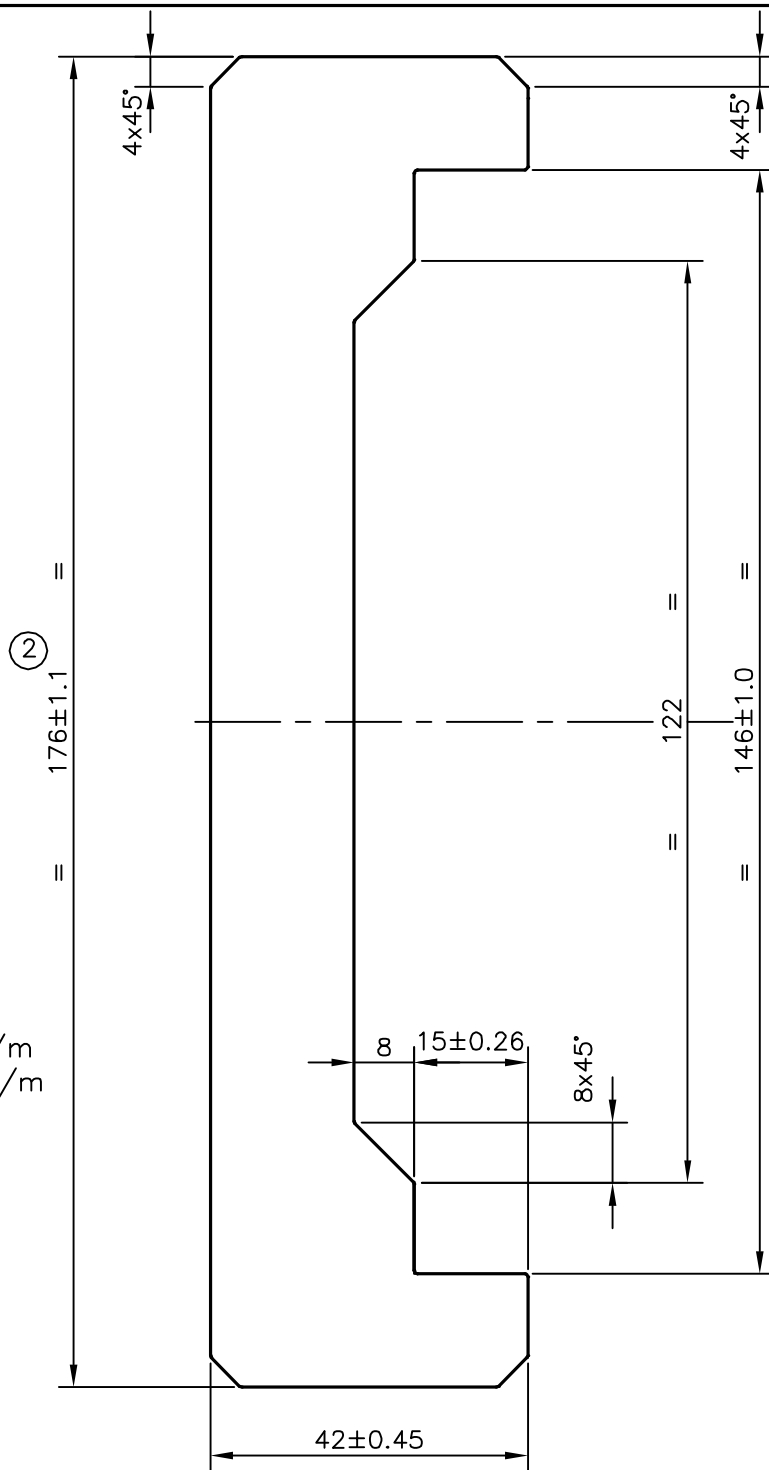


P-8497-1  
27796



**NOTE: -**


1. STRAIGHTNESS = 1.70 mm/m
2. TWIST & BEND = 1.70 mm/m
3. FLATNESS = 0.86 mm.

ISSUE-2

DIMENSION CHANGED FROM  
173.00±1.1 TO 176.00±1.1 mm  
WEIGHT ALSO CHANGED FROM  
11.156 Kg/Mtr to 11.497 Kg/Mtr

**TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS**

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	DRAWN	NAME	DATE
		CHECKED	KIRAN	15-10-2016
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATARAJ	27-10-2016
		SCALE		1:1
PARTY'S NAME SATVAMECHATRONICS PVT. LTD.,AHMEDABAD, GUJARAT		AREA mm <sup>2</sup>		4257.972
		PERIMETER mm.		462.362
PARTY'S DRAWING No. 004-100-15		WEIGHT kg/m		11.497
		DRAWING No.		SECTION No.
ALLOY & TEMPER 6063 T6		P-8497-1		
		27796		27796(ISSUE2)
DESCRIPTION SLIDER SECTION				