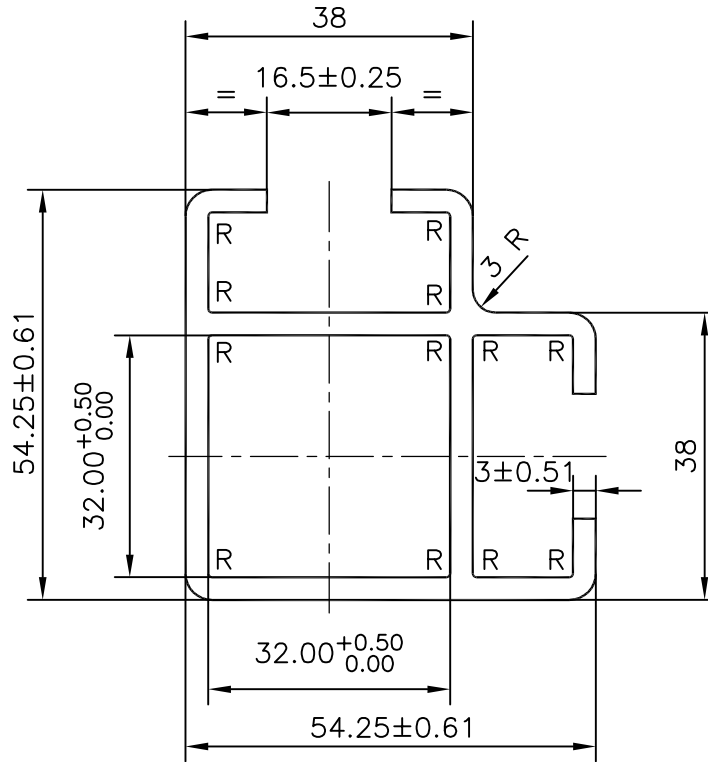


7714

27313

**NOTE:-**

1. STRAIGHTNESS:- 1.70 mm./1000 mm.
2. PERMISSIBLE TWIST IN LENGTH:-1.70 mm. IN 2150 mm.
3. ANGLES:- $\pm 2^\circ$
4. TOLERANCE CHANGED FROM $32^{\pm 0.38}$ TO $32^{\frac{+0.50}{-0.00}}$
ON 8-3-90 AS PER PARTY'S REQUIREMENT
5. R= RADIUS 0.50 (12)

JINDAL ALUMINIUM LTD.
BANGALORE-560073

		NAME	DATE
		DRAWN	R.D.Sharma
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.4 mm. 3. TOLERANCES WILL BE AS PER IS : 6477-1983 UNLESS OTHERWISE SPECIFIED		CHECKED	
		APPROVED	
PARTY'S NAME	B.H.E.L., BANGALORE	SCALE	1:1
PARTY'S DRAWING No.	3-699-21-00002-03	WEIGHT kg/m	1.883
ALLOY & TEMPER	HE9 WP	SECTION No.	27313
LENGTH	AS REQUIRED	DRAWING No. 27313	
DESCRIPTION	FRAME SECTION		