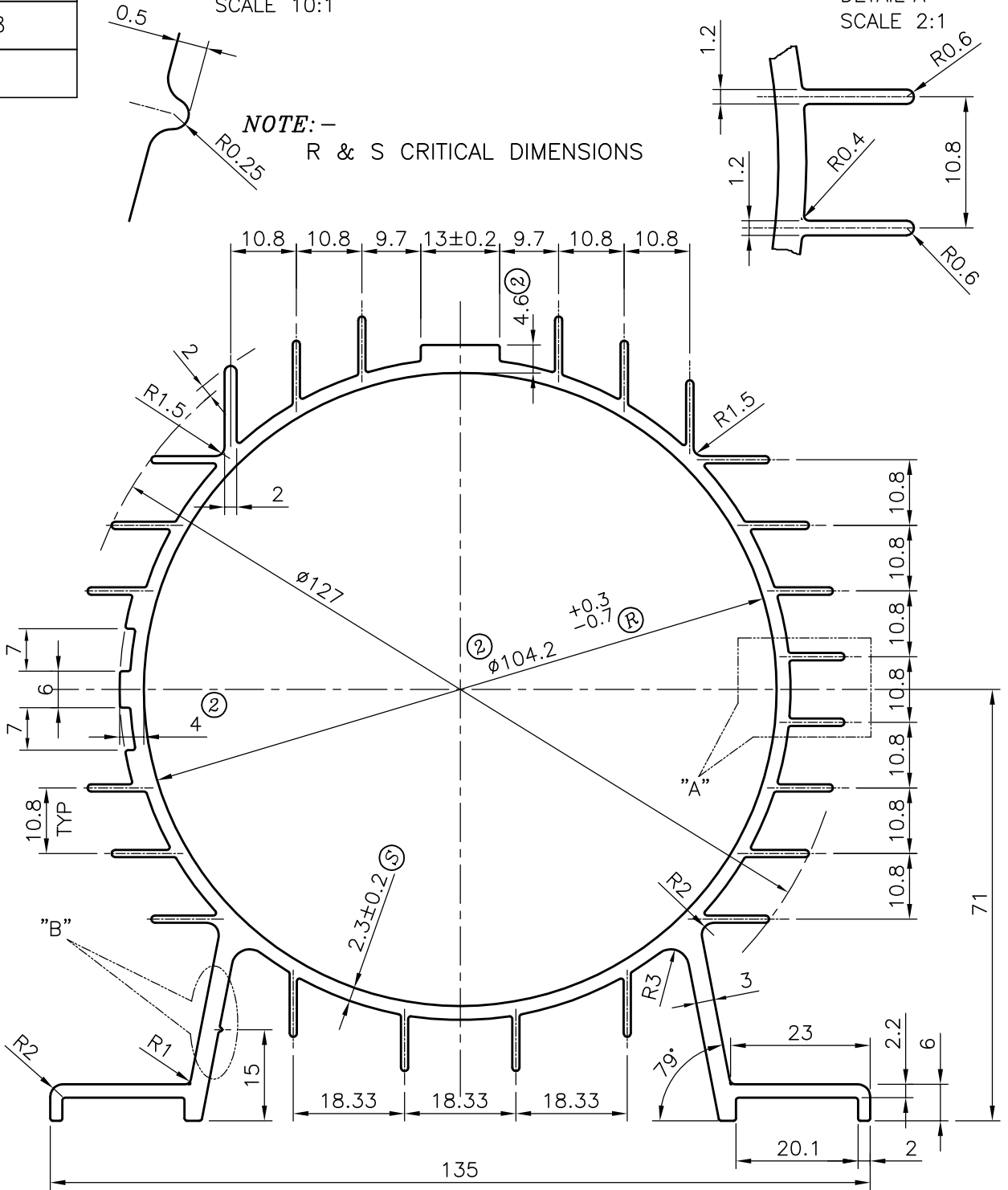


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DETAIL "B"  
SCALE 10:1

DETAIL "A"  
SCALE 2:1



ISSUE-2:-

DIMENSION CHANGED FROM  $\phi 103.8^{+0.2}_{-0.8}$  mm TO  $\phi 104.2^{+0.3}_{-0.7}$  mm, 4.2 TO 4.0 & 4.8 TO 4.6 mm  
WEIGHT ALSO CHANGED 3.981 kg/M TO 3.951 kg/M

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	NAME	DATE	
		DRAWN	J.P.KAUSHIK 02-05-2014	
		CHECKED		
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		SCALE	1:1	
PARTY'S NAME		GENERAL CATEGORY, COIMBATORE MARKET	AREA mm <sup>2</sup>	1463.383
PARTY'S DRAWING No.		MODIFIED OF SECTION No:-27227	PERIMETER mm.	1030.246
ALLOY & TEMPER		HE9 WP	WEIGHT kg/m	3.951
DESCRIPTION		MOTOR BODY	DRAWING No.	SECTION No.
			P-12938-2	-
			27268	27268(ISSUE-2)