



STRAIGHTNESS = 1.0 mm/1000 mm
FLATNESS = 1.0 mm/1000 mm

R = 1.0 R (42 PLACES)
* = 0.5 R (32 PLACES)
F = FULLRADIUS (10 PLACES)

ISSUE:-2

② CORNER CHAMFER CHANGED FROM 2.5x45° TO RADIUS 2.0 mm (6 PLACES)
WEIGHT ALSO CHANGED FROM 9.163 TO 9.483 kg/M

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		DRAWN	NAME	DATE
				CHECKED	J.P. KAUSHIK	04-12-2010
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED</p>		<p>PARTY'S NAME BIESSE MFG. CO. PVT LTD., BANGALORE</p>		APPROVED	J.N.RAI	08-12-2010
				SCALE	1:1	
PARTY'S DRAWING No.	GSK4550002	AREA	mm ²	3512.195		
ALLOY & TEMPER	6060 T5	PERIMETER	mm.	822.257		
DESCRIPTION	MISC. SECTION	WEIGHT	kg/m	9.483		
		DRAWING No.	SECTION No.			
		P-9884-2	-			
		S2499	S2499(ISSUE-2)			
		27861	27861			