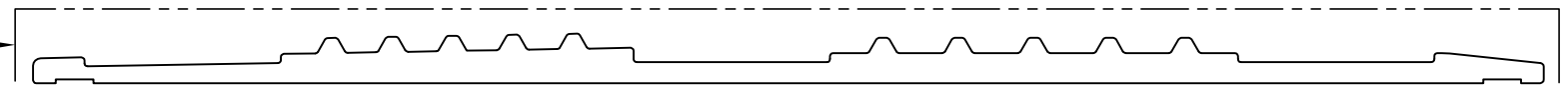
P–9684–4
S2430
27848

EXPOSED SURFACE



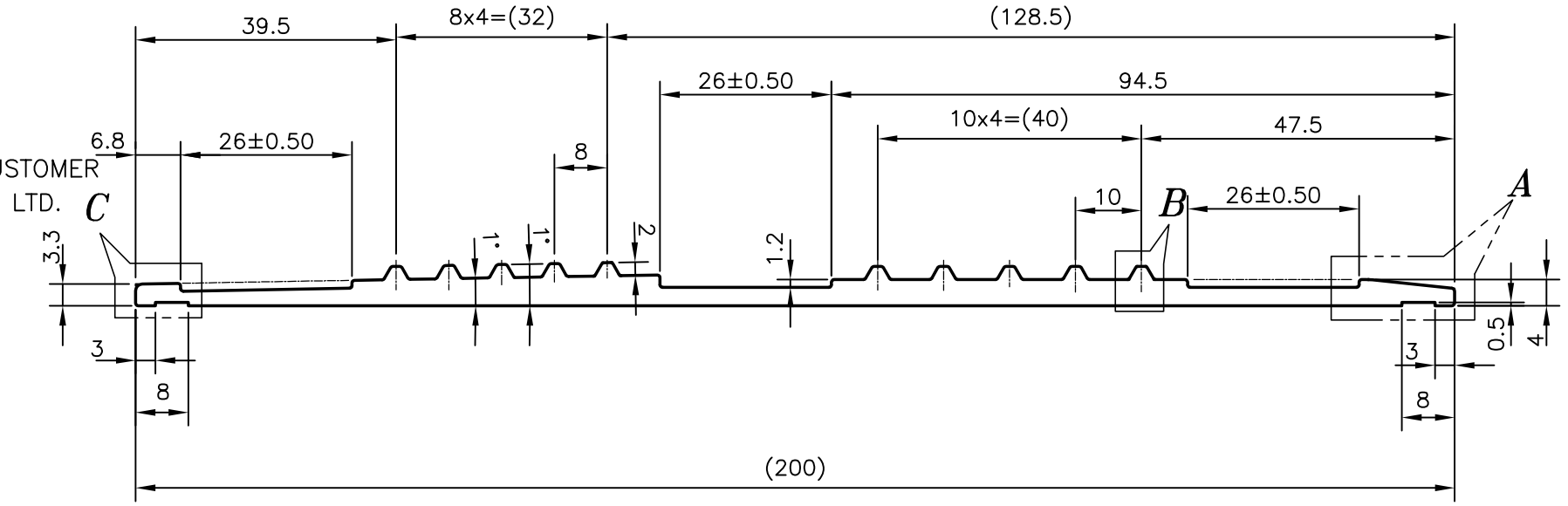
PLEASE SEE BELOW COMMENTS FROM RELATED DEPARTMENTS:–

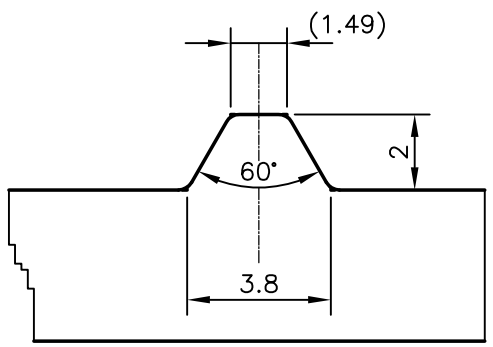
1. QUALITY DEPARTMENT

NOT ACCEPTABLE. WE CAN GIVE AS PER TOLERANCES INDICATED IN OUR DRAWING ONLY

2. PRODUCTION DEPARTMENT & (Sh. UCD JI)

WE WILL TRY TO MAINTAIN TOLERANCE & CONVEXITY/CONCAVITY NEARER TO PARTY REQUIREMENT, BUT IN CASE OF DEVIATION IT SHOULD NOT BECOME CAUSE OF REJECTION AS DISCUSSED WITH CUSTOMER (Mr. PANKAJ GARG, KNOOR BREMSE) OF M/S PANCHAL MFG. CO. PVT. LTD.



