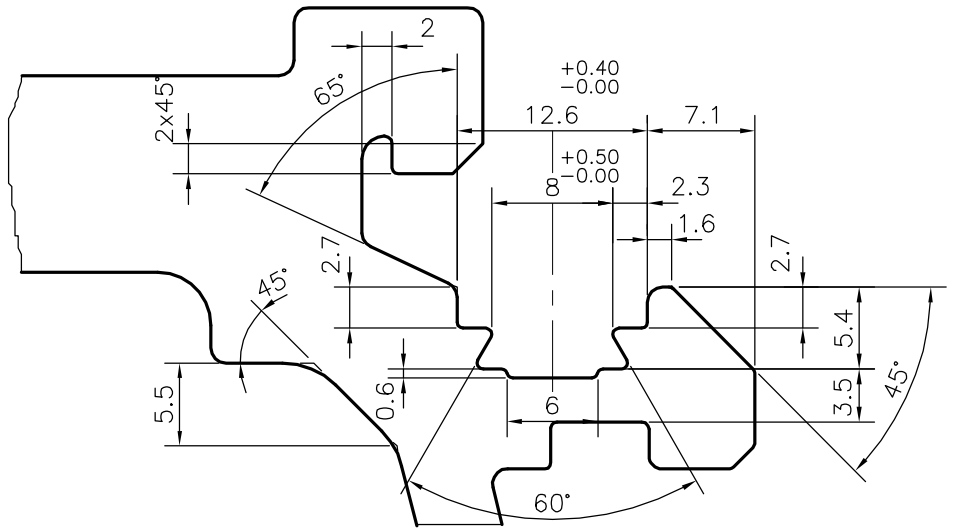
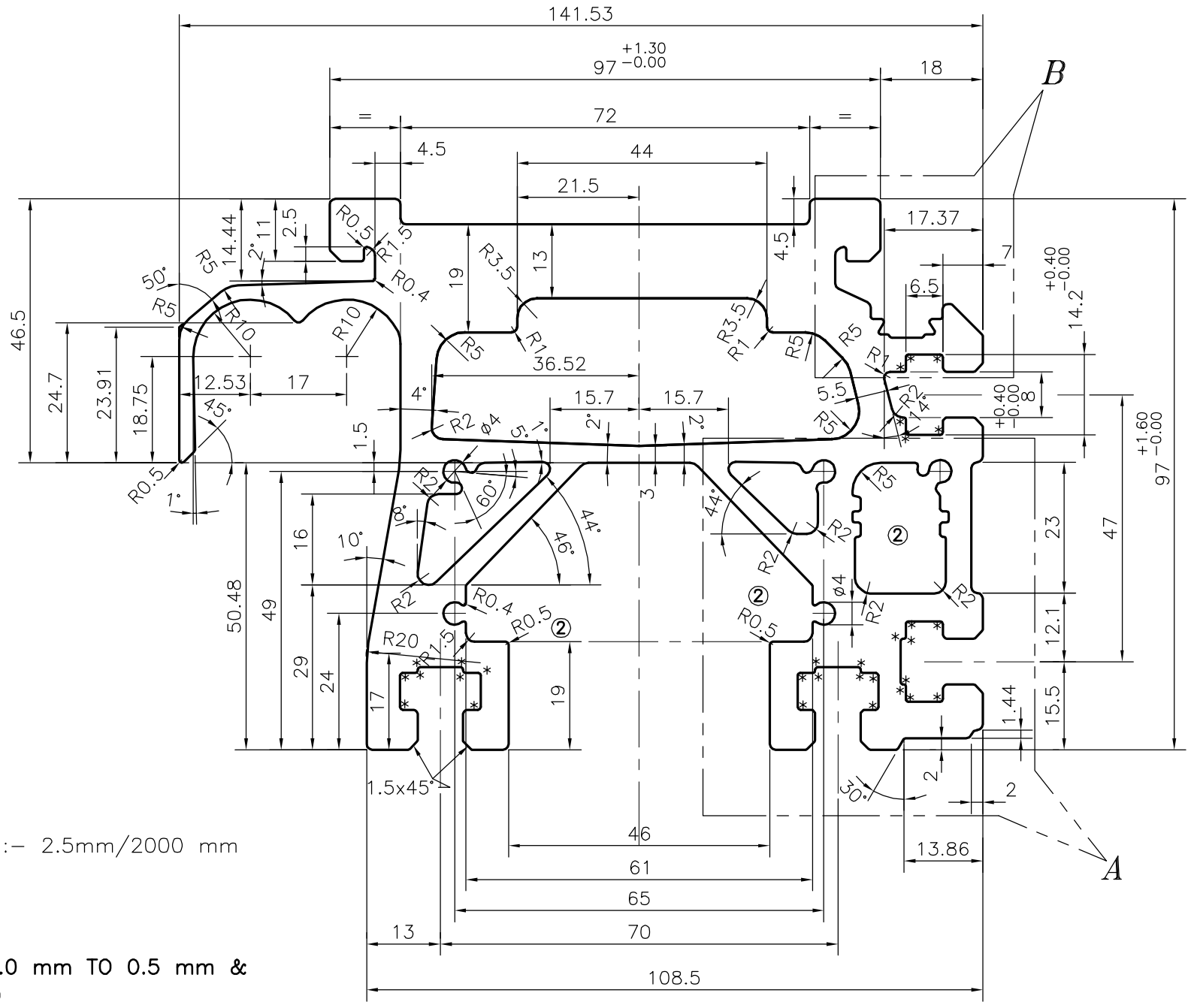
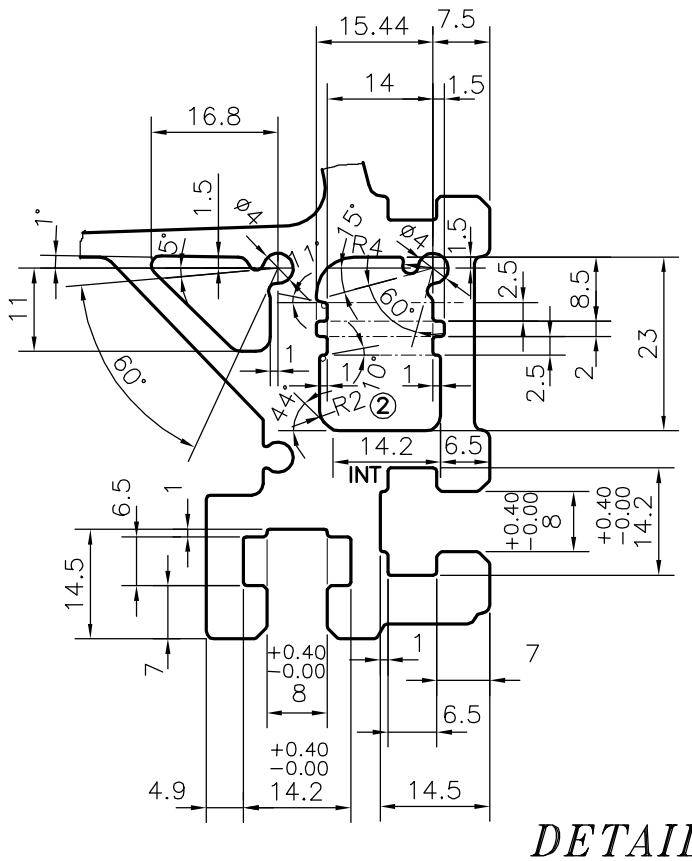
P-9721-2
S2465
27863



