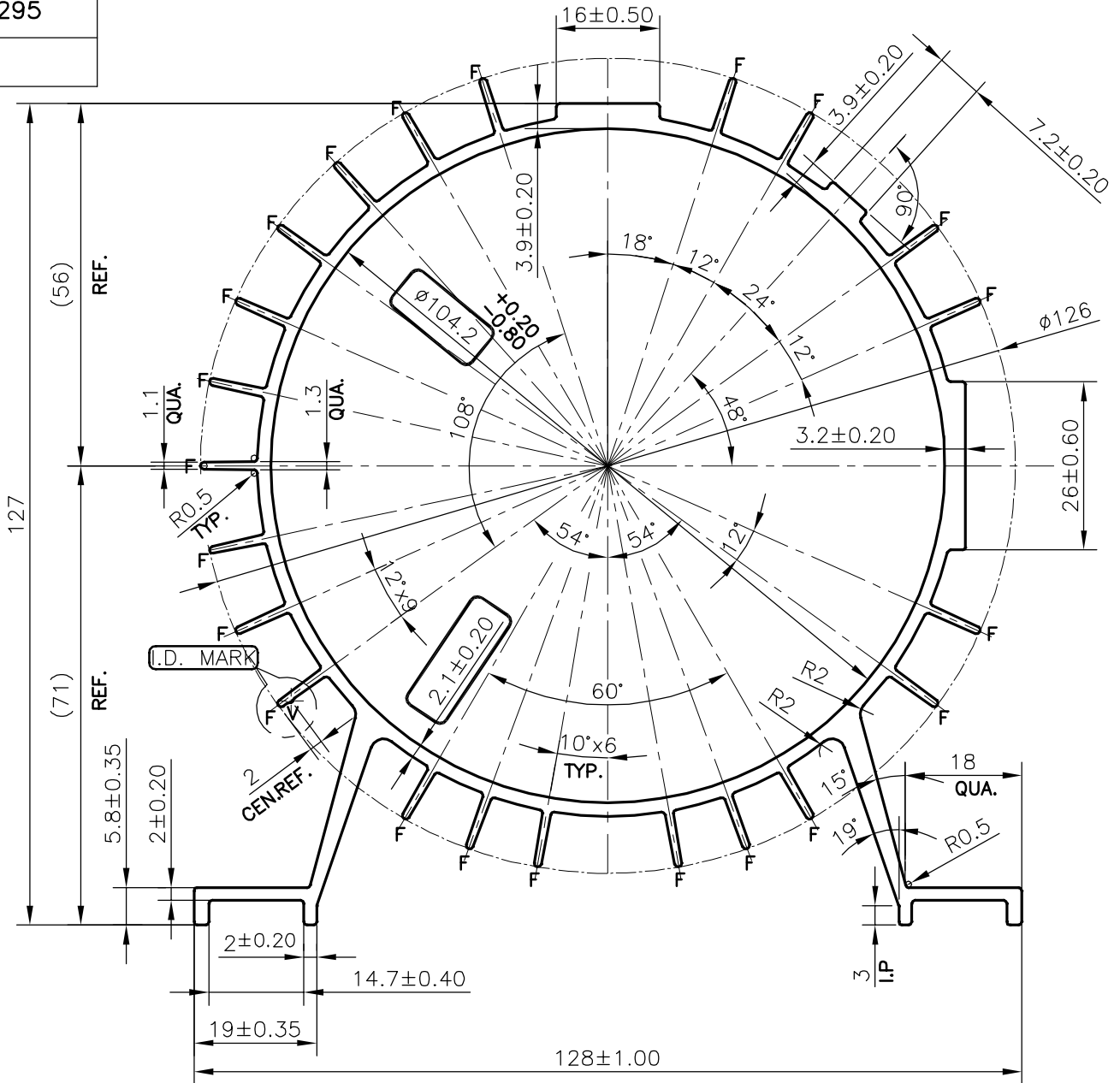


P-21453-2

27295



F = FULL RADIUS (22 PLACES)

□ MARKED DIMENSIONS ARE CRITICAL

V= "V" GROOVE 0.3x90° (1 PLACE)

WEIGHT RANGE (kg/m) - 3.145 - 3.843 (APPROX.)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	17-09-2020
CHECKED		
APPROVED	B.NATARAJA	18-11-2020
SCALE		1:1
AREA mm ²		1293.985
PERIMETER mm.		920.357
WEIGHT kg/m		3.494
DRAWING No.	SECTION No.	
P-21453-2	-	
27295	27295	

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER **IS:6477-1983**, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	GANGA ENGINEERING CORPORATION, COIMBATORE
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	PUMP BODY