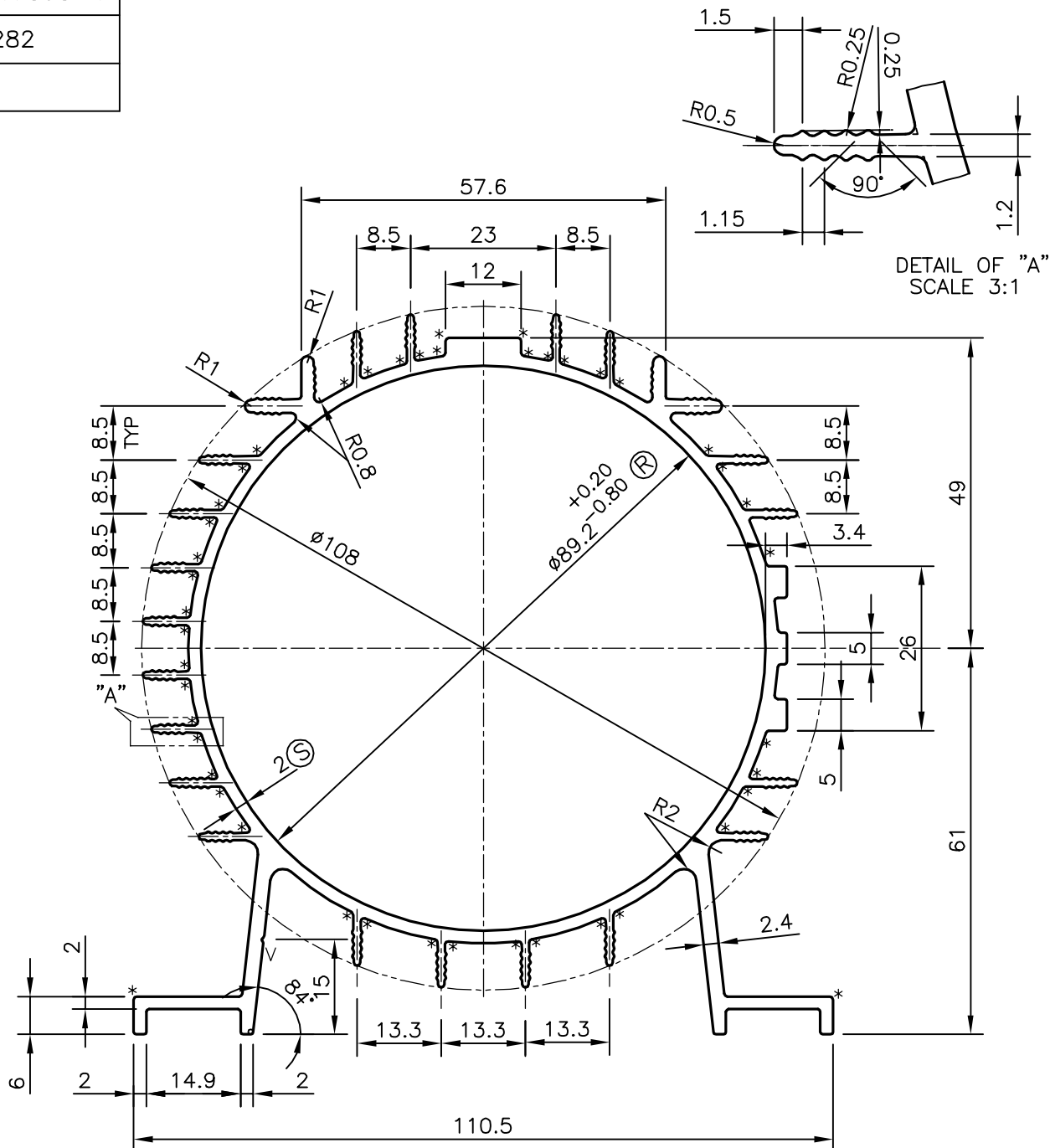


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27282



DETAIL OF "A"
SCALE 3:1


NOTE:-

R & S CRITICAL DIMENSIONS

V = V GROOVE 0.3x45° (ONE PLACES)
* = R0.50 mm (45 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	J.P.KAUSHIK	19-08-2017
		CHECKED		
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATARAJA	24-08-2017
		SCALE		1:1
PARTY'S NAME GENERAL CATEGORY, COIMBATORE MARKET		AREA mm ²		1142.635
		PERIMETER mm.		880.067
PARTY'S DRAWING No. AS PER SAMPLE & REQUIREMENT		WEIGHT kg/m		3.085
		DRAWING No.		
ALLOY & TEMPER HE9 WP		SECTION No.		
		P-17398-1		-
DESCRIPTION PUMP BODY		27282		27282