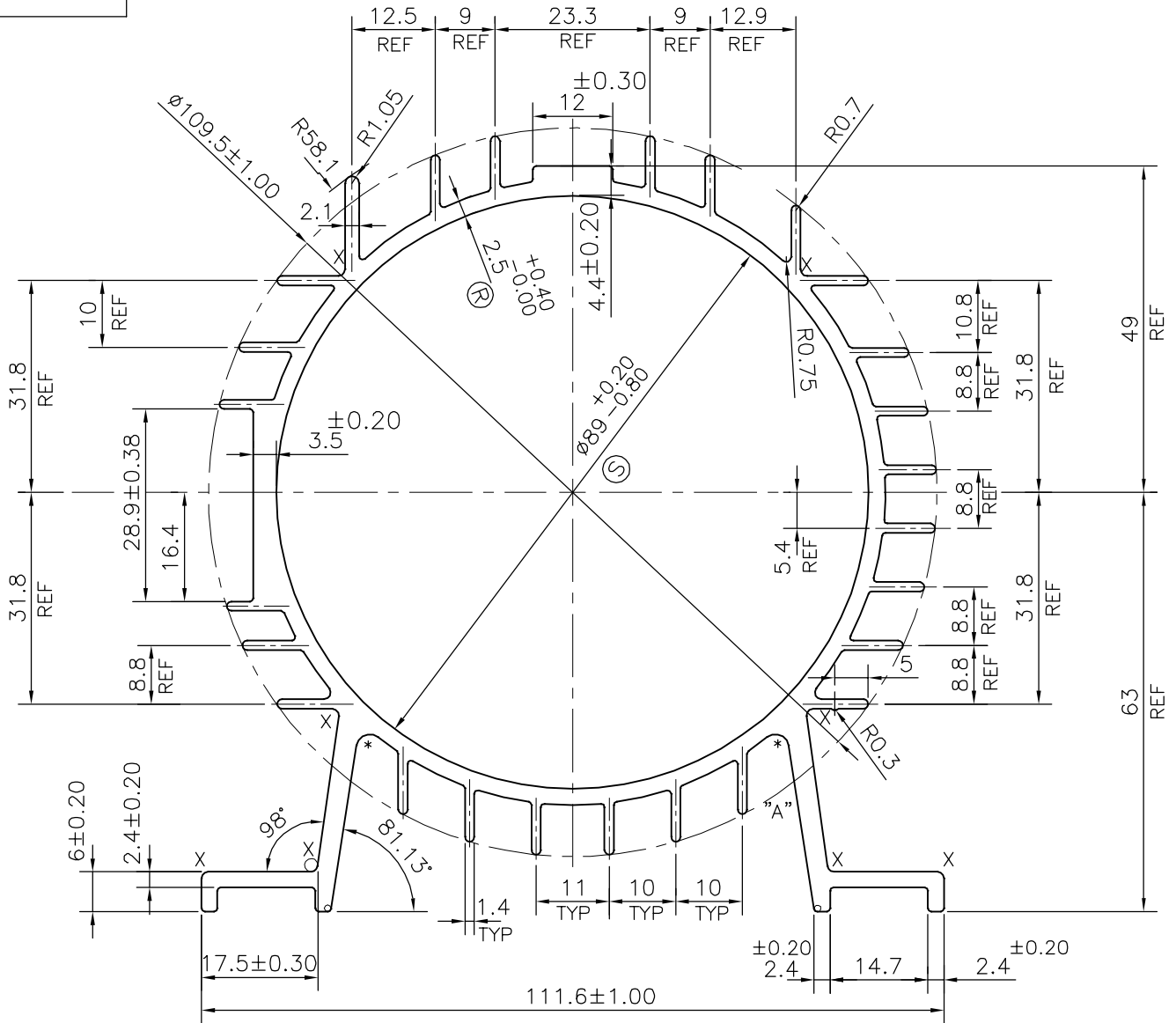


P-20354-1

27292



Ⓡ & Ⓢ - CRITICAL DIMENSIONS

UNSPECIFIED RADIUS 0.5 mm
 X = 1 mm RADIUS (8 PLACES)
 * = 2 mm RADIUS (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	08-11-2019
CHECKED		
APPROVED	B.NATARAJA	12-11-2019
SCALE		1:1
AREA mm ²		1416.04
PERIMETER mm.		894.497
WEIGHT kg/m		3.823
DRAWING No.	SECTION No.	
P-20354-1	-	
27292	27292	

1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 ,UNLESS OTHERWISE SPECIFIED	
PARTY'S NAME	GANGA ENGINEERING CORPORATION, COIMBATORE
PARTY'S DRAWING No.	HEAVIER OF 27266 & AS PER REQUIREMENT
ALLOY & TEMPER	HE9 WP
DESCRIPTION	MOTOR BODY