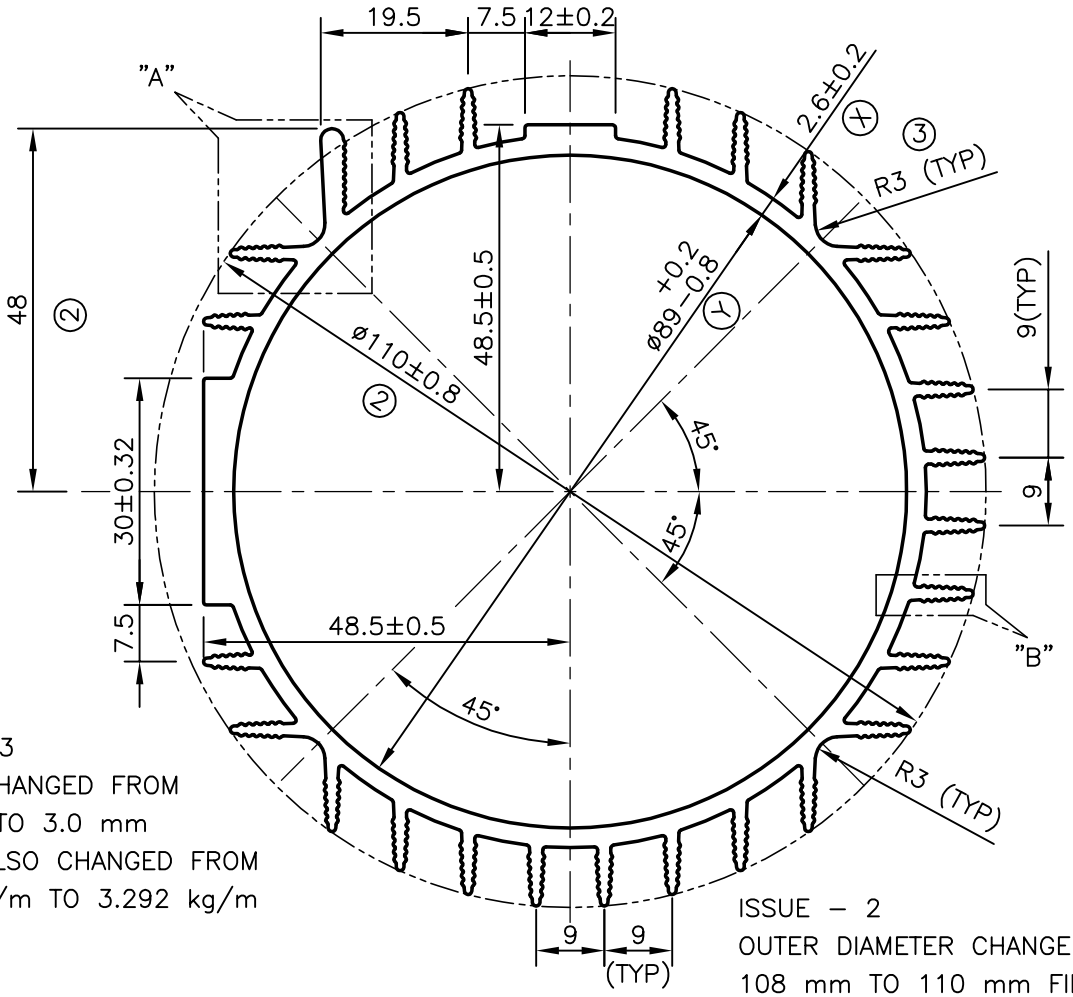
P-8153-1	
27245	





DETAIL OF "B"
SCALE 3:1



ISSUE – 3
RADIUS CHANGED FROM
2.0 mm TO 3.0 mm
WEIGHT ALSO CHANGED FROM
3.323 kg/m TO 3.292 kg/m

ISSUE – 2
OUTER DIAMETER CHANGED FROM
108 mm TO 110 mm FIN HEIGHT
INCREASED FROM 48.0 mm
WEIGHT ALSO CHANGED FROM
3.185 kg/m TO 3.323 kg/m

F = FULL RADIUS (4 PLACES)
UNSPECIFIED RADIUS = R0.50 mm
X & Y ARE THE CRITICAL DIMENSIONS

			NAME	DATE
JINDAL SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	PRASANNA.H	11-10-2008
		CHECKED		
		APPROVED		

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

SCALE		1:1	
AREA mm²		1219.157	
PERIMETER mm.		777.229	
WEIGHT kg/m		3.292 (3)	
DRAWING No.		SECTION No.	
P-8153-1		–	
27245		27245-ISSUE-3	

PARTY'S NAME	GENERAL CATEGORY, COIMBATORE MARKET
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	HE9 WP
DESCRIPTION	PUMP BODY SECTION