

NO. OF GROOVES = 48


F = FULL RADIUS (3 PLACES)

PLEASE CONFIRM ALL THE DIMENSIONS AND MATCH WITH YOUR MATCHING COMPONENT.

PLEASE SPECIFY THE EXPOSED SURFACE IN THE DRAWING WHEREVER BETTER FINISH REQUIRED.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 <b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)		DRAWN NAME: <b>SRIYATHSA</b> CHECKED: APPROVED S.S.GARG SCALE: 1:1 AREA mm <sup>2</sup> : 1882.363 PERIMETER mm.: 869.811 WEIGHT kg/m: 5.082	DATE: 06-07-2013 23-07-2013
SYMBOL OF QUALITY AN ISO 9001 COMPANY		1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED	
PARTY'S NAME: ARECAZ ELECTRONICS, COIMBATORE		DRAWING No. SECTION No.	
PARTY'S DRAWING No.: AS PER AUTOCAD DRAWING:200-48U-103-1		P-12888-1 -	
ALLOY & TEMPER: HE9 WP		S3812 S3812 28107 28107	
DESCRIPTION: CHUTE SECTION			

