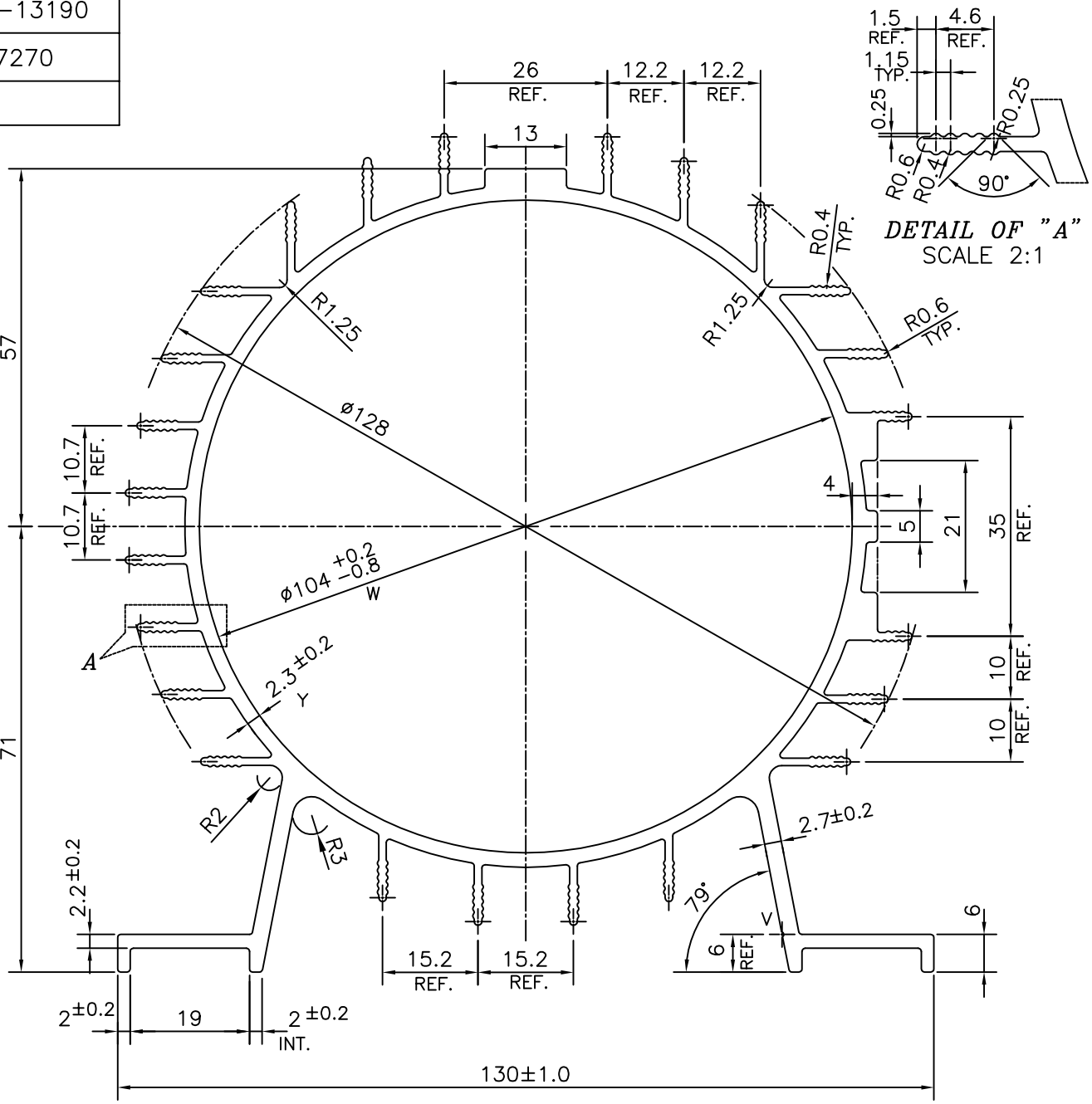
P−13190	
27270	



☞ *W & Y ARE CRITICAL DIMENSION.*
V = VEE GROOVE 0.3x90° (1 PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm − ±0.20	UPTO 32.0mm − ±0.38	UPTO 120.0mm − ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm − ±0.23	UPTO 50.0mm − ±0.46	UPTO 160.0mm − ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm − ±0.25	UPTO 60.0mm − ±0.53	UPTO 200.0mm − ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm − ±0.28	UPTO 80.0mm − ±0.69	UPTO 250.0mm − ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm − ±0.30	UPTO 100.0mm − ±0.75	UPTO 300.0mm − ±1.65	

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE−560073 (INDIA)

	NAME	DATE
DRAWN	*PARVESH*	20−11−2013
CHECKED		
APPROVED	S.S.GARG	26−11−2013

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:6477−1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	1495.766
PERIMETER mm.	1079.798
WEIGHT kg/m	4.039

PARTY'S NAME	GENERAL CATEGORY, COIMBATORE MARKET
PARTY'S DRAWING No.	MODIFIED OF SECTION No.− 27241
ALLOY & TEMPER	HE9 WP
DESCRIPTION	PUMP BODY SECTION

DRAWING No.	SECTION No.
P−13190	−
27270	27270