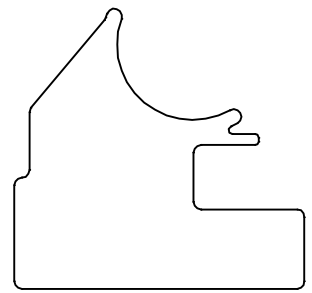


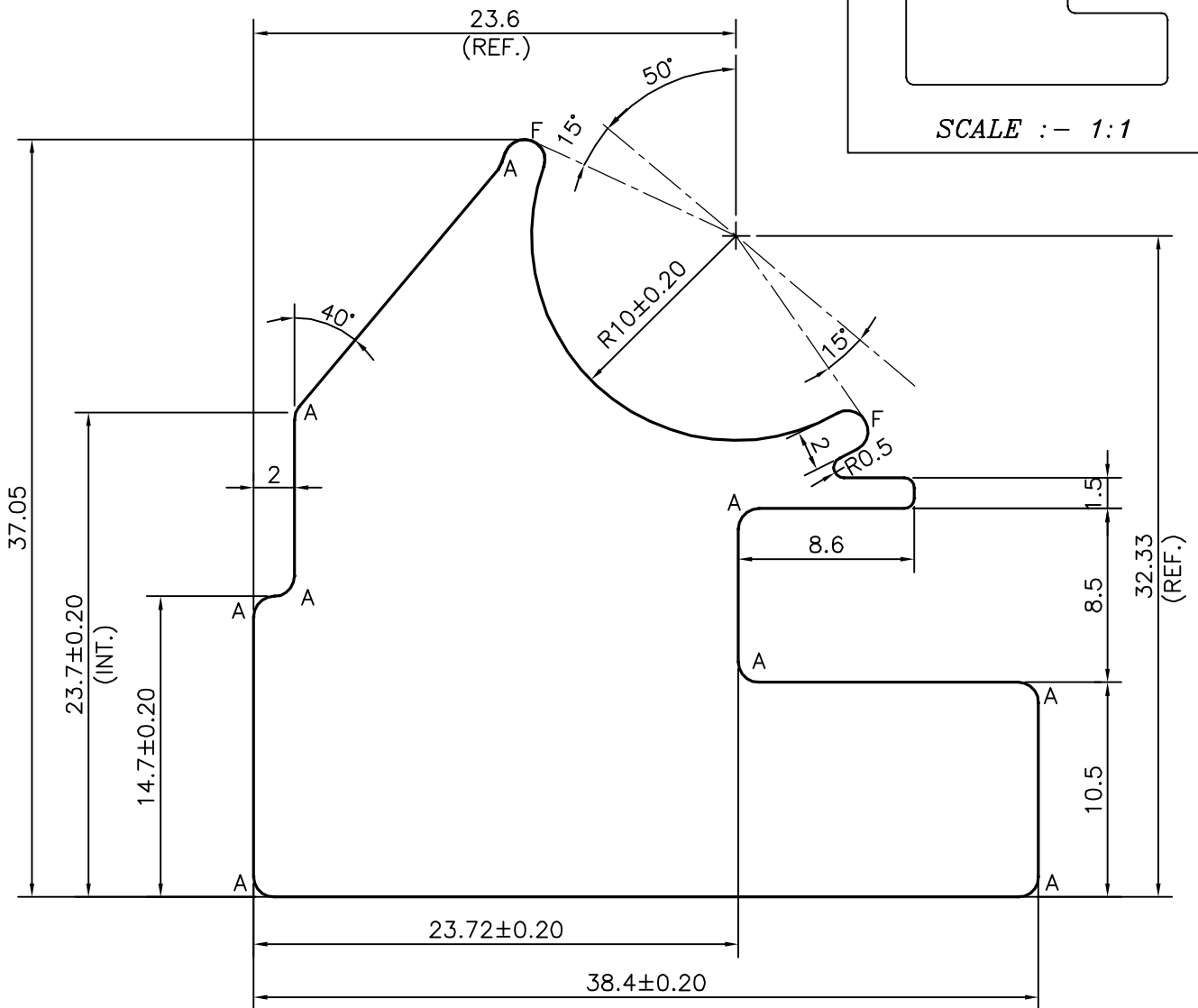
P-13404

S4085

28153



SCALE :- 1:1



A = 1mm RADIUS (9 PLACES)  
 F = FULL RADIUS (2 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 320.0mm - ±1.70	



SYMBOL OF QUALITY  
 AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	SRIYATHSA	06-02-2014
CHECKED		
APPROVED	S.S.GARG	23-04-2014

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	3:1
AREA mm <sup>2</sup>	813.818
PERIMETER mm.	157.25
WEIGHT kg/m	2.197

PARTY'S NAME	WONJIN AUTOPARTS INDIA PVT. LTD., MARAMALAI NAGAR
PARTY'S DRAWING No.	PL F742 QQDAB01
ALLOY & TEMPER	6005 T5
DESCRIPTION	FLANGE SECTION

DRAWING No.	SECTION No.
P-13404	-
S4085	S4085
28153	28153