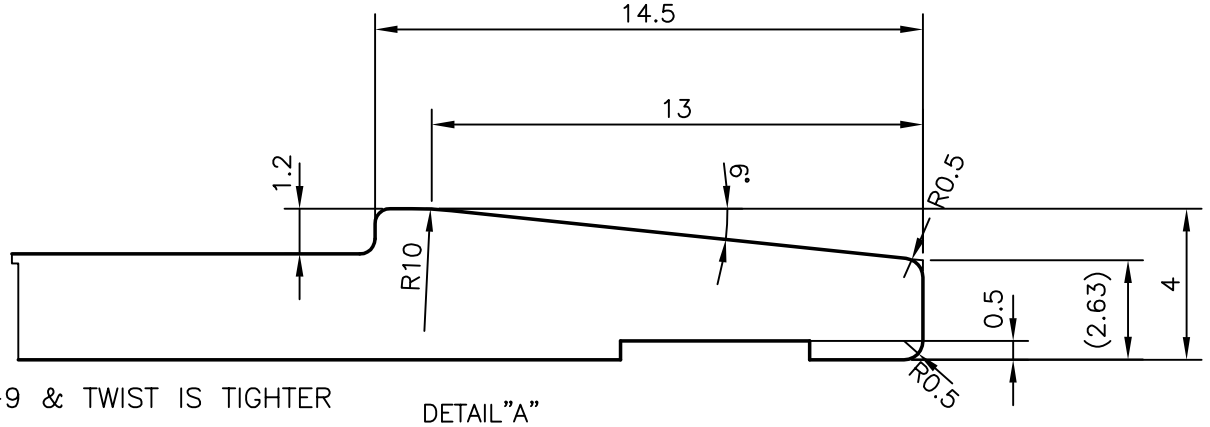


DETAIL"B"
SCALE 5:1

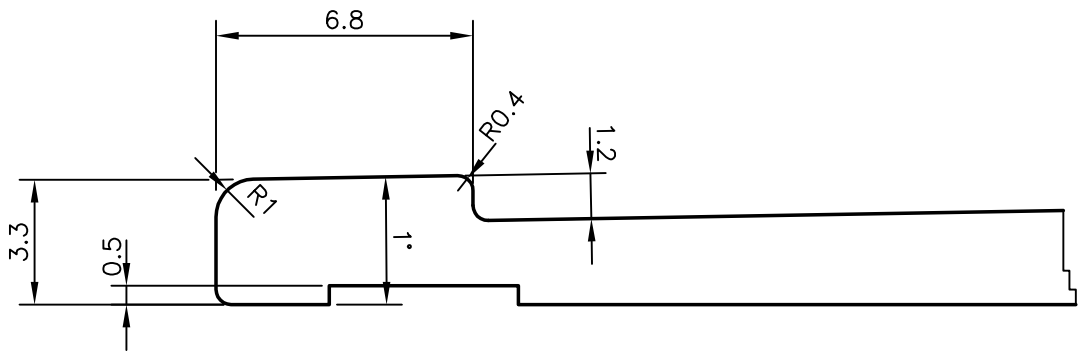
NOTE:–

STRAIGHTNESS :– 1.5 mm/2000 mm
CONVEXITY/CONCAVITY :– 1.0 mm
TWIST :– 1.0 mm/2000 mm

THESE TOLERANCES ARE AS PER DIN EN–755–9 & TWIST IS TIGHTER THAN EN–755–9 STANDARD.



DETAIL"A"
SCALE 5:1



DETAIL"C"
SCALE 5:1

JINDAL SYMBOL OF QUALITY AN ISO 9001 COMPANY	*JINDAL ALUMINIUM LTD.* *BANGALORE–560073 (INDIA)*		NAME	DATE
		DRAWN	J.P.KAUSHIK	30–12–2009
		CHECKED		
		APPROVED		
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER DIN EN–755–9, UNLESS OTHERWISE SPECIFIED		SCALE		1:1
		AREA mm^2		744.577
		PERIMETER mm.		434.291
		WEIGHT kg/m		2.010
PARTY'S NAME	PANCHAL MFG. CO. PVT. LTD., FARIDABAD	DRAWING No.		SECTION No.
PARTY'S DRAWING No.	TD05382R03	P–9684–4		–
ALLOY & TEMPER	6005 T6	S2430		S2430
DESCRIPTION	MISC. SECTION	27848		27848