DETAIL"B"
(2:1)





DETAIL"A"

STRAIGHTNESS(BEND & TWIST) :- 2.5mm/2000 mm

ISSUE-2

RADIUS CHANGED FROM 3.0 mm TO 0.5 mm & MANDREL SHAPE CHANGED

WEIGHT CHANGED FROM 11.327 TO 11.360 kg/m

* = 0.5 RADIUS (30 PLACES)

JINDAL SYMBOL OF QUALITY AN ISO 9001 COMPANY	*JINDAL ALUMINIUM LTD.* *BANGALORE-560073 (INDIA)*		NAME	DATE
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER **IS:6477-1983** UNLESS OTHERWISE SPECIFIED		DRAWN	J.P.KAUSHIK	**14-09-2018**
		CHECKED		
		APPROVED	B.NATARAJA	**02/06/2020**
		SCALE		**1:1**
		AREA mm²		**4207.242**
		PERIMETER mm.		**850.297**
		WEIGHT kg/m		**11.360**
PARTY'S NAME	BIESSE MFG. CO. PVT LTD., BANGALORE	DRAWING No.		SECTION No.
PARTY'S DRAWING No.	50-05-A0023	**P-9721-2**		–
ALLOY & TEMPER	6063 T6	S2465		S2465
DESCRIPTION	MISC. SECTION	27863		27863(ISSUE-2)