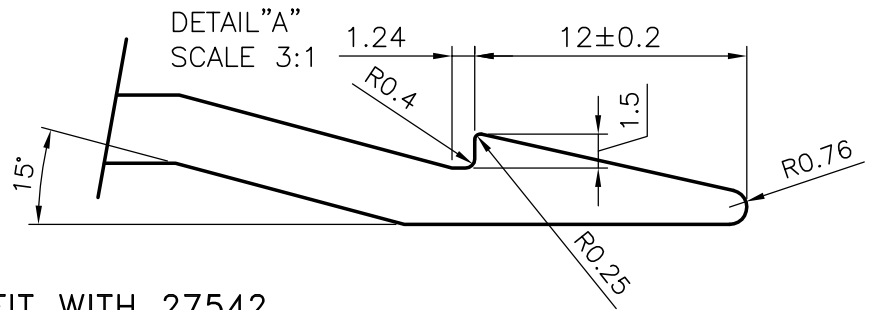


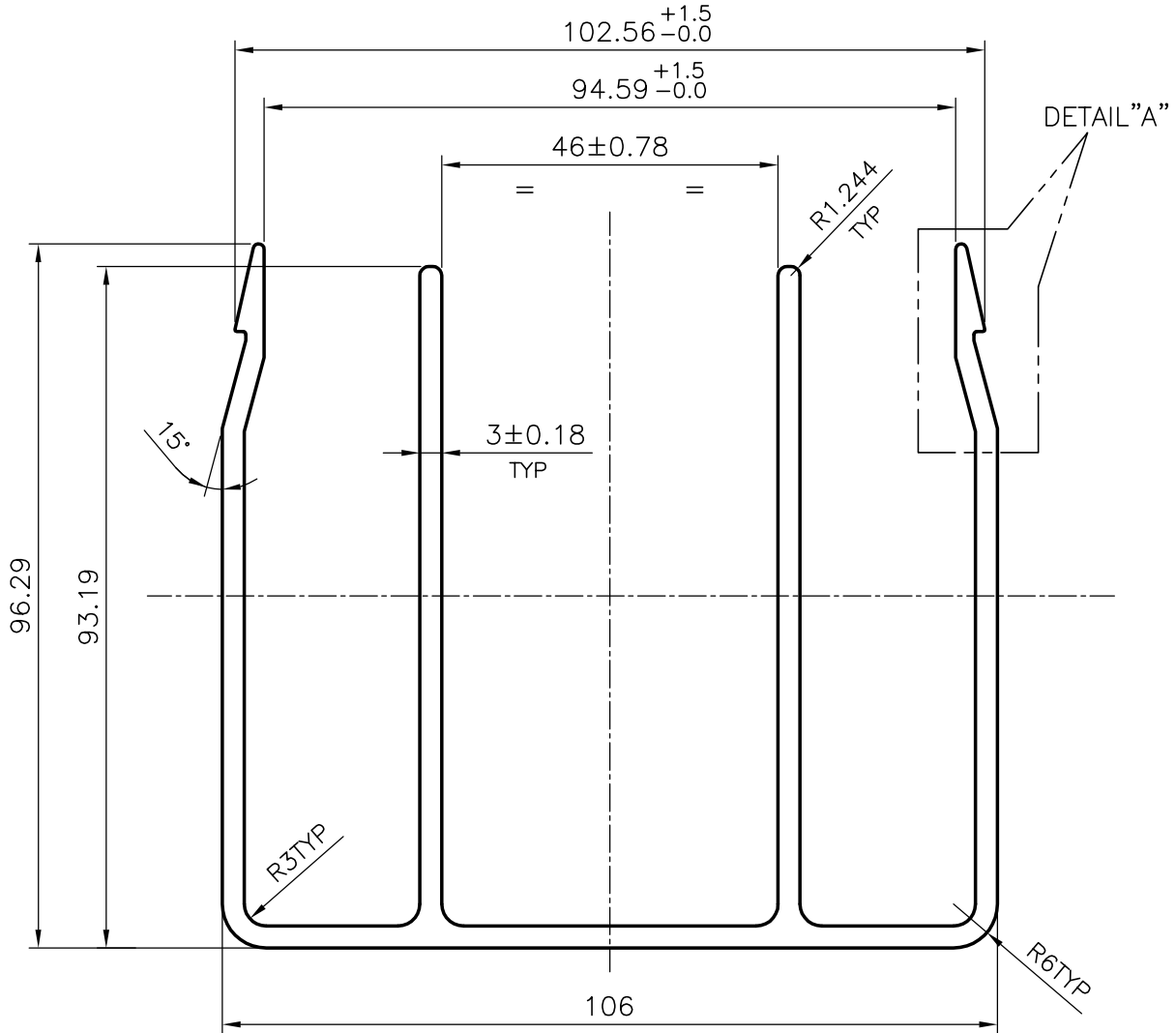
P-3764-1

S856

27543



SECTION TO SNAP FIT WITH 27542



FOR T5 TEMPER

PROOF STRESS	110 mpa
TENSILE STRESS	150 mpa
ELONGATION	8%

1. GENERAL WALL THICKNESS = 3.0 ± 0.18 mm
2. ANGULARITY = $\pm 1^\circ$
3. STRAIGHTNESS = 1.0mm/m
4. TWIST = 1.5° /m
5. FLATNESS = ± 0.50 mm



SYMBOL OF QUALITY
AN ISO 9002 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	RAGHAVENDRA	02-02-02
CHECKED		
APPROVED		

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS1474-1987 UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm ²	1406.18
PERIMETER	937.19mm

PARTY'S NAME	THE CONTROLLER OF STORES ,. VARANASI
PARTY'S DRAWING No.	AS PER DRAWING (40069753)
ALLOY & TEMPER	6063 T5 EQUIVALENT (EMS307)
DESCRIPTION	DUCT EXTRUSSION SECTION

WEIGHT kg/m	3.780
SECTION No.	27543
DRAWING No.	27543